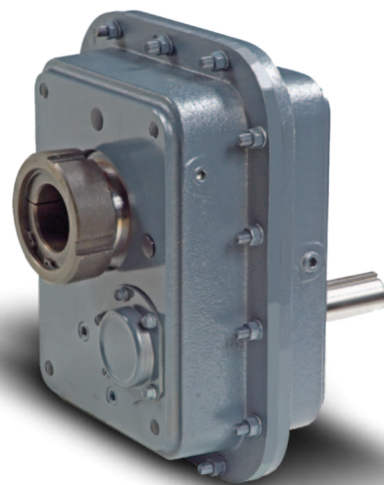
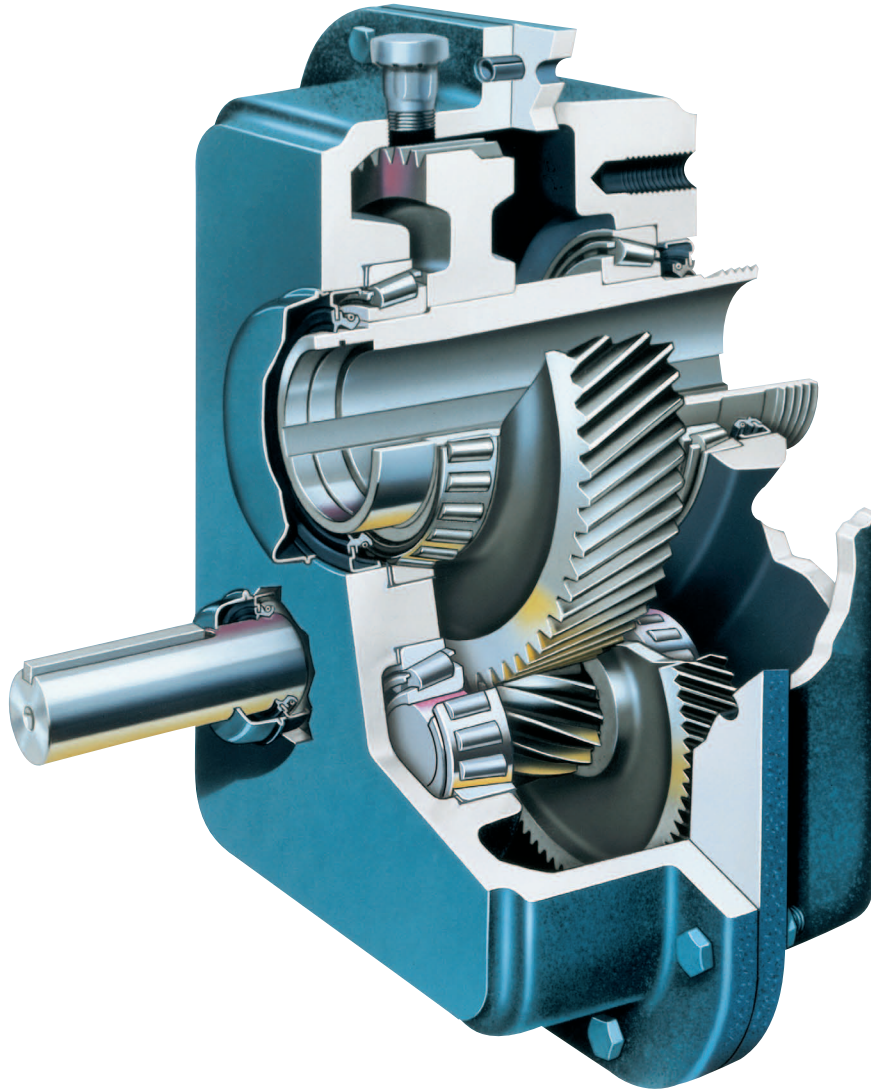


Falk Quadrive Shaft-Mounted Drives (Inch)



Falk Quadrive Shaft-Mounted Drives



To learn more about the Falk® Quadrive Shaft-Mounted Drives,
go to www.rexnord.com, where you'll find:

Product information • Brochures • Catalogs • Manuals

866-REXNORD/866-739-6673 (toll-free within the U.S.) or 414-643-2366 (Outside the U.S.)



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Falk Quadrive Basic Information



Factory Warranty — We're so confident in the performance and reliability of our latest generation of Falk gear drives that we're backing this comprehensive offering with the best standard warranty in the business. Our full, 3-year Heavy-Duty Warranty provides "shaft-to-shaft" protection on all Falk components — including bearings and seals. It's an industry first ... and one more powerful reason why Rexnord is your ultimate bottom-line gear drive and coupling value. ^①

① Warranty extends for 3 years from date of shipment.

Safety Notes

Falk Gear Drives — The Falk and Rexnord® name on the gear drive is the purchaser's assurance that the drive was engineered, rated and manufactured to sound design practices.

When one prime mover drives two pieces of equipment, one of which is either a standard Falk geared drive or a customer standard geared drive, the division of power between each machine is the responsibility of the customer. The power supplied to the geared drive must be equal to or less than the power for which the drive was selected using the appropriate service factor for the application. The customer must also assume the responsibility of isolating the geared drive from any vibratory or transient load induced by the driven equipment.

Install and operate Rexnord products in conformance with applicable local and national safety codes and per Rexnord owner's manual which is available upon request. Suitable guards for rotating members may be purchased from Rexnord as optional accessories. Consult your local Rexnord Account Executive for complete details.

People Conveying Equipment — Selection of Rexnord gear drives for applications whose primary purpose is the transportation of people is not approved. This includes such applications as freight or passenger elevators, escalators, man lifts, work lift platforms and ski tows and ski lifts.

If the primary purpose of the application is material conveyance and occasionally people are transported, the Rexnord warranty may remain in effect, provided the design load conditions are not exceeded and certification to the appropriate safety codes and load conditions has been obtained by the system designer or end user from the appropriate enforcement authorities.

Gear Drive Ratings

Shaft-Mounted, Flange-Mounted and Screw Conveyor Drives are rated to a specific application by the use of Load Classifications. Each application has its own conditions and operating requirements. These have been analyzed and cataloged into three load classifications ... uniform, moderate shock and heavy shock. Load classifications, based on field experience, have been assigned to these applications for service of 3 to 10 hours per day, and for service over 10 hours per day, and also for the type of prime mover. Values for most applications are listed on page 8. Refer unlisted applications to Factory.

Load Classifications are based on the assumption that the system is free of dynamic vibrations, as explained in the warranty section. Refer applications subject to repetitive shocks and applications where exceedingly high-energy load must be absorbed, as when stalling, to Factory for special consideration.

Operating Temperature — Gear drives can encounter sump oil temperatures up to 200°F (93°C). Higher temperatures are possible in localized areas. Since the drive will feel hot to the human hand at temperatures over 120°F (49°C), a portable pyrometer should be used to measure temperatures. Some drives, as indicated in the selection tables, are furnished with fans to ensure satisfactory operating temperatures.

Conditions Affecting Gear Drive Selection and Application — The following conditions may affect the drive selection procedure, drive size and auxiliary equipment being furnished. Refer to page 5 for more information.

- Excessive overloads
- Reversing service
- Brake-equipped applications
- Oversized prime movers
- Multi-speed or variable speed applications
- Excessive ambient temperatures
- Excessive overhung loads or thrust loads
- Product modification
- Non-standard mounting positions
- Backstops

Stored & Inactive Drives — Each gear drive is spin-tested with a rust-preventive oil that will protect parts against rust for a period of four months in an outdoor shelter or twelve months in dry building after shipment from Rexnord.

Periodically inspect stored or inactive drives and spray or add rust inhibitor every six months or more often, if necessary. Indoor dry storage is recommended.

Drives ordered for extended storage can be treated at the Factory with a special preservative and sealed to rustproof parts for periods longer than those cited above, if specified on the order.

Refer to the appropriate service manual for extended storage of gear drives which have been in service.

Conditions Affecting Selection

Non-Standard Application Procedures

The following conditions may affect the drive selection procedure, drive size and auxiliary equipment being furnished.

Excessive Overloads — The maximum momentary or starting load must not exceed 200% of rated load (100% overload). Gear drive selections allow the following minimum momentary overloads for electric motor applications:

Class I Selections: 100% overload, or 200% of nominal motor rating.

Class II Selections: 180% overload, or 280% of nominal motor rating.

Class III Selections: 300% overload, or 400% of nominal motor rating.

If the maximum starting or momentary load exceeds the above conditions, refer to Factory.

Reversing Service — Applications involving either more than 20 reversals per 10 hour period, or less than 20 reversals per 10 hour period with peak torques greater than 200% of normal load must be referred to Factory.

Brake-Equipped Applications — When a gear drive is equipped with a “working” brake that is used to decelerate the motion of the system and the brake is located between the prime mover and the gear drive, select the drive based on the brake rating or the highest equivalent power rating, whichever is greater. If the brake is used for holding only and is applied after the motion of the system has come to rest, the brake rating must be less than 200% of the catalog rating of the gear drive selected for the application. If the brake rating is greater than 200% of the gear drive catalog rating, refer the application to the Factory. Also refer to Factory all applications in which the brake is located on the output shaft of the gear drive.

Oversize Prime Movers — Published Service Factors do not cover applications that require oversize prime movers for high energy or peak loads. Refer such applications to the Factory for selection of suitable drives.

Speed Variation — When selecting gear drives for multi-speed or variable speed applications, determine the speed which develops the greatest torque and select the gear drives on this basis. If the speed is not listed in the selection table, use the next lower output speed.

Refer all variable and multi-speed applications to the Factory. They may require special consideration to provide adequate lubrication at the slowest speed, but without excessive heating or churning at the highest speed. It is essential that all orders indicate minimum and maximum speeds, as well as the speed duration cycles.

Effects of Solar Energy — If a drive operates in the sun at ambient temperatures over 100°F (38°C), then special measures must be taken to protect the drive from solar energy. This protection can consist of a canopy over the drive or reflective paint on the drive. If neither is possible, additional cooling may be required to prevent the sump temperature from exceeding the allowable maximum of 200°F (93°C).

Overhung Loads and Thrust Loads — The overhung load and thrust ratings published in this selection guide are based on a service factor of unity and a combination of the most unfavorable conditions of rotation, speed, direction of applied load and drive loading. If the calculated load exceeds the published value, or if an overhung load and thrust load are applied simultaneously to a shaft, refer complete application details to the Factory. For more information refer to tables and guidelines on pages 14 and 15.

Product Modifications — Rexnord can supply special product modifications to suit your application needs. Contact your local Rexnord Account Executive for housing modifications, special ratios, special shafts, special mounting conditions, accessory modifications and other special application requirements.

Mounting Positions — All drives must be mounted within the limits specified on the dimension pages unless specifically ordered otherwise. Unless Factory approved, other mounting positions may lower the oil to a level that will starve gears and bearings; overfilling a drive with oil may cause leakage through the air vent, foaming and churning and consequently, overheating. Either condition can result in damage to gears and bearings.

Backstops — Backstops provide positive prevention of reverse rotation or backrun without backlash on conveyors, elevator head shafts and similar applications. Designed as standard accessories, backstops can be furnished on horizontal drives. Do not use backstops on vertical drives.

DO NOT use the backstop as a substitute for a brake.

These backstops are designed to prevent reverse rotation five times or less in eight hours, with one minute or more in the overrunning direction between backstopping load applications. If backstopping operations are more frequent, or the time between operations is less than one minute, the backstop is classified as a working or indexing device and the application must be referred to the Factory for engineering review.

When ordering a drive equipped with a backstop, specify whether the Falk hollow shaft is to rotate clockwise or counterclockwise when facing the input side of the gear drive.

How to Select

1. Information required.

- Driven machine
- Motor horsepower/rpm/frame size
- Hours/day operation
- Driven shaft diameter/rpm
- Mounting requirements/space limits

If you have an unusual application involving any of the following conditions, refer to page 5.

- Excessive overloads
- Reversing service
- Brake-equipped applications
- Oversized prime movers
- Multi-speed or variable speed applications
- Excessive ambient temperatures
- Excessive overhung loads or thrust loads
- Product modifications
- Non-standard mounting positions

2. Drive selection.

Determine load classification based on the application from Table 1, page 8. Refer to Class I or II Selection Tables on pages 9-12. Select basic gear drive size and ratio opposite desired horsepower and output speed (note the minimum high-speed shaft sheave pitch diameter). Determine drive Type JR (Shaft-Mounted Drive), JF (Flange-Mounted Drive) or JSC (Screw Conveyor Drive). Also check the overhung load and thrust load. Thermal capacities in selection tables are based on 80°F (27°C) ambient. If ambient temperature exceeds this value, refer to Factory.

The selection tables show the most economical drive ratio for a given speed.

3. Check dimensions.

Refer to drive size dimension pages and check TA taper bushing bore, mounting position, clearances, and motor mount and motor frame size details.

4. Sheave ratios.

Nominal sheave ratios are given in Table 10, on page 42. Select final V-belt to suit the motor mount center distance and compare the driven sheave pitch diameter to the minimum determined in the selection table.

Example

1. Application details:

Uniformly-loaded inclined belt conveyor.

20 Horsepower, 1750 rpm motor, 256 T frame.

10 Hours/day operation.

2-11/16" Diameter head shaft at 44 rpm.

Shaft-mounted drive/horizontal.

2. The load classification from Table 1, on page 8, is Class I. From the Class I selection, Table 2, on page 9, opposite 20 hp and output range of 28-53 rpm, the drive size is 5215J_25 with a minimum H.S. sheave pitch diameter of 4.4". Drive type is a "JR" shaft-mounted drive.

3. Refer to pages 24 and 25 to check drive dimension data. A hollow shaft Bushing No. BU5215J-2.688, Part No. 0769143 is required to fit the drive to the 2-11/16" diameter headshaft. A 6-o'clock mounting position is required. The motor mount center distance range available is 24.8-37.2", with a 256T frame motor.

4. From Table 10, on page 42, the nominal sheave ratio is 1.59 for a 25:1 ratio drive with a 1750 rpm motor, at 44 rpm output. Select the V-belt drive to suit the available center distance range (short, medium or long). Be sure to allow for belt take up. Also, verify that the driven sheave pitch diameter is larger than the minimum specified.

Order:

Basic Drive 5215JR25 PN 0794385

Bushing BU5215J-2.688 PN 0769143

Torque Arm TA52157J PN 0785267

Motor Mount MM5215J-2 PN 0786261

Backstop BS5215J05/09/14/25 PN 0785610

Clockwise Rotation

V-Belt Guard

Drive Nomenclature

Sizes 5107 thru 5315

JR Shaft-Mounted Drive

1. Basic Drive/Ratio (PN)
2. Bushing Size/Bore (PN)
3. Torque Arm (PN)

JF Flange-Mounted Drive

1. Basic Drive/Ratio (PN)
- Bushing Size/Bore (PN) — Optional
(See Manual 377-142)

JSC Screw Conveyor Drive

1. Basic Drive/Ratio (PN)
2. Seal Housing (PN)
- Seal Options (PN)
3. Driveshaft Dia. (PN)
- Thrust Plate Kit Included

Sizes 5407 thru 5415

JR Shaft-Mounted Drive

1. Drive/Ratio (PN)
2. Bushing Size/Bore (PN)
3. Torque Arm (PN)

JF Flange-Mounted Drive

1. Drive/Ratio (PN)
- Flange Included
- Bushing Size/Bore (PN) — Optional
(See Manual 377-144)

JSC Screw Conveyor Drive (5407 only)

1. Drive/Ratio (PN)
- Seal Housing Included
2. Driveshaft Dia. (PN)
- Thrust Plate Kit Included

Sizes 5507 thru 5608

JR Shaft-Mounted Drive

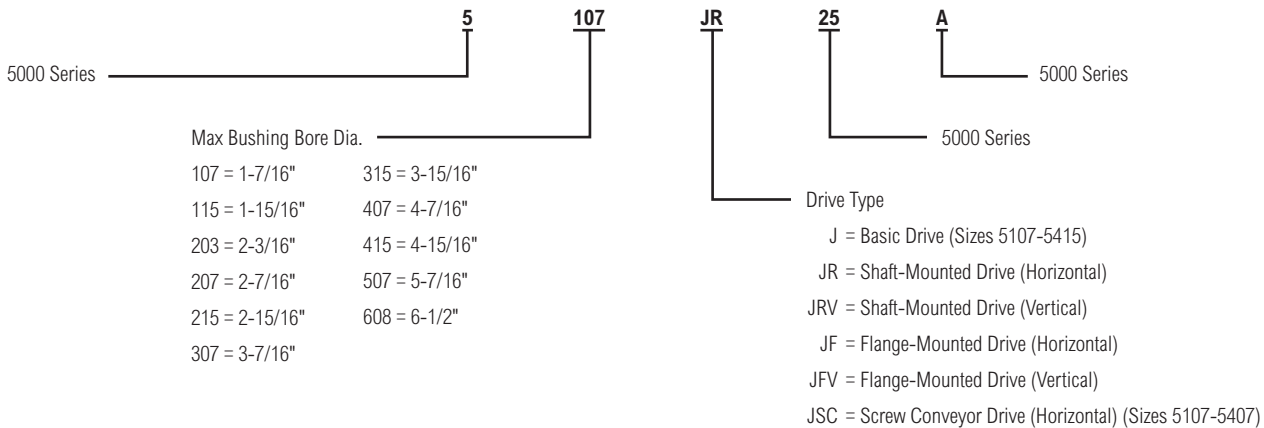
1. Drive/Ratio (PN)
- Torque Arm Included
2. Bushing Size/Bore (PN)

Accessories

- Motor Mount — Description/Motor Frame Size (PN)
- Backstop — Description/L.S. Rotation Viewing Input Side (PN) (Not available on vertical drives.)
- Shaft Cooling Fan — Specify on Order/Factory Installed (5215-5608J only)
- Electric Fan — Description (PN)/Specify Fan Mounting Position (5407-5608J) If Factory Installed
- Vertical Breather — Description/H.S. Shaft Up or Down (PN)
- Trough End — Description (PN)
- Thrust Plate Kit — Description (PN)
- TA Removal Tool — Description (PN)
- V-Belt Guard — Description (PN)
- TCB (Taper Conversion Bushing) — Description (PN)

Contact Factory for special design options.

Drive Nomenclature



Load Classifications ^①

Electric Motor Driven Applications

Recommendations are minimum and normal conditions are assumed.

Table 1

Application	Service		Application	Service		Application	Service		Application	Service	
	3 to 10 Hour	Over 10 Hour		3 to 10 Hour	Over 10 Hour		3 to 10 Hour	Over 10 Hour		3 to 10 Hour	Over 10 Hour
AGITATORS			Belt	I	II	LINE SHAFTS			PUMPS		
Paper Mill (Mixers)	II	II	Flight	I	II	Uniform Load	I	II	Proportioning	Refer to	Factory
Pure Liquids	I	II	Oven	I	II	Heavy Load	II	II	Reciprocating, open		
Semi-Liquids, Variable Density	II	II	Live Roll (Package)	I	II	LIVE ROLL CONVEYORS			Discharge	I	II
APRON CONVEYORS			Screw	I	II	Uniformly-Loaded, Package	I	II	Double Acting		
Uniformly-Loaded	I	II	Table — See Metal Mills			Heavy-Duty	Refer to	Factory	Multi-Cylinder	II	III
Heavy-Duty	II	III	CONVEYORS — Heavy-Duty — NOT UNIFORMLY FED ^②			MACHINE TOOLS			Single Cylinder	Refer to	Factory
ASSEMBLY CONVEYORS			Apron	II	III	Auxiliary Drives	I	II	Rotary (Gear Type)	I	II
Uniformly-Loaded	I	II	Assembly	II	II	Main Drives — Uniform Load	II	II	Constant Density		
Heavy-Duty	II	II	Belt	II	II	Main Drives — Heavy Load	III	III	Variable Density	II	II
BELT CONVEYORS			Bucket or Pan	II	II	METAL MILLS			RECIPROCATING		
Uniformly-Loaded	I	II	Flight	II	II	Table Conveyors, Non Reversing	II	III	Conveyors	III	III
Heavy-Duty	II	II	Live Roll	Refer to	Factory	Reversing	Refer to	Factory	RUBBER INDUSTRY		
BREWING & DISTILLING			Oven	III	III	Wire Drawing & Flattening Machines	III		Tire Building Machines	II	II
Bottling Machinery	I	II	Reciprocating	III	III	MILLS			Tire & Tube Press Openers	I	I
Brew Kettles, Continuous	—	II	Screw	II	II	(See Metal Mills)			SCREENS		
Can Filling Machines	I	II	Table — See Metal Mills	—	—	Pebble	II	III	Air Washing	I	II
Cookers, Continuous	—	II	CRANES & HOISTS ^②			MIXERS — See Agitators			Rotary, Stone or Gravel	II	II
Mash Tubs, Continuous	—	II	Bridge and Trolley Drive	II	II	Concrete, Continuous	II	III	Traveling Water Intake	I	II
Scale Hoppers, Frequent Starts	II	II	CUTTER HEAD DRIVES	Refer to	Factory	Concrete, Intermittent	II	—	Shaker	II	III
BUCKET			DISTILLING — See Brewing			Constant Density	I	II	SCREW CONVEYORS		
Conveyors, Heavy-Duty	II	II	DRYERS & COOLERS, ROTARY	II	III	Variable Density	II	II	Uniformly-Loaded	I	II
Elevators, Uniform Load	I	II	ELEVATORS			Liquid	I	II	Heavy-Duty	II	II
Elevators, Heavy-Duty	II	III	Bucket — Uniform Load	I	II	Paper Mill (Agitators)	II	II	SKI TOWS & LIFTS ^②	Not	Approved
CAN FILLING MACHINES			Bucket — Heavy Load	II	III	Semi-Liquid	II	II	SKIP HOISTS ^②	—	—
CAR			Escalators ^②	Not	Approved	OVEN CONVEYORS			STOKERS	—	—
Dumpers	III	—	Freight ^②	Not	Approved	Uniformly-Loaded	I	II	TEXTILE INDUSTRY		
Pullers	Refer to	Factory	Man lifts, Passenger ^②	Not	Approved	Heavy-Duty	II	II	Batchers	II	II
CLARIFIERS			FLIGHT CONVEYORS			PAN CONVEYORS			Calenders	II	II
Uniformly-Loaded	I	II	Uniformly-Loaded	II	II	Heavy-Duty	II	II	Card Machines	III	III
CLASSIFIERS			Heavy-Duty	II	II	PAPER MILLS			Dry Cans	II	II
CLAY WORKING MACHINERY			FOOD INDUSTRY			Agitators (Mixers)	II	II	Dyeing Machinery	II	II
Brick Presses	III	III	Beet Slicers	II	II	Bleachers	I	II	Looms	Refer to	Factory
Briquette Machines	III	III	Can Filling Machines	I	II	Calenders	—	III	Mangles, Nappers & Soapers	II	II
Extruders & Mixers	II	III	Cereal Cookers	I	II	Cylinders	—	II	Spinners	II	III
CONVEYORS — UNIFORMLY LOADED OR FED ^②			Dough Mixers	II	II	Felt Stretchers	—	II	Tenter Frames	II	II
Apron and Assembly	I	II	Meat Grinders	II	II	Winders	—	II	TUMBLING BARRELS	III	III
			LAUNDRY			PEBBLE MILLS	II	III	WINDLASS	II	III
			Washers, reversing	Refer to	Factory						
			Tumblers	II	III						

① **Load Classifications for Engine-Driven Applications** — Multi-Cylinder Engines: Use the next higher Service Class than the one given in Table 1 for the same application when motor-driven. (Example: A motor-driven, uniformly-loaded belt conveyor for 10-hour service is Class I; the same conveyor driven by a multi-cylinder engine would be Class II). For applications which require Class III when motor-driven, refer to Factory for recommendations on engine drives. Single Cylinder Engines: Refer to Factory.

② Selection of Falk products for applications whose primary purpose is the transportation of people is not approved. This includes such applications as freight or passenger elevators, escalators, man lifts, forklift platforms, ski tows, and ski lifts. If the primary purpose of the application is material conveyance and occasionally people are transported, the warranty may remain in effect, provided the design load conditions are not exceeded and certification to the appropriate safety codes and load conditions has been obtained by the system designer or end user from the appropriate enforcement authorities.

Class I

Quick Selections for [®] Shaft (JR) and Flange (JF) Mounted Drives — Sizes 5107 thru 5608, Screw Conveyor (JSC) Drives — Sizes 5107 thru 5407 (SF = 1.0)

Table 2

Motor HP	Output RPM	Selection	Min Sheave PD (in) ^②	Cooling Method	Motor HP	Output RPM	Selection	Min Sheave PD (in) ^②	Cooling Method	Motor HP	Output RPM	Selection	Min Sheave PD (in) ^②	Cooling Method		
1/4	4-25	5107J_25	2.1	—	1-1/2	4-6	5207J_25	3.6	—	10 Cont.	9-13	5307J_25	3.7	—		
		5107J_25	2.1	—		7-10	5203J_25	2.6	—		14-27	5215J_25	4.4	—		
	26-68	5107J_14	1.4	—		11-18	5115J_25	2.6	—		28-42	5207J_25	3.6	—		
		5107J_09	2.2	—		19-25	5107J_25	2.1	—			5207J_14	4.1	—		
	69-97	5107J_14	1.4	—		26-68	5107J_25	2.1	—		43-69	5203J_25	2.6	—		
		5107J_09	2.2	—			5107J_14	1.4	—			5203J_14	3.1 ^③	—		
		5107J_05	7.8	—			5107J_09	2.2	—		70-128	5115J_14	2.2	—		
	98-124	5107J_14	1.4	—		69-97	5107J_14	1.4	—		129-188	5107J_09	2.2	—		
		5107J_09	2.2	—			5107J_09	2.2	—			5107J_05	7.8	—		
		5107J_05	7.8	—			5107J_05	7.8	—		189-350	5107J_05	7.1	—		
	125-188	5107J_09	2.2	—		98-124	5107J_14	1.4	—		4-5	5507J_25	2.6	—		
		5107J_05	7.8	—			5107J_09	2.2	—		6-7	5415J_25	3.3	—		
	189-350	5107J_05	7.1	—		5107J_05	7.8	—	8-11		5407J_25	2.2	—			
	1/3	4-25	5107J_25	2.1		—	3	125-188	5107J_09		2.2	—	12	5315J_25	3.7	—
			5107J_25	2.1		—		5107J_05	7.8		—	13-20	5307J_25	3.7	—	
		26-68	5107J_14	1.4		—		189-350	5107J_05		7.1	—	21-25	5215J_25	4.4	—
			5107J_09	2.2		—			4		5307J_25	14.7	—	26-40	5215J_25	4.4
		69-97	5107J_14	1.4		—		4	5-8		5215J_25	4.4	—	5215J_14	3.8	—
5107J_09			2.2	—	9-12	5207J_25			3.6	—	5207J_25	3.6	—			
5107J_05			7.8	—	13-20	5203J_25			2.6	—	5207J_14	4.1	—			
98-124		5107J_14	1.4	—	21-25	5115J_25		2.1	—	67-105	5203J_25	2.6	—			
		5107J_09	2.2	—		5115J_25		2.1	—		5203J_14	3.1 ^③	—			
		5107J_05	7.8	—		5107J_25		2.1	—	106-111	5115J_14	2.0	—			
125-188		5107J_09	2.2	—	39-68	5107J_14		1.4	—	112-128	5115J_14	2.2	—			
		5107J_05	7.8	—		5107J_14		1.4	—	5115J_09	2.7	—				
189-350		5107J_05	7.1	—	5107J_09	2.2		—	5115J_05	6.4 ^③	—					
1/2		4-7	5115J_25	2.6	—	5		69-97	5107J_14	1.4	—	129-225	5115J_05	7.8	—	
			5107J_25	2.1	—			5107J_09	2.2	—	226-350	5107J_05	7.1	—		
		26-68	5107J_25	2.1	—			98-124	5107J_05	7.8	—	4-5	5608J_25	3.6	—	
			5107J_14	1.4	—				5107J_14	1.4	—	6-7	5507J_25	2.6	—	
		69-97	5107J_09	2.2	—			125-188	5107J_09	2.2	—	8-11	5415J_25	3.3	—	
	5107J_14		1.4	—	5107J_05		7.8		—	12	5407J_25	2.2	—			
	5107J_05		7.8	—	5107J_09		2.2		—	16	5315J_25	2.2	—			
	98-124	5107J_14	1.4	—	189-350		5107J_05	7.8	—	17-27	5307J_25	3.7	—			
		5107J_09	2.2	—			4-6	5307J_25	3.7	—	5215J_25	4.4	—			
		5107J_05	7.8	—			7-13	5215J_25	4.4	—	5215J_14	4.8 ^③	—			
	125-188	5107J_09	2.2	—	14-21		5207J_25	3.6	—	5207J_25	3.6	—				
		5107J_05	7.8	—			21-33	5203J_25	2.6	—	5207J_14	6.6	—			
	189-350	5107J_05	7.1	—	5203J_25		2.6	—	5207J_09	9.2 ^③	—					
	3/4	4-5	5203J_25	2.6	—		7-1/2	34-61	5115J_25	2.1	—	71-87	5207J_14	3.7	—	
			5115J_25	2.6	—			5115J_14	1.7	—	88-104	5203J_14	3.7	—		
		10-25	5107J_25	2.1	—			62-66	5107J_25	2.1	—	105-122	5203J_14	3.7	—	
			5107J_25	2.1	—				5115J_14	1.7	—		5203J_09	6.3	—	
		26-68	5107J_25	2.1	—			67-97	5107J_14	1.4	—	123-152	5207J_05	8.7	—	
5107J_14			1.4	—	5107J_09	2.2			—	5203J_09	6.4		—			
5107J_09			2.2	—	5107J_05	7.8			—	5207J_05	8.7	—				
69-97		5107J_14	1.4	—	98-124	5107J_14		1.4	—	153-190	5115J_09	3.4	—			
		5107J_09	2.2	—		5107J_09		2.2	—		5207J_05	8.5	—			
		5107J_05	7.8	—		5107J_05		7.8	—	191-199	5203J_05	6.2	—			
98-124		5107J_14	1.4	—	125-188	5107J_09		2.2	—	200-350	5115J_05	6.1	—			
		5107J_09	2.2	—		5107J_05		7.8	—	5-6	5608J_25	3.6	—			
		5107J_05	7.8	—		5107J_05		7.8	—	7-9	5507J_25	2.6	—			
125-188		5107J_09	2.2	—	189-350	5107J_05		7.1	—	10-12	5415J_25	3.3	—			
		5107J_05	7.8	—		4-5		5407J_25	2.2	—	13-19	5407J_25	2.2	—		
189-350		5107J_05	7.1	—	6	5315J_25		2.2	—	5307J_25	3.9	—				
1		4	5207J_25	3.6	—	10		7-10	5307J_25	3.7	—	20-37	5307J_14	6.7	—	
			5207J_25	3.6	—			11-20	5215J_25	4.4	—	5215J_25	4.4	—		
	5-6	5203J_25	2.6	—	21-32		5207J_25	3.6	—	38-67	5215J_14	5.9 ^③	—			
		5115J_25	2.6	—			5203J_25	2.6	—		5207J_14	7.6 ^③	—			
	10-25	5107J_25	2.1	—	32-51		5203J_14	2.5	—	68-118	5207J_09	9.5	—			
		5107J_25	2.1	—			5115J_25	2.6	—		5203J_14	3.7	—			
	26-68	5107J_25	2.1	—	52-72		5115J_14	1.7	—	119-122	5207J_09	9.5	—			
		5107J_14	1.4	—			5115J_14	1.7	—		5207J_09	9.5	—			
		5107J_09	2.2	—			5107J_14	1.4	—	123-134	5207J_09	9.5	—			
	69-97	5107J_14	1.4	—	98-124		5107J_09	2.2	—	135-187	5203J_09	9.3	—			
		5107J_09	2.2	—			5107J_05	7.8	—		5207J_05	8.7	—			
		5107J_05	7.8	—			5107J_09	2.2	—	188-267	5207J_05	8.4	—			
	98-124	5107J_14	1.4	—	125-188		5107J_05	7.8	—	268-286	5203J_05	6.2	—			
		5107J_09	2.2	—			189-350	5107J_05	7.1		—	287-350	5115J_05	5.8	—	
		5107J_05	7.8	—			4-5	5415J_25	3.3	—	6-7	5608J_25	3.6	—		
	125-188	5107J_09	2.2	—	6-7		5407J_25	2.2	—	8-11	5507J_25	2.6	—			
		5107J_05	7.8	—			8	5315J_25	2.2		—	12-15	5415J_25	3.3	—	
	189-350	5107J_05	7.1	—												

Class I — Continued

Quick Selections for [®] Shaft (JR) and Flange (JF) Mounted Drives — Sizes 5107 thru 5608, Screw Conveyor (JSC) Drives — Sizes 5107 thru 5407 (SF = 1.0)

Table 2 – Continued

Motor HP	Output RPM	Selection	Min Sheave PD (in) ^②	Cooling Method	
30 Cont.	16-23	5407J_25	2.2	—	
	24-41	5307J_25	3.7	—	
		5307J_14	6.7	—	
	42-70	5215J_25	4.4	—	
		5215J_14	6.2 ^③	—	
		5215J_09	7.5 ^③	—	
	71-85	5215J_14	6.2	—	
		5215J_09	9.1 ^③	—	
	86-121	5207J_14	7.6	—	
		5207J_09	9.5	—	
	122-177	5207J_09	9.5	—	
		5215J_05	9.8	—	
		5203J_14	6.2	—	
		5207J_05	8.5	—	
		5207J_05	8.4	—	
	344-350	5203J_05	6.2	—	
	40	7-10	5608J_25	3.6	—
		11-16	5507J_25	2.6	—
		17-21	5415J_25	3.3	—
		22-25	5407J_25	2.2	—
26-31		5407J_25	2.2	—	
		5407J_14	3.3	—	
32-38		5307J_25	3.7	—	
		5307J_14	6.7	—	
39-55		5307J_25	4.9	—	
		5307J_14	8.1 ^③	—	
56-70	5215J_25	4.4	—		
	5215J_14	6.2	—		
	5215J_09	7.5	—		
	5215J_14	7.3 ^③	—		
	5215J_09	9.1 ^③	—		
129-178	5207J_09	9.3	—		
	5215J_05	9.8	—		
	5207J_09	9.2	Shaft Fan		
	5215J_05	9.8	—		
186-246	5215J_05	9.8	—		
	5207J_05	8.4	—		
247-350	9-12	5608J_25	3.6	—	
	13-20	5507J_25	2.6	—	
	21-26	5415J_25	3.3	—	
	27-38	5407J_25	2.2	—	
		5407J_14	3.4	—	
39	5315J_25	3.0	—		
	5315J_14	7.1	—		
	5315J_09	11.6	—		
	5307J_25	4.9	—		
40-59	5307J_14	8.1 ^③	—		
	5307J_25	4.9	—		
60-70	5307J_14	8.1	—		
	5307J_09	14.1	—		
	5215J_14	6.3	—		
71-113	5215J_09	9.1	—		
	5215J_14	7.3 ^③	Shaft Fan		
114-128	5215J_09	8.7	—		
	5215J_09	8.2	—		
129-140	5307J_05	14.4	—		
	5215J_09	8.0 ^③	Shaft Fan		
141-165	5307J_05	14.4	—		
	5215J_09	7.6	Shaft Fan		
166-189	5215J_05	9.8	—		
	5215J_05	9.3	—		
190-340	5215J_05	8.1	—		
341-350	5207J_05	8.1	—		
60	11-15	5608J_25	3.6	—	
	16-23	5507J_25	2.6	—	
		5415J_25	3.3	—	
	24-31	5415J_14	6.8	—	
		5407J_25	2.5	—	
	32-46	5407J_14	3.7	—	
		5315J_25	3.2	Electric Fan	
	47-48	5315J_14	7.8	—	
		5307J_25	4.9	Electric Fan	
	49-70	5307J_14	8.1	—	
		5307J_14	8.1	—	
	71-77	5315J_09	15.4	—	
		5307J_14	8.1	—	
	78-83	5307J_14	8.1	—	
		5307J_09	14.0	—	
	84-89	5307J_14	8.1	—	
		5215J_09	14.0	—	
	90-123	5215J_14	6.9	Shaft Fan	
		5215J_09	9.1	—	
	124-128	5215J_14	7.3	Shaft Fan	
5215J_09		9.1	Shaft Fan		
129-195	5215J_09	8.2	Shaft Fan		
	5307J_05	14.4	—		
195-217	5307J_05	14.1	—		
218-350	5215J_05	8.9	—		
75	14-19	5608J_25	4.1	—	
	20-26	5507J_25	2.6	—	
	27-30	5507J_25	2.7	—	
		5507J_14	6.1	—	
	31-39	5415J_25	3.3	Shaft Fan	
		5415J_14	6.7	—	
	40-58	5407J_25	2.8	Shaft Fan	
		5407J_14	4.3	Shaft Fan	
	59-61	5315J_25	3.6	Shaft Fan	
		5315J_14	10.0	Shaft Fan	
	62-64	5315J_25	3.6	Shaft Fan	
		5315J_14	10.0	Shaft Fan	
	65-70	5307J_25	4.9	Electric Fan	
		5307J_14	8.1	Electric Fan	
	71-96	5315J_09	15.7	—	
		5307J_14	8.1	Electric Fan	
	97-108	5315J_09	15.5	—	
		5307J_14	8.1	Electric Fan	
	109-121	5315J_09	15.5	Electric Fan	
		5307J_14	8.2	Electric Fan	
122-128	5307J_09	13.1	Electric Fan		
	5215J_14	7.3	P&C		
129-151	5215J_09	8.3	P&C		
	5315J_05	15.5	—		
152-195	5215J_09	8.2	P&C		
	5315J_05	15.2	—		
196-315	5215J_09	7.6	P&C		
	5307J_05	14.4	—		
316-350	5307J_05	14.1 ^③	—		
18-25	5215J_05	8.0	—		
	5608J_25	3.6	—		
26-29	5507J_25	2.7	—		
	5507J_25	2.9	Shaft Fan		
30-40	5507J_14	6.0	—		
	5415J_25	3.3	Electric Fan		
41-52	5415J_14	6.7	Electric Fan		
100	53-70	5407J_25	3.1	Electric Fan	
	71-79	5407J_14	4.7	Electric Fan	
		5407J_14	4.9	Electric Fan	
	80-95	5315J_14	12.5 ^③	Electric Fan	
		5307J_14	8.2	Electric Fan	
	96-128	5315J_09	15.3	Electric Fan	
		5407J_05	12.4	—	
	129-139	5315J_09	14.8	Electric Fan	
		5407J_05	12.3	—	
	140-179	5315J_09	14.6	Electric Fan	
		5315J_05	15.3	—	
	180-195	5307J_09	10.5	Electric Fan	
		5315J_05	15.0	—	
	196-232	5315J_05	14.7 ^③	—	
		5307J_05	13.7	—	
	233-355	5307J_05	13.7	—	
	22-32	5608J_25	6.0 ^③	—	
	33-50	5507J_25	3.3 ^③	Shaft Fan	
		5507J_14	6.1	—	
	51-66	5415J_25	3.3	Electric Fan	
5415J_14		6.7	Shaft Fan		
67-70	5407J_25	3.1	Electric Fan		
	5407J_14	4.6	Electric Fan		
71-104	5407J_14	5.9 ^③	Electric Fan		
	5415J_14	6.6	Electric Fan		
105-131	5407J_05	12.4	—		
	5315J_09	14.8	Electric Fan		
132-144	5407J_05	12.4	—		
	5407J_05	12.4	—		
145-194	5407J_05	12.4	—		
195-314	5315J_05	14.7 ^③	—		
315-340	5315J_05	12.0	Shaft Fan		
341-362	5307J_05	11.6	Shaft Fan		
26-32	5608J_25	6.0 ^③	Shaft Fan		
33-38	5608J_25	6.8	Shaft Fan		
	5608J_14	5.7	—		
39-61	5507J_25	3.7 ^③	Electric Fan		
	5507J_14	6.2	Electric Fan		
62-72	5507J_25	4.0	Electric Fan		
	5415J_14	6.7	Electric Fan		
73-90	5415J_14	6.7	Electric Fan		
	5415J_14	6.6	Electric Fan		
91-122	5415J_05	12.6	—		
	5415J_05	12.4	—		
123-216	5407J_05	12.4	—		
217-259	5407J_05	12.4	Shaft Fan		
260-362	5315J_05	13.3 ^③	Electric Fan		
35-43	5608J_25	7.5	Electric Fan		
	5608J_25	8.7	Electric Fan		
44-51	5608J_14	6.7	Electric Fan		
	5507J_14	7.5	Electric Fan		
52-87	5507J_14	7.5	Electric Fan		
	5507J_14	8.3	Electric Fan		
88-105	5507J_05	11.7	—		
	5507J_05	11.5	—		
106-138	5507J_05	11.5	—		
139-161	5415J_05	12.5	Electric Fan		
162-184	5415J_05	12.5	Shaft Fan		
185-351	5407J_05	12.5	Electric Fan		
44-54	5608J_25	8.9	Electric Fan		
	5608J_14	9.3 ^③	Electric Fan		
55-83	5608J_14	9.3 ^③	Electric Fan		
	5507J_05	12.5	Electric Fan		
123-189	5507J_05	12.5	Electric Fan		
	5415J_05	12.5	Electric Fan		
190-254	5415J_05	12.5	Electric Fan		
255-351	5407J_05	12.4	Electric Fan		

① **Horizontal Drives** — Refer to Engineering 377-114 for maximum output speeds. **Vertical Drives** — Make selection from Table 2, or Table 3 and then refer to Engineering 377-114 to determine drive speed limits with and without cooling.

② Values are for V-belt drives and load applied one shaft diameter from seal cage or fan if so equipped. For minimum sheave diameters for other axial locations, refer to load location factor table on page 14. Multiply values by 0.66 when using timing belt or chain drives.

③ Minimum sheave PD is maximum for speed range. Consult Rexnord factory for lower values.

Class II

Quick Selections for [®] Shaft (JR) and Flange (JF) Mounted Drives — Sizes 5107 thru 5608, Screw Conveyor (JSC) Drives — Sizes 5107 thru 5407 (SF = 1.4)

Table 3

Motor HP	Output RPM	Selection	Min Sheave PD (in) ^②	Cooling Method	Motor HP	Output RPM	Selection	Min Sheave PD (in) ^②	Cooling Method	Motor HP	Output RPM	Selection	Min Sheave PD (in) ^②	Cooling Method		
1/4	4	5115J 25	2.6	—	1-1/2	125-188	5107J 09	2.2	—	10	137-159	5107J 09	2.2	—		
	5-25	5107J 25	2.1	—			5107J 05	7.8	—			5107J 05	7.8	—		
	26-68	5107J 25	2.1	—			189-350	5107J 05	7.1			—	189-350	5107J 05	7.1	—
		5107J 14	1.4	—			4-5	5215J 25	4.3			—	4-5	5507J 25	2.6	—
	69-97	5107J 09	2.2	—			6-10	5207J 25	3.6			—	6-7	5415J 25	3.3	—
		5107J 14	1.4	—			11-14	5203J 25	2.6			—	8-10	5407J 25	2.2	—
	98-124	5107J 05	7.8	—		15-27	5115J 25	2.6	—		11	5315J 25	2.2	—		
		5107J 14	1.4	—		28-68	5107J 25	2.1	—		12-19	5307J 25	3.7	—		
	125-188	5107J 09	2.2	—			5107J 14	1.4	—		20-26	5215J 25	4.4	—		
		5107J 05	7.8	—			5107J 09	2.2	—		27-37	5215J 25	4.4	—		
	189-350	5107J 05	7.1	—			5107J 14	1.4	—			5215J 14	4.4	—		
		4-5	5115J 25	2.6			—	69-97	5107J 09		2.2	—	5207J 25	3.6	—	
6-25	5107J 25	2.1	—	5107J 05	7.8		—	38-49	5207J 14	4.9	—					
1/3	26-68	5107J 25	2.1	—	98-124	5107J 14	1.4	—	50-60	5207J 25	3.6	—				
		5107J 14	1.4	—		5107J 09	2.2	—	5207J 14	6.0	—					
	69-97	5107J 09	2.2	—		5107J 05	7.8	—	61-66	5203J 25	2.4	—				
		5107J 05	7.8	—		125-188	5107J 09	2.2		—	5203J 14	3.1	—			
	98-124	5107J 14	1.4	—		189-350	5107J 05	7.1	—	67-97	5203J 14	3.7	—			
		5107J 09	2.2	—		4-5	5307J 25	3.7	—	98-128	5115J 14	2.2	—			
	125-188	5107J 05	7.8	—	6-11	5215J 25	4.3	—	129-350	5115J 09	6.0	—				
		5107J 09	2.2	—	12-18	5207J 25	3.6	—	4-5	5608J 25	3.6	—				
	1/2	189-350	5107J 05	7.1	—	19-29	5203J 25	2.6	—	6-8	5507J 25	2.6	—			
			5107J 05	7.1	—	30-52	5115J 25	2.1	—	9-11	5415J 25	3.3	—			
		4	5203J 25	2.6	—	53-55	5107J 25	2.1	—	12-16	5407J 25	2.2	—			
			5115J 25	2.6	—	55-68	5107J 25	2.1	—	17-29	5307J 25	3.7	—			
9-25		5107J 25	2.1	—	69-97	5107J 14	1.4	—	30-56	5215J 14	5.1 ^③	—				
		5107J 25	2.1	—		5107J 14	1.4	—	57-70	5207J 25	3.6	—				
26-68		5107J 14	1.4	—		5107J 09	2.2	—	5207J 14	6.9	—					
		5107J 09	2.2	—		5107J 14	1.4	—	71-90	5207J 14	7.6	—				
69-97		5107J 14	1.4	—		5107J 05	7.8	—	91-111	5203J 14	3.7	—				
		5107J 09	2.2	—		88-124	5107J 14	1.4	—	111-157	5203J 09	6.4	—			
98-124		5107J 09	2.2	—	5107J 09	2.2	—	158-188	5115J 09	3.5	—					
		5107J 05	7.8	—	5107J 05	7.8	—	189-211	5207J 05	8.4	—					
3/4	189-350	5107J 05	7.1	—	125-188	5107J 09	2.2	—	211-346	5203J 05	6.2	—				
		5107J 05	7.1	—	189-350	5107J 05	7.1	—	5-7	5608J 25	3.6	—				
	4	5207J 25	3.6	—	4-5	5407J 25	2.2	—	8-11	5507J 25	2.6	—				
		5203J 25	2.6	—	6-9	5307J 25	3.7	—	12-14	5415J 25	3.3	—				
	8-13	5115J 25	2.6	—	10-18	5215J 25	4.4	—	15-21	5407J 25	2.2	—				
		5107J 25	2.1	—	19-30	5207J 25	3.6	—	22	5315J 25	2.2	—				
	26-68	5107J 14	1.4	—	31-37	5203J 25	2.6	—	23-39	5307J 25	4.0	—				
		5107J 09	2.2	—	38-48	5203J 14	2.1	—	40-81	5215J 25	4.4	—				
	69-97	5107J 14	1.4	—	49-72	5203J 25	2.6	—	5215J 14	4.8 ^③	—					
		5107J 09	2.2	—	73-92	5115J 25	2.6	—	82-121	5207J 14	7.5	—				
	98-124	5107J 05	7.8	—	93-124	5115J 14	1.7	—	121-161	5207J 09	9.2	—				
		5107J 14	1.4	—	5115J 14	1.8	—	162-195	5203J 09	6.3	—					
1	189-350	5107J 05	7.1	—	5115J 09	2.5	—	196-313	5207J 05	8.5	—					
		5107J 05	7.1	—	5107J 14	1.4	—	314-346	5203J 05	6.2	—					
	4-6	5207J 25	3.6	—	93-124	5107J 09	2.2	—	7-8	5608J 25	3.6	—				
		5203J 25	2.6	—	125-188	5107J 09	2.2	—	9-14	5507J 25	2.6	—				
	7-9	5203J 25	2.6	—	189-350	5107J 05	7.8	—	15-18	5415J 25	3.3	—				
		5115J 25	2.6	—	4	5507J 25	2.6	—	19-27	5407J 25	2.6	—				
	10-17	5107J 25	2.1	—	5	5415J 25	3.3	—	28	5315J 25	2.6	—				
		5107J 25	2.1	—	6-9	5407J 25	2.2	—	29-48	5307J 25	4.6	—				
	26-68	5107J 25	2.1	—	9-14	5307J 25	3.7	—	5307J 14	6.9	—					
		5107J 14	1.4	—	15-28	5215J 25	4.4	—	5215J 25	4.4	—					
	69-97	5107J 14	1.4	—	29-45	5207J 25	3.6	—	49-70	5215J 14	6.2	—				
		5107J 09	2.2	—	46-60	5203J 25	2.6	—	71-106	5215J 14	6.2	—				
1	98-124	5107J 05	7.8	—	5203J 14	2.4	—	106-121	5207J 14	7.6 ^③	—					
		5107J 14	1.4	—	61-69	5203J 14	3.1	—	5207J 09	9.5	—					
	189-350	5107J 05	7.1	—	70-71	5203J 09	5.5	—	122-185	5207J 09	9.5	—				
		5107J 05	7.1	—	72	5115J 25	2.6	—	186-204	5215J 05	9.8	—				
	4-6	5207J 25	3.6	—	7-1/2	5115J 14	1.7	—	205-349	5207J 05	8.4	—				
		5203J 25	2.6	—		61-69	5203J 14	3.1	—	7-10	5608J 25	3.6	—			
	7-9	5203J 25	2.6	—		70-71	5203J 14	3.2	—	11-16	5507J 25	2.6	—			
		5115J 25	2.6	—		72	5115J 25	2.6	—	17-21	5415J 25	3.3	—			
	10-17	5107J 25	2.1	—		73-80	5115J 14	1.7	—	22-25	5407J 25	2.2	—			
		5107J 25	2.1	—		80-128	5115J 14	2.2	—	26-31	5407J 25	2.2	—			
	26-68	5107J 14	1.4	—	128-136	5115J 09	2.8	—	5407J 14	3.3	—					
		5107J 09	2.2	—												

Class II — Continued

Quick Selections for [Ⓢ] Shaft (JR) and Flange (JF) Mounted Drives — Sizes 5107 thru 5608, Screw Conveyor (JSC) Drives — Sizes 5107 thru 5407 (SF = 1.4)

Table 3 – Continued

Motor HP	Output RPM	Selection	Min Sheave PD (in) [Ⓢ]	Cooling Method	
30 Cont.	32-38	5307J_25	3.7	—	
		5307J_14	6.7	—	
	39-55	5307J_25	4.9	—	
		5307J_14	8.1 [Ⓢ]	—	
	56-70	5215J_25	4.4	—	
		5215J_14	6.2	—	
		5215J_09	7.5	—	
	71-128	5215J_14	7.3 [Ⓢ]	—	
		5215J_09	9.1 [Ⓢ]	—	
	129-178	5207J_09	9.3	—	
		5215J_05	9.8	—	
	179-185	5207J_09	9.2	—	
		5215J_05	9.8	—	
	186-246	5215J_05	9.8	—	
	247-350	5207J_05	8.4	—	
	40	10-14	5608J_25	3.6	—
			5507J_25	2.6	—
		23-25	5415J_25	3.3	—
			5415J_14	6.8	—
		26-29	5415J_25	3.3	—
5415J_14			6.8	—	
30-43		5407J_25	2.4	—	
		5407J_14	3.5	—	
44-45		5315J_25	3.1	—	
		5315J_14	7.4	—	
46-70		5307J_25	4.9	—	
		5307J_14	8.1	—	
71-78		5307J_14	8.1	—	
		5307J_09	14.1	—	
79-82		5215J_09	8.7	—	
		5215J_14	6.3	—	
83-99		5215J_09	9.1	—	
		5215J_14	7.3 [Ⓢ]	—	
100-128		5215J_09	9.1	—	
		5307J_05	14.7	—	
129-154	5215J_09	8.2	—		
	5307J_05	14.4	—		
155-196	5307J_05	14.4	—		
197-355	5215J_05	9.3	—		
50	12-17	5608J_25	4.1	—	
		5507J_25	2.6	—	
	18-27	5415J_25	3.3	—	
		5415J_14	6.8	—	
	28-36	5407J_25	2.7	—	
		5407J_14	4.2	—	
	37-56	5307J_25	4.9	—	
		5307J_14	8.1	—	
	57-59	5315J_09	15.5	—	
		5307J_25	3.6	—	
	60-70	5307J_14	10.0	—	
		5315J_09	15.5	—	
	71-104	5307J_14	8.1	—	
		5315J_09	15.5	—	
	105-112	5307J_14	8.1	—	
		5215J_09	8.8	—	
	113-128	5215J_14	7.3 [Ⓢ]	—	
		5215J_09	8.7	—	
	129-139	5215J_09	8.2	—	
	140-154	5215J_09	8.0	Shaft Fan	
5307J_05		14.4	—		
155-277	5307J_05	14.1	—		
278-355	5215J_05	8.5	—		
60	15-21	5608J_25	4.7 [Ⓢ]	—	
		5507J_25	2.6	—	
	22-26	5507J_25	2.8	—	
		5507J_14	6.1	—	
	27-33	5415J_25	3.3	—	
		5415J_14	6.7	—	
	34-44	5407J_25	2.6	—	
		5407J_14	3.9	—	
	45-50	5407J_25	3.0	Shaft Fan	
		5407J_14	4.5	—	
	51-66	5315J_25	3.8	Shaft Fan	
		5315J_14	10.9	—	
	67-71	5315J_14	11.3	—	
		5315J_09	15.5	—	
	72-74	5307J_14	8.1	—	
		5315J_09	15.4	—	
	75-97	5307J_14	8.2	Shaft Fan	
		5315J_09	15.2	—	
	98-128	5307J_09	12.7	—	
		5315J_05	15.1	—	
129-138	5307J_09	12.4 [Ⓢ]	Shaft Fan		
	5315J_05	15.3	—		
139-177	5307J_09	10.5	Electric Fan		
	5307J_05	14.1	—		
178-195	5307J_05	14.1 [Ⓢ]	—		
	5307J_05	14.1	—		
196-362	5307J_05	14.1 [Ⓢ]	—		
75	18-25	5608J_25	3.6	—	
		5507J_25	2.7	—	
	26-29	5507J_25	2.9	—	
		5507J_14	6.0	—	
	30-40	5415J_25	3.3	Shaft Fan	
		5415J_14	6.7	—	
	41-52	5407J_25	3.1	Shaft Fan	
		5407J_14	4.7	Shaft Fan	
	53-70	5407J_14	4.9	Shaft Fan	
		5315J_14	12.5 [Ⓢ]	Electric Fan	
	71-79	5307J_14	8.2	Electric Fan	
		5315J_09	15.3	Electric Fan	
	80-95	5407J_05	12.4	—	
		5315J_09	14.8	Electric Fan	
	96-128	5407J_05	12.3	—	
		5315J_09	14.6	Electric Fan	
	129-139	5315J_05	15.3	—	
		5307J_09	10.5	Electric Fan	
	140-179	5315J_05	15.0	—	
		5307J_09	14.7 [Ⓢ]	—	
180-195	5315J_05	15.0	—		
	5307J_05	13.7	—		
196-232	5315J_05	14.7 [Ⓢ]	—		
233-355	5307J_05	13.7	—		
100	25-34	5608J_25	6.2	—	
		5608J_25	7.6	—	
	35-44	5507J_14	6.2	—	
		5608J_25	9.7	Shaft Fan	
	45-60	5507J_25	3.6	Shaft Fan	
		5507J_14	6.2	—	
	61-69	5415J_25	3.3	Electric Fan	
		5415J_14	6.7	Shaft Fan	
	70-74	5415J_14	6.7	Shaft Fan	
		5415J_14	6.7	Shaft Fan	
	75-80	5407J_14	5.8	Electric Fan	
		5407J_14	5.8	Electric Fan	
	81-102	5407J_14	5.8	Electric Fan	
		5415J_14	6.6	Electric Fan	
	103-128	5407J_05	12.4	—	
		5407J_05	12.4	—	
	129-155	5407J_05	12.4	—	
		5315J_09	14.5	Electric Fan	
	156-192	5407J_05	12.4	—	
		5315J_09	14.5	Electric Fan	
193-235	5407J_05	12.4	—		
	5315J_05	13.4	—		
236-266	5315J_05	12.8	—		
	5315J_05	11.9	—		
317-362	5608J_25	7.1	Electric Fan		
	5608J_14	6.9	Shaft Fan		
32-40	5608J_14	7.9	Shaft Fan		
	5507J_25	4.0	Electric Fan		
38-53	5608J_14	6.9	Shaft Fan		
	5608J_14	7.9	Shaft Fan		
54-65	5507J_25	4.0	Electric Fan		
	5507J_14	6.9	Shaft Fan		
47-72	5415J_14	6.7	Electric Fan		
	5415J_05	12.5	—		
73-122	5415J_05	12.5	—		
	5415J_05	12.4	—		
123-152	5407J_05	12.4	—		
	5407J_05	12.4	—		
153-213	5407J_05	12.4	Shaft Fan		
	5315J_05	11.4	Shaft Fan		
214-351	5608J_25	7.9	Shaft Fan		
	5608J_14	7.6	Shaft Fan		
352-362	5507J_25	4.0	—		
	5507J_25	4.0	—		
37-46	5507J_14	6.9	Electric Fan		
	5507J_14	7.9	Electric Fan		
47-63	5415J_14	6.6	Electric Fan		
	5415J_14	6.6	Electric Fan		
54-72	5507J_25	4.0	—		
	5507J_14	6.9	Electric Fan		
54-72	5507J_14	6.9	Electric Fan		
	5507J_14	7.9	Electric Fan		
73-90	5415J_14	6.6	Electric Fan		
	5415J_14	6.6	Electric Fan		
86-122	5415J_14	6.6	Electric Fan		
	5507J_05	11.5	—		
97-147	5415J_05	12.5	—		
	5415J_05	12.4	—		
148-197	5407J_05	12.4	—		
	5608J_25	8.9	Electric Fan		
198-351	5608J_25	10.6	Electric Fan		
	5608J_25	11.2	Electric Fan		
50-54	5608J_25	11.2	Electric Fan		
	5608J_14	8.6	Electric Fan		
67-70	5608J_14	7.6	Electric Fan		
	5608J_14	7.6	Electric Fan		
71-73	5608J_14	8.6	Electric Fan		
	5507J_14	8.3	Electric Fan		
74-84	5507J_14	8.3	Electric Fan		
	5507J_14	8.3	Electric Fan		
85-105	5507J_14	8.3	Electric Fan		
	5507J_05	11.4	—		
145-190	5507J_05	11.4	—		
	5507J_05	11.2	Electric Fan		
191-222	5415J_05	12.5	—		
	5415J_05	12.5	—		
223-268	5415J_05	12.5	—		
	5415J_05	12.5	Electric Fan		
269-298	5415J_05	12.5	Electric Fan		
	5407J_05	12.3	Electric Fan		
299-351	5407J_05	12.3	Electric Fan		
	5407J_05	11.2	Electric Fan		
250	202-352	5507J_05	11.2	Electric Fan	

Ⓢ **Horizontal Drives** – Refer to Engineering 377-114 for maximum output speeds. **Vertical Drives** – Make selection from Table 2, or Table 3 and then refer to Engineering 377-114 to determine drive speed limits with and without cooling.

Ⓢ Values are for V-belt drives and load applied one shaft diameter from seal cage or fan if so equipped. For minimum sheave diameters for other axial locations, refer to load location factor table on page 14. Multiply values by 0.66 when using timing belt or chain drives.

Ⓢ Minimum sheave PD is maximum for speed range. Consult Rexnord factory for lower values.

Engineering Data

Motor Ratings and Dimensions are in accordance with NEMA standards

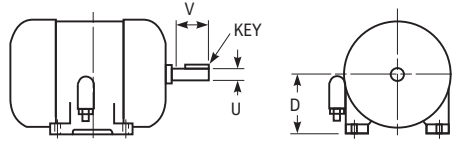


Table 4 — 1964 (Type T) NEMA Motor Standards ①

Motor Speed and Frame Size												Motor Shaft Dimensions (in)														
Motor HP	1800 RPM	1200 RPM	900 RPM	Motor HP	1800 RPM	1200 RPM	900 RPM	Motor HP	1800 RPM	1200 RPM	900 RPM	Motor Frame	D	U	V	Key (Sq)	Motor Frame	D	U	V	Key (Sq)	Motor Frame	D	U	V	Key (Sq)
1/2	56	56	143	7-1/2	213	254	256	50	326	365	404	56	3-1/2	5/8	2	3/16	215	5-1/4	1-3/8	3-1/8	5/16	326	8	2-1/8	5	1/2
3/4	56	143	145	10	215	256	284	60	364	404	405	143	3-1/2	7/8	2	3/16	254	6-1/4	1-5/8	3-3/4	3/8	364	9	2-3/8	5-5/8	5/8
1	143	145	182	15	254	284	286	75	365	405	—	145	3-1/2	7/8	2	3/16	256	6-1/4	1-5/8	3-3/4	3/8	365	9	2-3/8	5-5/8	5/8
1-1/2	145	182	184	20	256	286	324	100	404	—	—	182	4-1/2	1-1/8	2-1/2	1/4	284	7	1-7/8	3/8	1/2	404	10	2-7/8	7	3/4
2	145	184	213	25	284	324	326	125	405	—	—	184	4-1/2	1-1/8	2-1/2	1/4	286	7	1-7/8	3/8	1/2	405	10	2-7/8	7	3/4
3	182	213	215	30	286	326	364	150	444	—	—	213	5-1/4	1-3/8	3-1/8	5/16	324	8	1/8	5	1/2	444	11	3-3/8	8-1/4	7/8
5	184	215	254	40	324	364	365	200	445	—	—	—	—	—	—	—	—	—	—	—	—	445	11	3-3/8	8-1/4	7/8

① Frame numbers listed are for 110, 208, 220/440 and 550 volts. Falk motor mounts are pre-drilled for rerated 1964 NEMA standard foot-mounted motors.

Engineering Data

Overhung Load at Hollow Shaft ③

Overhung Loads — Overhung load is imposed upon a shaft when a pinion, sprocket or sheave is used as a power take-off. The magnitude of the load varies with the type of take-off and its proximity to the shaft bearing. Calculate the load (including minimum required service factor) and check the result against the tabulated overhung load rating. The overhung load formula below considers the transmitted horsepower without service factor. This is appropriate for applications where starting loads, momentary overloads and brake capacities do not exceed 200% of drive rating (100% overload). For other conditions, compute the equivalent power by multiplying the transmitted power by the appropriate service factor.

$$\text{Overhung Load} = \frac{126,000 \times \text{hp} \times F_c \times L_f}{\text{pitch diameter} \times \text{rpm}}$$

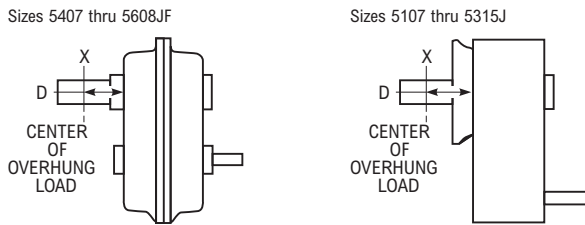
F_c = Load Connection Factor

Sprocket ①	1.00
Synchronous (timing) Belts.....	1.30
V-Belt.....	1.50
Machined Pinion & Gear ①.....	1.25
Flat Belt.....	2.50

L_f = Load Location Factor

Select L_f from Table 5, under drive size and opposite distance from end of hollow shaft.

Locate the centerline of the load as close to the drive seal cage as practical to minimize the effect of the overhung load and increase bearing life.



Consult Factory for Higher Overhung Load Ratings — In many cases, overhung load capacity in excess of that published is available. If the actual load should exceed the published capacity, refer full details to Rexnord; provide complete application information (see page 6), as well as direction of rotation, location and direction of applied load.

Example — A chain drive requiring 10 hp is being driven by a 5207JF14, 100 rpm output, using a single-width, 21-tooth, 8.4" pitch diameter sprocket mounted on a low speed stub shaft. Centerline of the load is 4" from the output face of the housing.

Procedure: F_c = 1.00 L_f = 1.08

$$\text{Overhung Load} = \frac{126,000 \times 10 \times 1.00 \times 1.08}{8.4 \times 100} = 1620 \text{ lb}$$

Since the overhung load capacity shown for a 5207JF14 drive at 100 rpm is 2730 pounds, the application is satisfactory.

Table 5 — Load Location Factor (L_f) for Load Located at Dimension "X" Below

Distance D @ Inches	Drive Size										
	5107	5115	5203	5207	5215	5307	5315	5407	5415	5507	5608
2	0.93	0.86	0.84	0.83	0.80	0.76	0.76				
3	1.13	0.99	0.96	0.94	0.89	0.85	0.84	0.72			
4	1.37	1.19	1.14	1.08	0.99	0.94	0.92	0.79	0.77	0.74	0.72
5	1.62	1.40	1.33	1.26	1.14	1.04	1.00	0.86	0.83	0.80	0.77
6	—	1.60	1.53	1.44	1.29	1.18	1.13	0.94	0.89	0.85	0.82
7	—	—	—	1.62	1.45	1.32	1.27	1.02	0.95	0.91	0.87
8	—	—	—	—	—	1.46	1.40	1.14	1.02	0.97	0.92
10	—	—	—	—	—	—	1.67	1.38	1.23	1.14	1.02
12	—	—	—	—	—	—	1.94	1.62	1.43	1.33	1.19
16	—	—	—	—	—	—	—	—	1.85	1.71	1.53

Table 6 — Guide to Low-Speed Shaft Overhung Load Capacity – lb ③④

Consult Factory for Higher Overhung Load Ratings

Drive Size	Ratios 9:1, 14:1 or 25:1										Ratio 5:1	
	Output Speed – RPM										Output Speed – RPM	
	10	25	50	75	100	125	150	175	90	200	300	350
Overhung Load at Dimension "X" Below												
5107	3660	2720	2150	1870	1700	1600	1520	1460	1900	1490	1310	1250
5115	4370	3240	2540	2200	1990	1850	1750	1670	2200	1720	1520	1450
5203	4170	3010	2360	2050	1860	1740	1630	1516	2020	1580	1390	1330
5207	6240	4440	3450	3000	2730	2540	2400	2280	3120	2430	2150	2050
5215	9530	6950	5420	4710	4310	4050	3860	3700	4770	3730	3300	3140
5307	8860	6300	4810	4090	3730	3470	3270	3110	4460	3470	3060	2910
5315	10000	8700	6630	5740	5260	4040	3757	3494	6190	4850	4280	4090
5407	9500	9120	6940	5940	5370	4960	—	—	6010	4620	4090	3910
5415	15000	13210	10080	8610	7750	7160	—	—	9190	7200	6370	6070
5507	Refer to Factory						—	—	—	—	—	—
5608	Refer to Factory						—	—	—	—	—	—

Driven Shaft Diameter Tolerances

Shaft diameters shall be within commercial tolerances for turned and polished round bars as shown below.

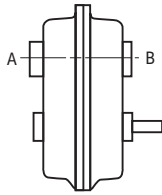
Shaft Diameter	Maximum Undersize Variation – Inches
to 1.50	0.004
over 1.50 to 2.50 incl.	0.005
over 2.50 to 4 incl.	0.006
over 4 to 6 incl.	0.007
over 6 to 8 incl.	0.008

Keys and keyways in the supporting shaft shall be in accordance with ANSI B17.1 for size, depth, offset, lead and parallelism.

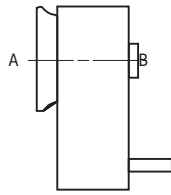
- ① Refer all multiple chain sprocket and pinion mounted applications to Rexnord for deflection analysis.
- ② Distance "D" is in inches from the output face of the housing. Interpolate for L_f factors at intermediate distances. For example, L_f is 1.11 for Size 5307 when distance is 5.50 inches. Refer to Factory for distances greater than those shown.
- ③ For JF Flanged Mounted Drives, the TA Taper bushing, using the spanner nut, is not intended to provide the full external load capacities given in Table 6 and Table 7. Use the tapered driven shafts manufactured per Manual 377-140, or non-tapered driven shafts and bushings per Manual 377-142 (5107-5315JF) & 377-144 (5407-5608JF), or refer your application to Factory for review.
- ④ Published values of low-speed shaft overhung load are for loads applied one shaft diameter from the seal cage with a service factor of unity. Where overhung load is proportional to torque (i.e. pinion, sprocket or sheave applications) an appropriate service factor should be considered in the overhung load calculation.

Engineering Data

Sizes 5107 thru 5315JF



Sizes 5407 thru 5608JF



Thrust at Hollow Shaft

The capacities in Table 7 are for PURE thrust loads for either direction of shaft rotation. Higher values are listed in Manual 377-115 for specific shaft rotations. When both radial and thrust loads are involved, refer application details to the Factory.

Table 7 — Guide to Pure Thrust Capacity at Hollow Shaft (lb)

JF & JFV Drive Size	Ratios 9:1, 14:1 or 25:1												Ratio 5:1				JF & JFV Drive Size	Ratios 9:1, 14:1 or 25:1												Ratio 5:1			
	Output Speed – RPM												Output Speed – RPM					Output Speed – RPM												Output Speed – RPM			
	10	25	50	75	100	125	150	175	90	200	300	350	10	25	50	75		100	125	150	175	90	200	300	350								
Thrust: A towards B													Thrust: B towards A																				
5107	3590	2840	2150	1820	1620	1540	1470	1420	2060	1610	1410	1350	5107	3490	2840	2160	1820	1620	1540	1470	1420	2060	1610	1410	1350								
5115	4390	4390	4350	3680	3250	3020	2860	2730	3920	3060	2700	2570	5115	3490	3490	3490	3490	3270	3040	2870	2740	3490	3070	2700	2580								
5203	6680	5680	4310	3670	3290	3060	2850	2720	3800	2940	2580	2460	5203	5590	5590	4410	3760	3380	3150	2940	2800	3880	3000	2640	2510								
5207	8120	7750	5760	4930	4450	4120	3860	3640	5600	4340	3830	3660	5207	5590	5590	5590	5100	4610	4240	4000	3780	5590	4440	3920	3740								
5215	10180	10180	9900	8440	7690	7270	6960	6720	9130	7120	6260	5980	5215	8170	8170	8170	8170	7900	7460	7140	6890	8170	7250	6380	6090								
5307	13160	11010	8240	6750	6100	5640	5300	5010	8440	6500	5690	5410	5307	10770	10770	8640	7080	6410	5940	5570	5270	8660	6680	5850	5560								
5315	13220	8470	6070	5050	4660	4370	4064	3780	5910	4660	4100	3420	5315	13680	8640	6230	5260	4830	4530	4213	3918	6060	4780	4280	4020								
5407	13000	9810	6320	5520	4890	4370	—	—	6230	4830	4270	4070	5407	12210	9890	6900	5600	4960	4440	—	—	6290	4730	4190	4010								
5415	16400	16400	14730	12100	10630	9630	—	—	14590	11400	10070	9590	5415	18980	18980	14730	12100	10630	9680	—	—	14590	11200	9990	9530								
5507	6000	6000	6000	6000	6000	6000	—	—	—	—	—	—	5507	20580	20580	15230	13190	12160	11420	—	—	—	—	—	—								
5608	14800	14800	14800	14300	13425	12554	—	—	—	—	—	—	5608	29000	23580	15810	13990	13122	12271	—	—	—	—	—	—								

Table 8 — WR² (lb-in²) Referred to H.S. Shaft

Drive Size	Ratio			
	5:1	9:1	14:1	25:1
5107	1.37	1.28	0.83	0.43
5115	3.45	3.14	2.08	1.07
5203	7.03	5.94	3.59	2.00
5207	15.01	12.86	8.34	4.70
5215	39.02	35.69	19.57	10.92
5307	70.67	63.63	34.96	20.82
5315	82.89	72.42	47.18	28.62
5407	171.83	—	74.86	41.94
5415	275.77	—	140.58	74.51
5507	—	—	262.79	137.81
5608	—	—	457.90	232.40

Table 8 — Values shown in Table 8 above are referred to the drive high-speed shaft. The WR² referred to the hollow (low-speed) shaft equals the exact total ratio squared times the H.S. shaft WR². Refer to Factory for values of unlisted ratios and drive sizes.

Table 9 — Minimum sheave diameters listed in Table 2 & Table 3 are for V-belt drives with the load applied one shaft diameter from the seal cage or from the fan guard, if equipped with a shaft cooling fan. For minimum sheave diameters for loads applied at a greater distance, multiply the published minimum sheave diameter by the load location factor (from Table 9) for the "distance" required. When using chains or timing belts, multiply minimum sheave diameters by 0.66.

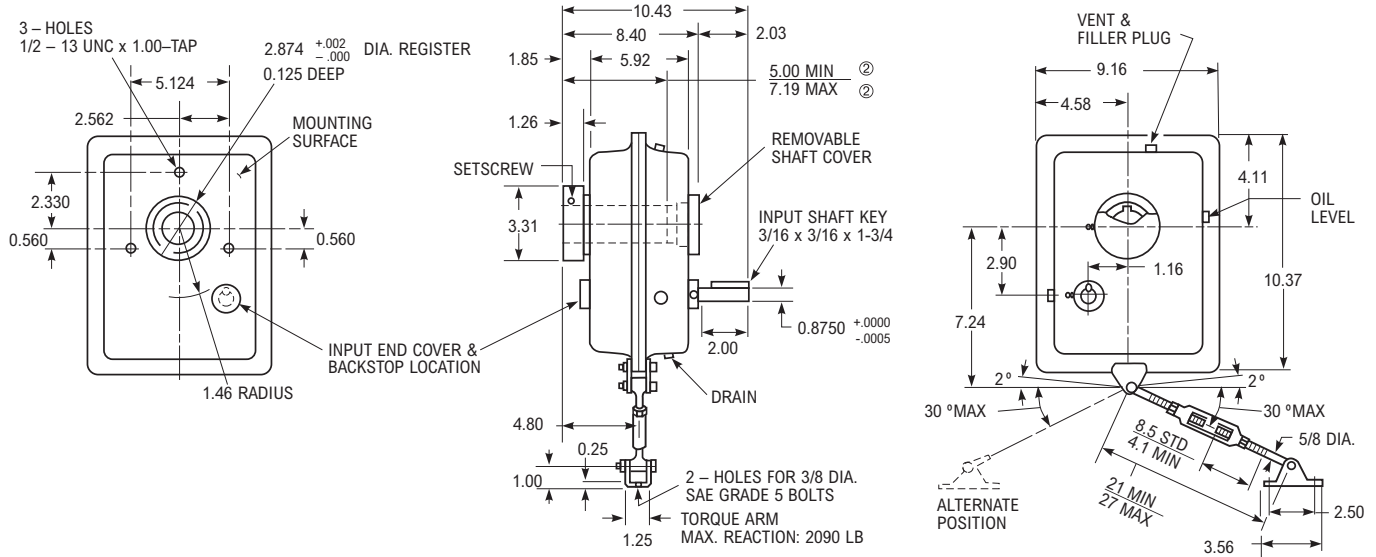
Table 9 — H.S. Shaft Load Location Factors

Distance D in Inches ①	Drive Size										
	5107	5115	5203	5207	5215	5307	5315	5407	5415	5507	5608
0.500	0.94										
0.750	0.98	0.95									
0.875	1.00	0.97									
1.000	1.05	0.98	0.95								
1.125	1.11	1.00	0.96	0.95							
1.250	1.16	1.05	0.98	0.97							
1.375	1.21	1.09	1.00	0.98	0.95						
1.500	1.27	1.14	1.04	1.00	0.96	0.94	0.93				
1.750	1.37	1.24	1.11	1.07	0.99	0.96	0.95	0.93	0.94		
1.875	1.43	1.28	1.15	1.10	1.00	0.98	0.96	0.94	0.95		
2.000	1.48	1.33	1.19	1.14	1.03	0.99	0.98	0.96	0.96	0.95	0.94
2.125	—	1.38	1.23	1.17	1.06	1.00	0.99	0.97	0.97	0.96	0.94
2.250	—	1.43	1.26	1.20	1.09	1.03	1.00	0.98	0.98	0.96	0.95
2.500	—	1.52	1.34	1.27	1.15	1.08	1.05	1.00	1.00	0.98	0.97
2.750	—	—	1.41	1.34	1.21	1.13	1.10	1.05	1.05	1.00	0.98
3.000	—	—	1.49	1.41	1.27	1.19	1.15	1.11	1.10	1.05	1.00
3.250	—	—	—	1.47	1.33	1.24	1.20	1.16	1.14	1.09	1.04
3.500	—	—	—	1.54	1.39	1.30	1.25	1.21	1.19	1.14	1.09
3.750	—	—	—	—	1.45	1.35	1.30	1.26	1.24	1.18	1.13
4.000	—	—	—	—	1.51	1.40	1.35	1.32	1.29	1.23	1.17
4.250	—	—	—	—	—	1.46	1.40	1.37	1.34	1.27	1.21
4.500	—	—	—	—	—	1.51	1.45	1.42	1.38	1.32	1.26
4.750	—	—	—	—	—	—	1.50	1.48	1.43	1.37	1.30
5.000	—	—	—	—	—	—	1.55	1.53	1.48	1.41	1.34
5.250	—	—	—	—	—	—	—	1.58	1.53	1.46	1.39
5.500	—	—	—	—	—	—	—	1.63	1.58	1.50	1.43
5.750	—	—	—	—	—	—	—	1.69	1.62	1.55	1.47
6.000	—	—	—	—	—	—	—	1.74	1.67	1.60	1.51
6.250	—	—	—	—	—	—	—	—	1.72	1.64	1.56
6.500	—	—	—	—	—	—	—	—	—	1.69	1.60
6.750	—	—	—	—	—	—	—	—	—	—	1.73
7.000	—	—	—	—	—	—	—	—	—	—	1.78
7.250	—	—	—	—	—	—	—	—	—	—	1.82
7.500	—	—	—	—	—	—	—	—	—	—	1.87
7.750	—	—	—	—	—	—	—	—	—	—	1.81
8.000	—	—	—	—	—	—	—	—	—	—	1.86
8.250	—	—	—	—	—	—	—	—	—	—	1.90

① Distance "D" is in inches from the input face of the H.S. seal cage. Interpolate for load location factors at intermediate distances. For example, the load location factor is 1.27 for Size 5307 when distance is 3.375 inches. Refer to Factory for distances greater than those shown.

Size 5107 Shaft-Mounted (JR) & Flange-Mounted (JF) Drive

Dimensions (in) ^①



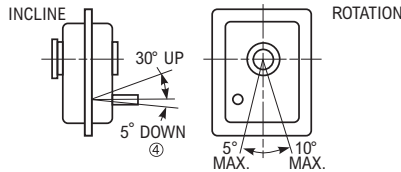
Hollow Shaft Details

See Manual 377-140 for JF drive tapered driven shaft recommendations. See Manual 377-142 for JF drives using tapered bushings.

Angular Limits for Horizontal Mounting

(All Clock Positions)

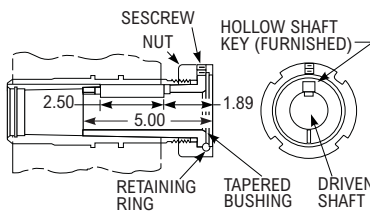
Refer to Factory for lubrication analysis of all inclined drives exceeding the maximum specified below. Also for drives with combined incline down and rotation.



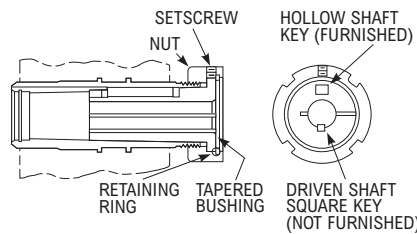
Basic Drive Size ^③	Part Number	Exact Ratio	Max Output RPM	Wt (lb)
5107J05A	0793781	5.077	350	25
5107J09A	0793782	9.462	190	30
5107J14A	0793783	14.43	125	30
5107J25A	0793784	25.81	70	30

TA Taper Bushings

Style No. 1 — Thin-wall bushing



Style No. 2 — Thick-wall bushing

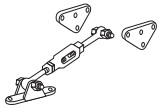


Bushing Size	Part Number ^⑤	Style No.	Driven Shaft Keyway/Min Key Length ^⑥	Wt (lb)
BU5107J-1.000	0769061	2	1/4 x 1/8 x 2-1/2	2.1
BU5107J-1.125	0769062	2	1/4 x 1/8 x 2-1/4	1.8
BU5107J-1.188	0769063	2	1/4 x 1/8 x 2	1.6
BU5107J-1.250	0769064	1	1/4 x 1/8 x 2-1/2	1.5
BU5107J-1.375	6720659	1	3/8 x 3/16 x 2-1/2	1.0
BU5107J-1.438	0769065	1	3/8 x 3/16 x 2-1/2	1.0

Accessories

Torque Arm

TA5107J
 PN 0785261
 Wt. 4 lb



Backstop

BS5107J05/09/14
 PN 0795654
 BS5107J25
 PN 0795655
 Wt. 1 lb



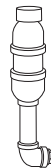
Thrust Plate Kit

TP5107J
 PN 0769060
 Wt. 1 lb



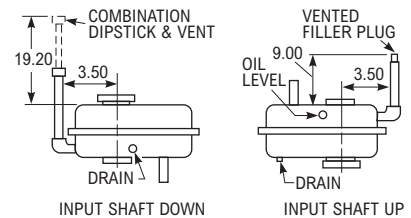
Vertical Breather

VB5107J-HSS Up
 PN 0738540
 VB5107J-HSS Down
 PN 0738553
 Wt. 6 lb



Vertical Drives

Refer to Factory for lubrication analysis of all vertical drives exceeding ±1° from true vertical.



① Dimensions are for reference only and are subject to change without notice unless certified.

② MIN = Minimum required projection of driven shaft. MAX = Maximum projection of driven shaft which allows for use of thrust plate.

③ JR = Basic Drive + Bushing + Torque Arm

JF = Basic Drive (Bushing Optional)

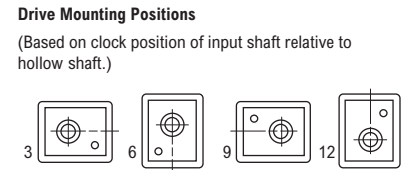
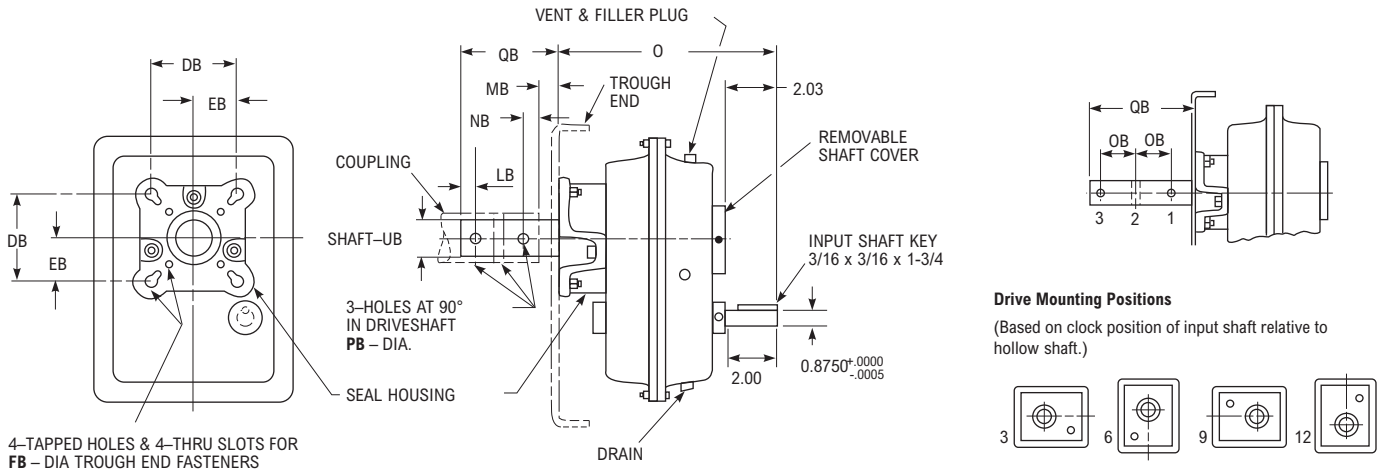
JSC = Basic Drive + Seal Housing + Driveshaft

④ 0° incline down on drives with backstops in 9 or 12 o'clock mounting.

⑤ Consists of bushing, drive key, nut, retaining ring and setscrew.

⑥ Check strength of driven shaft and unfurnished key.

Size 5107 Screw Conveyor (JSC) Drive



Dimensions (in) ①

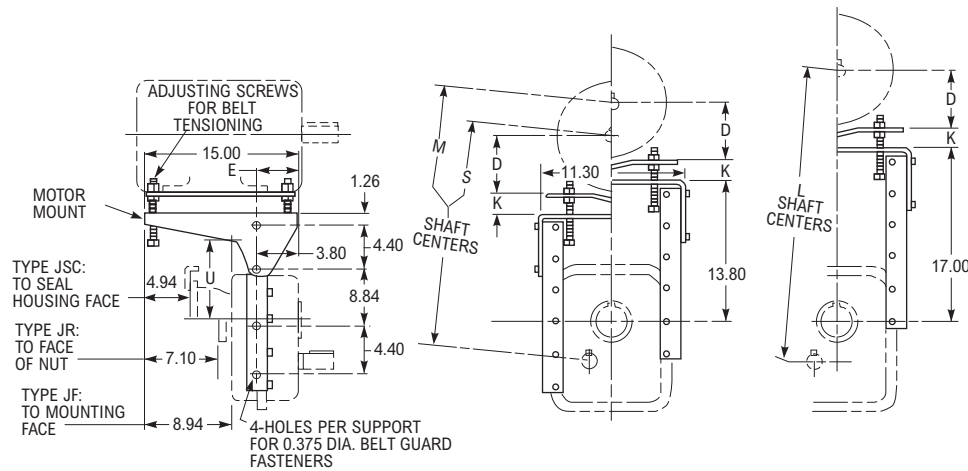
Basic Drive Size ①	Screw Conveyor Components										O	DB	EB	FB ②	LB	MB	NB	OB	PB	QB	UB ③
	Cplg Dia	Screw Dia	Max Tq (lb-in)	Drivershaft w/Thrust Plane ④	Part No.	Trough Spacer	Wt (lb)	Seal Housing	Part No.	Wt (lb)											
5107	1.500	6, 9	3,900	DS5107J-1.500	6720046	—	8	SH5107J	0769058	15	12.60	4.000	2.000	0.500	0.875	1.250	0.875	3.000	0.531	6.000	1.500
	2.000	9, 12	3,900	DS5107J-2.000	6720047	—	10	SH5107J	0769058	15	12.60	5.125	2.562	0.625	0.875	1.250	0.875	3.000	0.656	6.000	2.000
	2.437	12, 14	3,900	DS5107J-2.437	6720048	0752578	14	SH5107J	0769058	15	12.86	5.625	2.812	0.625	0.938	1.812	0.938	3.000	0.656	6.688	2.437
	3.000	12-20	3,900	DS5107J-3.000	6720049	0752578	18	SH5107J	0769058	15	12.86	6.000	3.000	0.750	1.000	1.875	1.000	3.000	0.781	6.875	3.000

Trough End Seals

Waste Packing	Lip Seal	Packing Gland Seal Kit	Packing Gland Seal (Only)
Std – Included with seal housing	PN 2905318	PGSK5107J	PG5107J
PN 0925058	Wt. 1 lb	PN 0769059	PN 2109907
Wt. 1 lb		Wt. 1 lb	Wt. 1 lb

Motor Mounts

Standard Horizontal Drive Assembly — (6 o'clock) ③ (3-9-12 o'clock optional)



Frame	56	143-145T	182-184T	213-215T
D	3.50	3.50	4.50	5.25
E	2.50	2.00	2.50	3.25
Shaft Centers (S) Short	—	—	—	—
(M) Medium	20.9 - 24.2	20.9 - 24.2	21.9 - 25.1	22.6 - 25.9
(L) Long	24.1 - 27.4	24.1 - 27.4	25.1 - 28.4	25.8 - 29.1

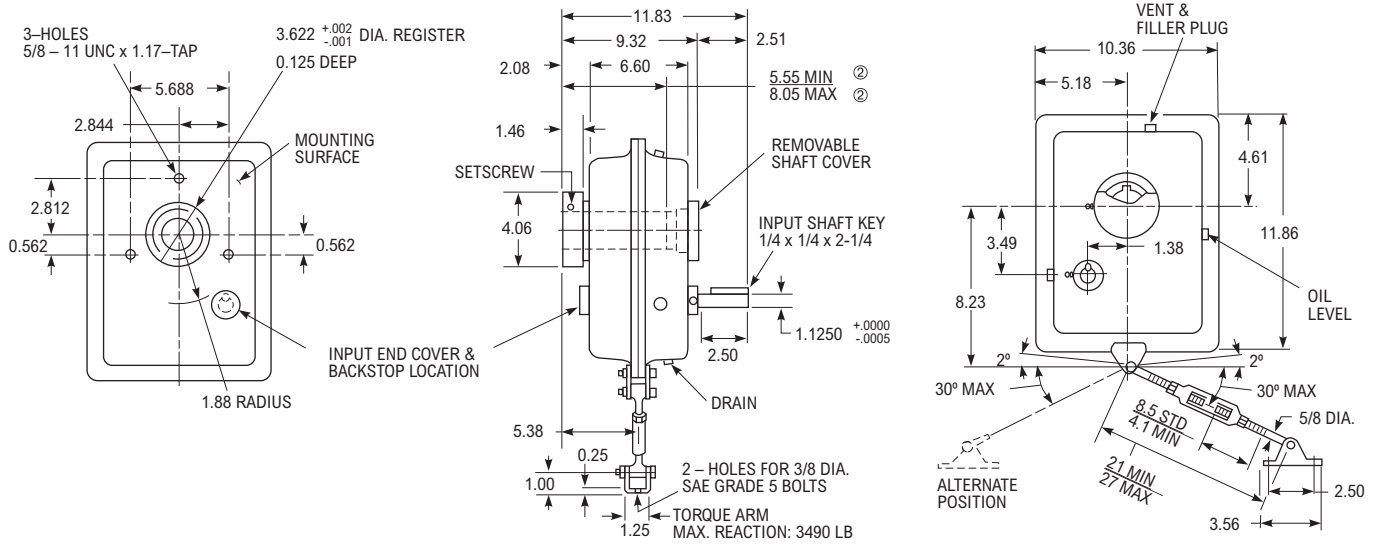
Dimensions (in)

Motor Mount Size ⑤	Part Number	Type T Frame ⑥		K		U		Motor Mount Wt (lb)
		Min	Max	Min	Max	Med	Long	
MM5107J-1	0738714	56	215	0.64	3.92	10.56	13.76	40

- ① Dimensions are for reference only and are subject to change without notice unless certified.
- ② Hexagon head screws with UNC thread are furnished by Rexnord for mounting the gear drive to the trough end.
- ③ Shaft diameters under 3" are held to limits of +.000", -.002". Shaft diameters 3" and over are held to limits of +.000", -.003".
- ④ See page 41 for optional 316 stainless steel driveshafts – stocked.
- ⑤ Dimensions are for reference only and are subject to change without notice unless certified. When determining belt length for minimum shaft centers, follow the belt manufacturer's installation allowance recommendations.
- ⑥ Refer to Manual 377-820 for standard vertical assemblies and all Type U frame motor limits.
- ⑦ Refer to Factory for alternate horizontal drive assemblies (high-speed shaft over low-speed).

Size 5115 Shaft-Mounted (JR) & Flange-Mounted (JF) Drive

Dimensions (in) ^①



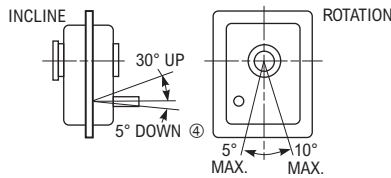
Hollow Shaft Details

See Manual 377-140 for JF drive tapered driven shaft recommendations. See Manual 377-142 for JF drives using tapered bushings.

Angular Limits for Horizontal Mounting

(All Clock Positions)

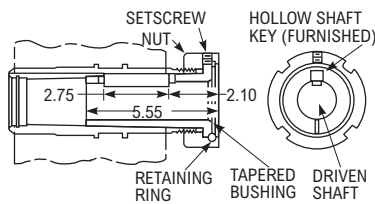
Refer to Factory for lubrication analysis of all inclined drives exceeding the maximum specified below. Also for drives with combined incline down and rotation.



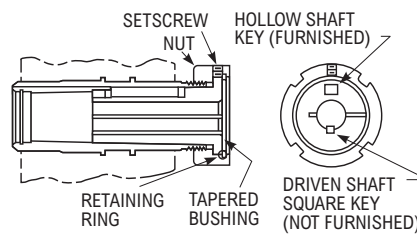
Basic Drive Size ^③	Part Number	Exact Ratio	Max Output RPM	Wt (lb)
5115J05A	0793858	5.053	350	40
5115J09A	0793859	9.357	190	45
5115J14A	0793860	13.95	125	45
5115J25A	0793861	24.87	70	45

TA Taper Bushings

Style No. 1 — Thin-wall bushing



Style No. 2 — Thick-wall bushing

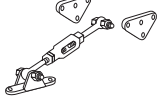


Bushing Size	Part Number ^⑤	Style No.	Driven Shaft Keyway/Min Key Length ^⑥	Wt (lb)
BU5115J-1.188	0769077	2	1/4 x 1/8 x 4-1/4	4.3
BU5115J-1.250	0769078	2	1/4 x 1/8 x 4	4.1
BU5115J-1.438	0769079	2	3/8 x 3/16 x 2-1/4	3.5
BU5115J-1.500	0769080	2	3/8 x 3/16 x 2-1/4	3.3
BU5115J-1.625	0769081	1	3/8 x 3/16 x 2-3/4	2.9
BU5115J-1.688	0769082	1	3/8 x 3/16 x 2-3/4	2.7
BU5115J-1.750	0769083	1	3/8 x 3/16 x 2-3/4	2.4
BU5115J-1.938	0769084	1	1/2 x 1/4 x 2-3/4	1.7

Accessories

Torque Arm

TA5115J
 PN 0785261
 Wt. 4 lb



Backstop

BS5115J05/09/14
 PN 0793995
 BS5115J25
 PN 0795658
 Wt. 1 lb



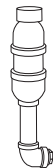
Thrust Plate Kit

TP5115J
 PN 0769076
 Wt. 1 lb



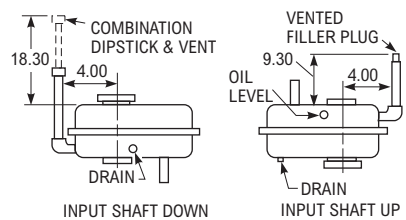
Vertical Breather

VB5115J-HSS Up
 PN 0738540
 VB5115J-HSS Down
 PN 0738563
 Wt. 6 lb



Vertical Drives

Refer to Factory for lubrication analysis of all vertical drives exceeding ±1° from true vertical.



① Dimensions are for reference only and are subject to change without notice unless certified.

② MIN = Minimum required projection of driven shaft. MAX = Maximum projection of driven shaft which allows for use of thrust plate.

③ JR = Basic Drive + Bushing + Torque Arm

JF = Basic Drive (Bushing Optional)

JSC = Basic Drive + Seal Housing + Driveshaft

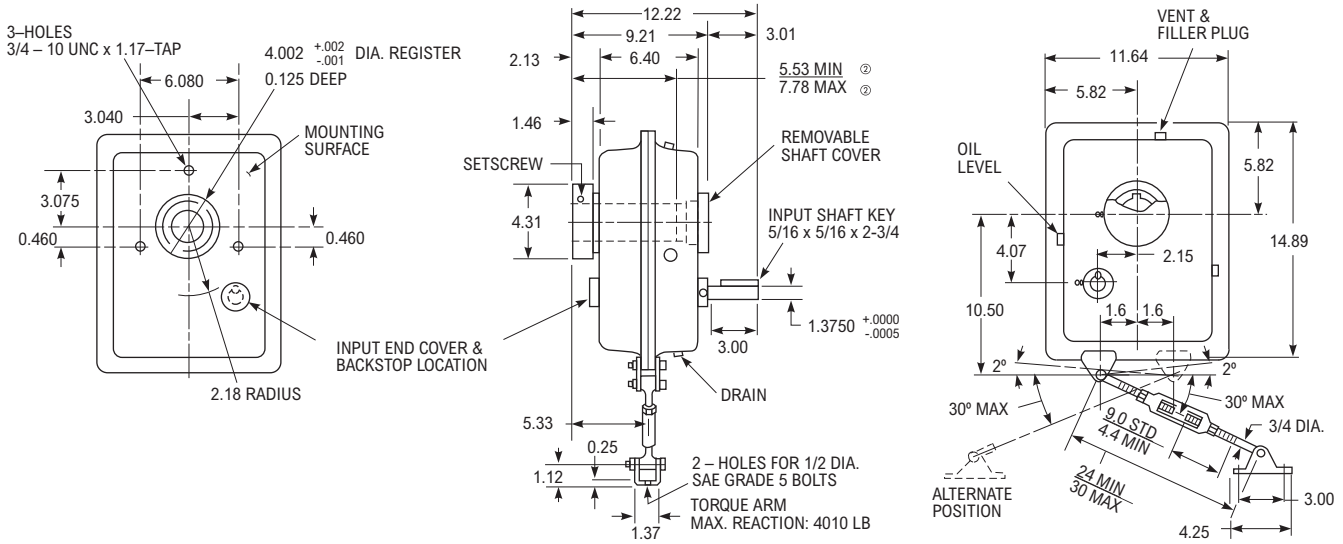
④ 0° incline down on drives with backstops in 9 or 12 o'clock mounting.

⑤ Consists of bushing, drive key, nut, retaining ring and setscrew.

⑥ Check strength of driven shaft and unfurnished key.

Size 5203 Shaft-Mounted (JR) & Flange-Mounted (JF) Drive

Dimensions (in) ^①



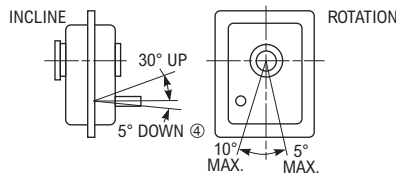
Hollow Shaft Details

See Manual 377-140 for JF drive tapered driven shaft recommendations. See Manual 377-142 for JF drives using tapered bushings.

Angular Limits for Horizontal Mounting

(All Clock Positions)

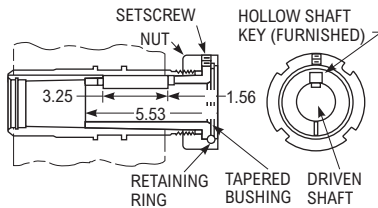
Refer to Factory for lubrication analysis of all inclined drives exceeding the maximum specified below. Also for drives with combined incline down and rotation.



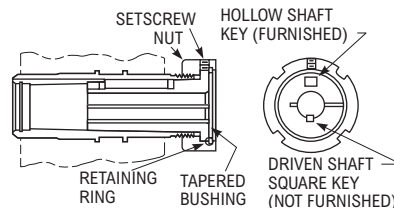
Basic Drive Size ^③	Part Number	Exact Ratio	Max Output RPM	Wt (lb)
5203J05A	0794374	5.071	350	110
5203J09A	0794375	9.179	190	115
5203J14A	0794376	14.452	125	115
5203J25A	0794377	26.942	70	115

TA Taper Bushings

Style No. 1 — Thin-wall bushing



Style No. 2 — Thick-wall bushing

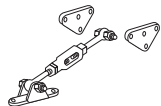


Bushing Size	Part Number ^⑤	Style No.	Driven Shaft Keyway/Min Key Length ^⑥	Wt (lb)
BU5203J-1.438	0769117	2	3/8 x 3/16 x 3-1/4	5.0
BU5203J-1.500	0769118	2	3/8 x 3/16 x 3-1/4	5.1
BU5203J-1.625	0769119	2	3/8 x 3/16 x 3	4.6
BU5203J-1.688	0769120	2	3/8 x 3/16 x 2-3/4	4.4
BU5203J-1.750	0769121	2	1/2 x 1/4 x 2-3/4	4.4
BU5203J-1.875	0769122	1	1/2 x 1/4 x 3-1/4	3.6
BU5203J-1.938	0769123	1	1/2 x 1/4 x 3-1/4	3.3
BU5203J-2.000	0769124	1	1/2 x 1/4 x 3-1/4	3.0
BU5203J-2.188	0769125	1	1/2 x 1/4 x 3-1/4	3.0

Accessories

Torque Arm

TA5203J
 PN 0785263
 Wt. 6 lb



Backstop

BS5203J05/09/14/25
 PN 0785596
 Wt. 1 lb



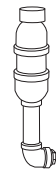
Thrust Plate Kit

TP5203J
 PN 0769116
 Wt. 1 lb



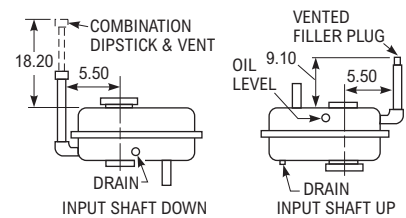
Vertical Breather

VB5203J-HSS Up
 PN 0738540
 VB5203J-HSS Down
 PN 0738541
 Wt. 5 lb



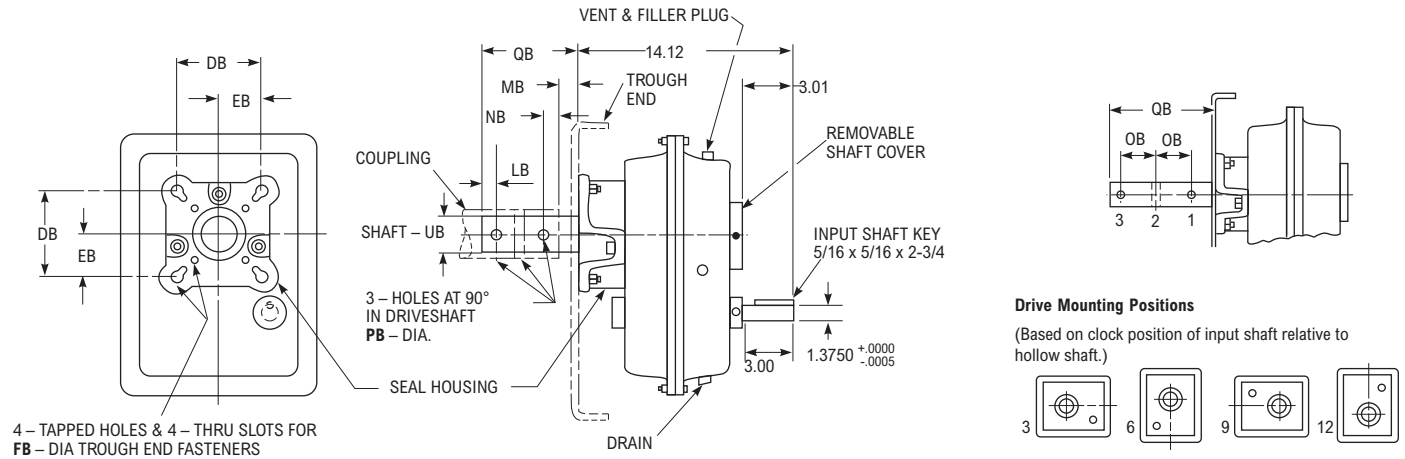
Vertical Drives

Refer to Factory for lubrication analysis of all vertical drives exceeding ±1° from true vertical.



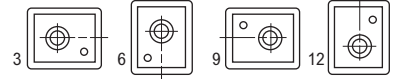
- ① Dimensions are for reference only and are subject to change without notice unless certified.
- ② MIN = Minimum required projection of driven shaft. MAX = Maximum projection of driven shaft which allows for use of thrust plate.
- ③ JR = Basic Drive + Bushing + Torque Arm
 JF = Basic Drive (Bushings Optional)
 JSC = Basic Drive + Seal Housing + Driveshaft
- ④ 0° incline down on drives with backstops in 9 or 12 o'clock mounting.
- ⑤ Consists of bushing, drive key, nut, retaining ring and setscrew.
- ⑥ Check strength of driven shaft and unfurnished key.

Size 5203 Screw Conveyor (JSC) Drive



Drive Mounting Positions

(Based on clock position of input shaft relative to hollow shaft.)



Dimensions (in) ①

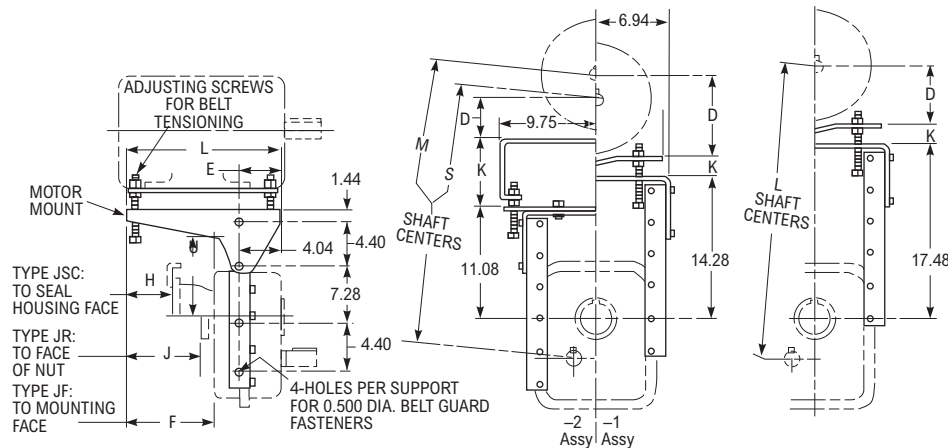
Basic Drive Size ①	Screw Conveyor Components										DB	EB	FB ②	LB	MB	NB	OB	PB	QB	UB ③
	Cplg Dia	Screw Dia	Max Tq (lb-in)	Driveshaft w/Thrust Plane ④	Part No.	Wt (lb)	Seal Housing	Part No.	Wt (lb)											
5203	1.500	6, 9	5,200	DS5203J-1.500 ⑤	6720016	16	SH5203J	0769114	15	4.000	2.000	0.500	0.875	1.250	0.875	3.000	0.531	9.000 ⑥	1.500	
	2.000	9, 12	10,200	DS5203J-2.000 ⑤	6720017	20	SH5203J	0769114	15	5.125	2.562	0.625	0.875	1.250	0.875	3.000	0.656	9.000 ⑥	2.000	
	2.437	12, 14	11,600	DS5203J-2.437	6720018	21	SH5203J	0769114	15	5.625	2.812	0.625	0.938	1.812	0.938	3.000	0.656	6.688	2.437	
	3.000	12-20	11,600	DS5203J-3.000	6720019	26	SH5203J	0769114	15	6.000	3.000	0.750	1.000	1.875	1.000	3.000	0.781	6.875	3.000	

Trough End Seals

Waste Packing	Lip Seal	Packing Gland Seal Kit	Packing Gland Seal (Only)
Std - Included with seal housing	PN 2911847	PGSK5203J	PG5203J
PN 0925058	Wt. 1 lb	PN 0769115	PN 1184314
Wt. 1 lb		Wt. 1 lb	Wt. 1 lb

Motor Mounts

Standard Horizontal Drive Assembly - (6 o'clock) ⑧ (3-9-12 o'clock optional)



Frame	56	143-145T	182-184T
D	3.50	3.50	4.50
E	2.50	2.00	2.50
Shaft Centers	Min-Max	Min-Max	Min-Max
(S) Short	19.4 - 22.7	19.4 - 22.7	20.4 - 23.7
(M) Medium	22.6 - 25.9	22.6 - 25.9	23.6 - 26.9
(L) Long	25.8 - 29.1	25.8 - 29.1	26.8 - 30.1
Frame	213-215T	254-256T	284-286T
D	5.25	6.25	7.00
E	3.25	4.57	4.44
Shaft Centers	Min-Max	Min-Max	Min-Max
(S) Short	21.2 - 24.4	26.7 - 30.3	27.4 - 31.0
(M) Medium	24.3 - 27.6	29.9 - 33.5	30.6 - 34.2
(L) Long	27.5 - 30.8	33.1 - 36.7	33.8 - 37.4 ⑨

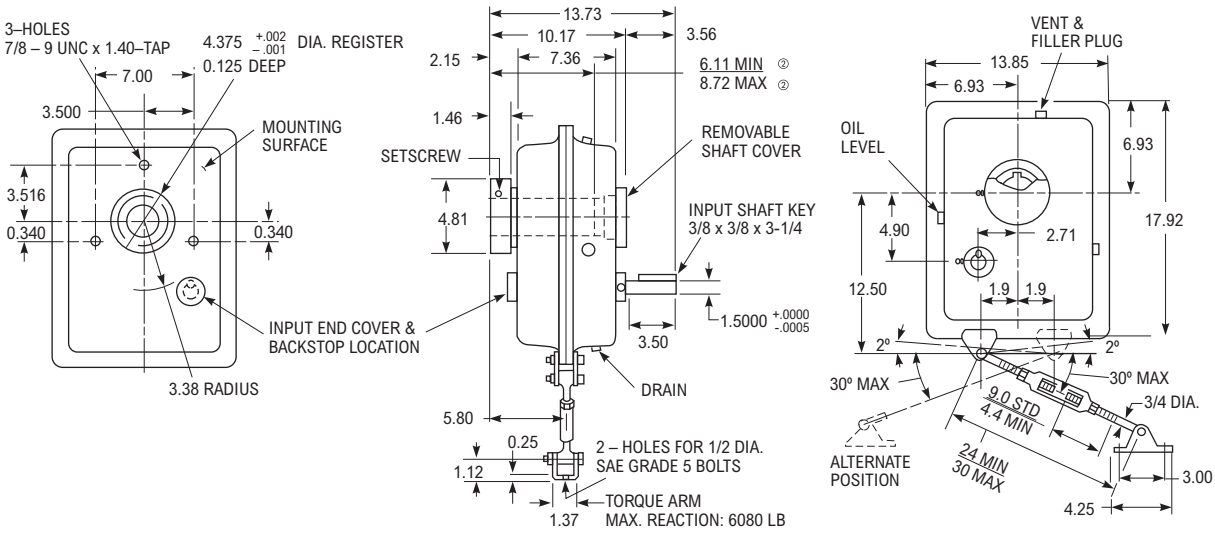
Dimensions (in)

Motor Mount Size ⑩	Part Number	Type T Frame ⑦		F	H	J	K		L	U			Motor Mount Wt (lb)
		Min	Max				Min	Max		Short	Med	Long	
MM5203J-1	0738716	56	215	8.36	4.36	6.23	0.64	3.92	15.00	7.94	11.14	14.34	47
MM5203J-2	0786108	254	286	13.74	9.74	11.62	5.20	8.78	21.00	7.94	11.14	14.34	90

- ① Dimensions are for reference only and are subject to change without notice unless certified.
- ② Hexagon head screws with UNC thread are furnished by Rexnord for mounting the gear drive to the trough end.
- ③ Shaft diameters under 3" are held to limits of +.000", -.002". Shaft diameters 3" and over are held to limits of +.000", -.003".
- ④ See page 41 for optional 316 stainless steel driveshafts - stocked.
- ⑤ Check driveshaft torque & bending capacity and coupling bolt shear & bearing stresses against load to be transmitted. See above drawing for location of third driveshaft-coupling bolt hole if required.
- ⑥ Dimensions are for reference only and are subject to change without notice unless certified. When determining belt length for minimum shaft centers, follow the belt manufacturer's installation allowance recommendations.
- ⑦ Refer to Manual 377-820 for standard vertical assemblies and all Type U frame motor limits.
- ⑧ Refer to Factory for alternate horizontal drive assemblies (high-speed shaft over low-speed).
- ⑨ At 6 o'clock only.

Size 5207 Shaft-Mounted (JR) & Flange-Mounted (JF) Drive

Dimensions (in) ^①



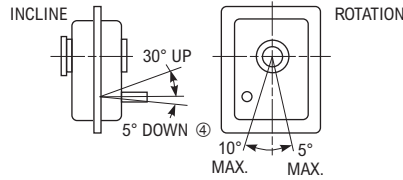
Hollow Shaft Details

See Manual 377-140 for JF drive tapered driven shaft recommendations. See Manual 377-142 for JF drives using tapered bushings.

Angular Limits for Horizontal Mounting

(All Clock Positions)

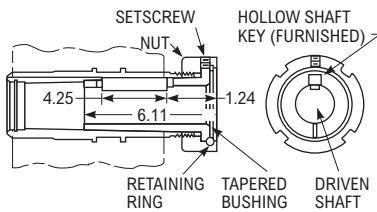
Refer to Factory for lubrication analysis of all inclined drives exceeding the maximum specified below. Also for drives with combined incline down and rotation.



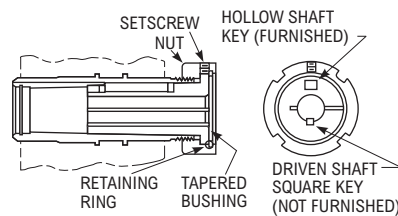
Basic Drive Size ^③	Part Number	Exact Ratio	Max Output RPM	Wt (lb)
5207J05A	0794378	5.077	350	180
5207J09A	0794379	9.492	190	190
5207J14A	0794380	14.47	125	190
5207J25A	0794381	24.99	70	190

TA Taper Bushings

Style No. 1 — Thin-wall bushing



Style No. 2 — Thick-wall bushing

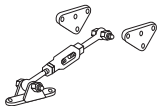


Bushing Size	Part Number ^⑤	Style No.	Driven Shaft Keyway/Min Key Length ^⑥	Wt (lb)
BU5207J-1.375	0769095	2	3/16 x 5/32 x 5-3/4	7.6
BU5207J-1.438	0769096	2	3/8 x 3/16 x 5-3/4	7.3
BU5207J-1.500	0769097	2	3/8 x 3/16 x 5-3/4	7.1
BU5207J-1.625	0765848	2	3/8 x 3/16 x 5-3/4	6.7
BU5207J-1.688	0769098	2	3/8 x 3/16 x 5-1/4	6.4
BU5207J-1.750	0769099	2	3/8 x 3/16 x 5-1/4	6.1
BU5207J-1.875	0769100	2	1/2 x 1/4 x 3-1/2	5.6
BU5207J-1.938	0769101	1	1/2 x 1/4 x 4-1/4	5.3
BU5207J-2.000	0769102	1	1/2 x 1/4 x 4-1/4	5.0
BU5207J-2.188	0769103	1	1/2 x 1/4 x 4-1/4	4.4
BU5207J-2.250	0769104	1	1/2 x 1/4 x 4-1/4	3.7
BU5207J-2.375	2113886	1	5/8 x 5/16 x 4-1/4	3.0
BU5207J-2.438	0769105	1	5/8 x 5/16 x 4-1/4	2.6

Accessories

Torque Arm

TA5207J
PN 0785265
Wt. 7 lb



Backstop

BS5207J05/09/14/25
PN 0783905
Wt. 2 lb



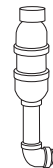
Thrust Plate Kit

TP5207J
PN 0769094
Wt. 1 lb



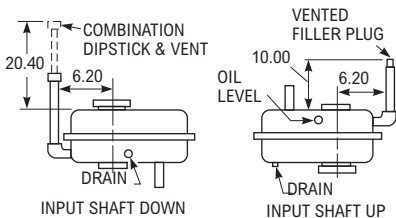
Vertical Breather

VB5207J-HSS Up
PN 0738569
VB5207J-HSS Down
PN 0738570
Wt. 6 lb



Vertical Drives

Refer to Factory for lubrication analysis of all vertical drives exceeding ±1° from true vertical.



① Dimensions are for reference only and are subject to change without notice unless certified.

② MIN = Minimum required projection of driven shaft. MAX = Maximum projection of driven shaft which allows for use of thrust plate.

③ JR = Basic Drive + Bushing + Torque Arm

JF = Basic Drive (Bushing Optional)

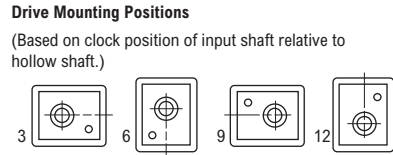
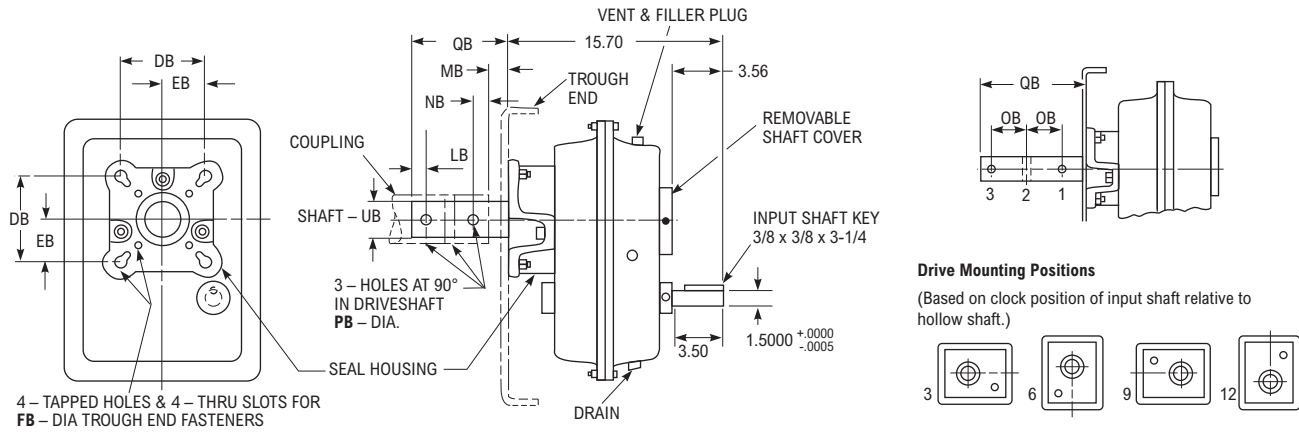
JSC = Basic Drive + Seal Housing + Driveshaft

④ 0° incline down on drives with backstops in 9 or 12 o'clock mounting.

⑤ Consists of bushing, drive key, nut, retaining ring and setscrew.

⑥ Check strength of driven shaft and unfurnished key.

Size 5207 Screw Conveyor (JSC) Drive



Dimensions (in) ①

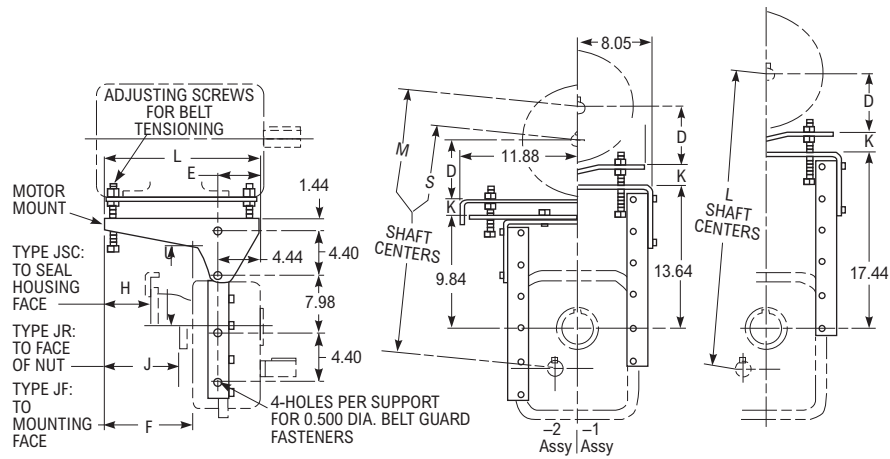
Basic Drive Size ①	Screw Conveyor Components										DB	EB	FB ②	LB	MB	NB	OB	PB	QB	UB ③
	Cplg Dia	Screw Dia	Max Tq (lb-in)	Driveshaft w/Thrust Plane ④	Part No.	Wt (lb)	Seal Housing	Part No.	Wt (lb)	UB ③										
5207	1.500	9	5,200	DS5207J-1.500 ⑤	6720020	20	SH5207J	0769092	25	5.125 ⑥	2.562 ⑥	0.500	0.875	1.250	0.875	3.000	0.531	9.000 ⑥	1.500	
	2.000	9, 12	12,200	DS5207J-2.000 ⑤	6720021	24	SH5207J	0769092	25	5.125	2.562	0.625	0.875	1.250	0.875	3.000	0.656	9.000 ⑥	2.000	
	2.437	12, 14	13,150	DS5207J-2.437 ⑤	6720022	29	SH5207J	0769092	25	5.625	2.812	0.625	0.938	1.812	0.938	3.000	0.656	9.688 ⑥	2.437	
	3.000	12-20	22,400	DS5207J-3.000	6720023	30	SH5207J	0769092	25	6.000	3.000	0.750	1.000	1.875	1.000	3.000	0.781	6.875	3.000	
	3.437	18-24 ⑦	22,400	DS45207J-3.437	6720024	34	SH5207J	0769092	25	6.000 ⑥	3.000 ⑥	0.750	1.250	2.375	1.500	4.000	0.906	9.125	3.437	

Trough End Seals

Waste Packing	Lip Seal	Packing Gland Seal Kit	Packing Gland Seal (Only)
Std - Included	PN 0912835	PGSK5207J	PGS5207J
with seal housing	Wt. 1 lb	PN 0769093	PN 1184314
PN 0925058		Wt. 1 lb	Wt. 1 lb
Wt. 1 lb			

Motor Mounts

Standard Horizontal Drive Assembly - (6 o'clock) ⑩ (3-9-12 o'clock optional)



Frame	56	143-145T	182-184T	213-215T
D	3.50	3.50	4.50	5.25
E	2.50	2.00	2.50	3.25
Shaft Centers	Min-Max	Min-Max	Min-Max	Min - Max
(S) Short	19.1 - 22.3	19.1 - 22.3	20.1 - 23.3	20.8 - 24.1
(M) Medium	22.8 - 26.1	22.8 - 26.1	23.8 - 27.1	24.6 - 27.8
(L) Long	26.6 - 29.6	26.6 - 29.9	27.6 - 30.9	28.4 - 31.6
Frame	254-256T	284-286T	324-326T	
D	6.25	7.00	8.00	
E	3.94	4.56	4.94	
Shaft Centers	Min-Max	Min-Max	Min-Max	
(S) Short	22.8 - 26.9	23.5 - 27.6	24.5 - 28.6	
(M) Medium	26.6 - 30.7	27.3 - 31.4	28.3 - 32.4	
(L) Long	30.4 - 34.5	31.1 - 35.2	32.0 - 36.2	

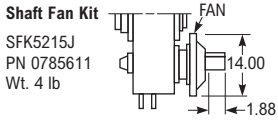
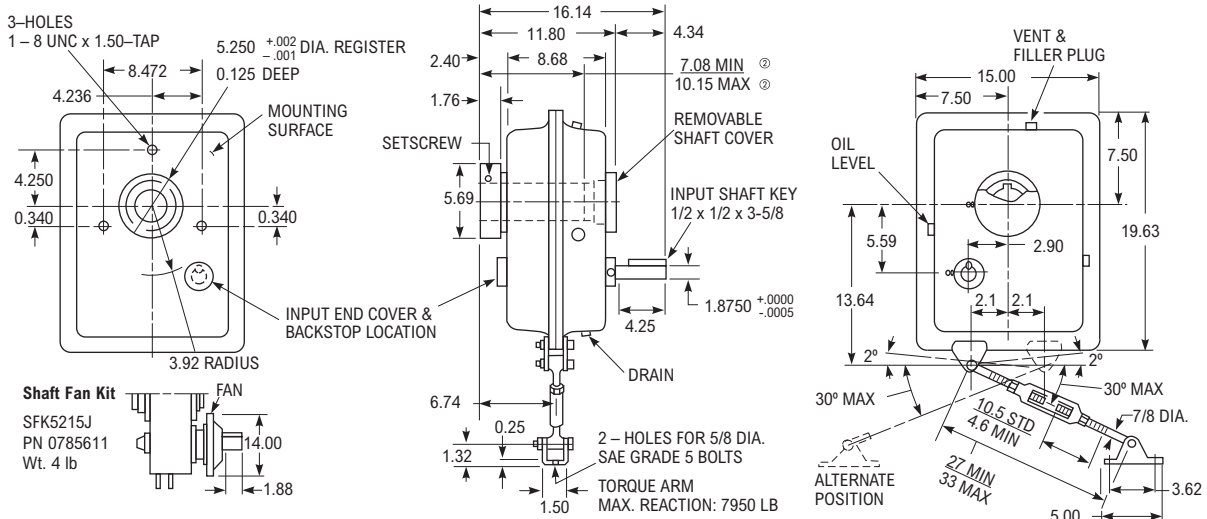
Dimensions (in)

Motor Mount Size ⑧	Part Number	Type T Frame ⑨			F	H	J	K		L	U			Motor Mount Wt (lb)
		Min	Max	Min				Max	Short		Med	Long		
MM5207J-1	0738718	56	215	7.40	3.28	5.25	0.64	3.92	15.00	6.92	10.72	14.52	50	
MM5207J-2	0786176	254	326	17.80	13.67	15.64	1.50	5.75	26.00	6.92	10.72	14.52	100	

- ① Dimensions are for reference only and are subject to change without notice unless certified.
- ② Hexagon head screws with UNC thread are furnished by Rexnord for mounting the gear drive to the trough end.
- ③ Shaft diameters under 3" are held to limits of +.000", -.002". Shaft diameters 3" and over are held to limits of +.000", -.003".
- ④ See page 41 for optional 316 stainless steel driveshafts - stocked.
- ⑤ Check driveshaft torque & bending capacity and coupling bolt shear & bearing stresses against shaft load to be transmitted. See above drawing for location of third driveshaft-coupling bolt hole if required.
- ⑥ Non-CEMA standard dimension.
- ⑦ 24" screw diameter is not compatible with the standard motor mount.
- ⑧ Dimensions are for reference only and are subject to change without notice unless certified. When determining belt length for minimum shaft centers, follow the belt manufacturer's installation allowance recommendations.
- ⑨ Refer to Manual 377-820 for standard vertical assemblies and all Type U frame motor limits.
- ⑩ Refer to Factory for alternate horizontal drive assemblies (high-speed shaft over low-speed).

Size 5215 Shaft-Mounted (JR) & Flange-Mounted (JF) Drive

Dimensions (in) ^①



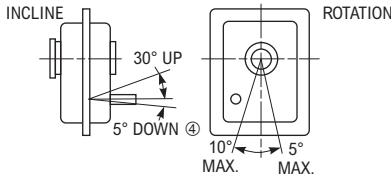
Hollow Shaft Details

See Manual 377-140 for JF drive tapered driven shaft recommendations. See Manual 377-142 for JF drives using tapered bushings.

Angular Limits for Horizontal Mounting

(All Clock Positions)

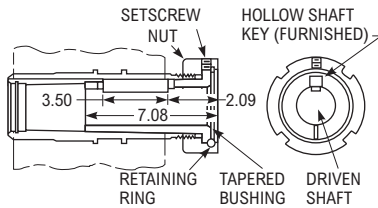
Refer to Factory for lubrication analysis of all inclined drives exceeding the maximum specified below. Also for drives with combined incline down and rotation.



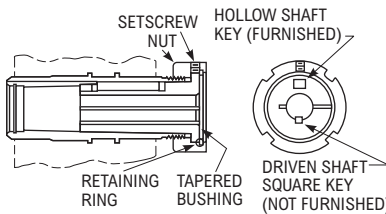
Basic Drive Size ^③	Part Number	Exact Ratio	Max Output RPM	Wt (lb)
5215J05A	0794382	4.923	350	245
5215J09A	0794383	8.997	190	260
5215J14A	0794384	13.60	125	260
5215J25A	0794385	24.94	70	260

TA Taper Bushings

Style No. 1 — Thin-wall bushing



Style No. 2 — Thick-wall bushing

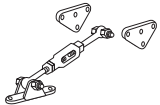


Bushing Size	Part Number ^⑤	Style No.	Driven Shaft Keyway/Min Key Length ^⑥	Wt (lb)
BU5215J-1.938	0769137	2	1/2 x 1/4 x 5	11.4
BU5215J-2.000	0769138	2	1/2 x 1/4 x 4-3/4	11.1
BU5215J-2.188	0769139	2	1/2 x 1/4 x 4-1/2	9.9
BU5215J-2.250	0769140	2	1/2 x 1/4 x 4-1/4	9.5
BU5215J-2.438	0769141	1	5/8 x 5/16 x 3-1/2	8.3
BU5215J-2.500	0769142	1	5/8 x 5/16 x 3-1/2	7.8
BU5215J-2.688	0769143	1	5/8 x 5/16 x 3-1/2	6.5
BU5215J-2.750	2116065	1	5/8 x 5/16 x 3-1/2	5.5
BU5215J-2.938	0769144	1	3/4 x 3/8 x 3-1/2	4.5

Accessories

Torque Arm

TA5215J
PN 0785267
Wt. 10 lb



Backstop

BS5215J05/09/14/25
PN 0785610
Wt. 3 lb



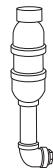
Thrust Plate Kit

TP5215J
PN 0769136
Wt. 2 lb



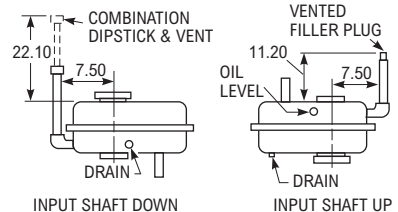
Vertical Breather

VB5215J-HSS Up
PN 0786774
VB5215J-HSS Down
PN 0738577
Wt. 6 lb



Vertical Drives

Refer to Factory for lubrication analysis of all vertical drives exceeding $\pm 1^\circ$ from true vertical.



① Dimensions are for reference only and are subject to change without notice unless certified.

② MIN = Minimum required projection of driven shaft. MAX = Maximum projection of driven shaft which allows for use of thrust plate.

③ JR = Basic Drive + Bushing + Torque Arm

JF = Basic Drive (Bushing Optional)

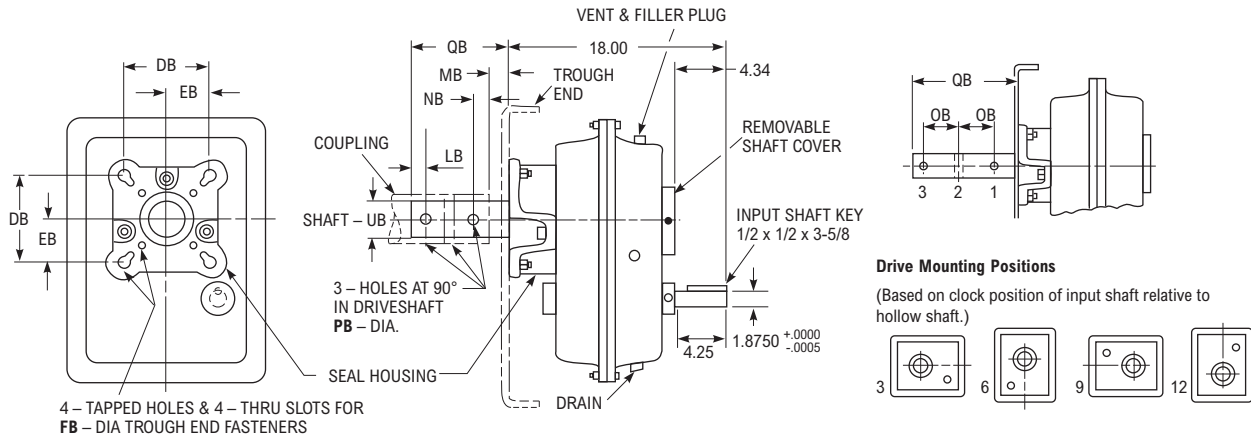
JSC = Basic Drive + Seal Housing + Driveshaft

④ 0° incline down on drives with backstops in 9 or 12 o'clock mounting.

⑤ Consists of bushing, drive key, nut, retaining ring and setscrew.

⑥ Check strength of driven shaft and unfurnished key.

Size 5215 Screw Conveyor (JSC) Drive



Dimensions (in) ①

Basic Drive Size ①	Screw Conveyor Components										DB	EB	FB ②	LB	MB	NB	OB	PB	QB	UB ③
	Cplg Dia	Screw Dia	Max Tq (lb-in)	Driveshaft w/Thrust Plane ④	Part No.	Wt (lb)	Seal Housing	Part No.	Wt (lb)											
5215	2.000	9, 12	12,200	DS5215J-2.000 ⑤	6720025	34	SH5215J	0769134	23	5.125	2.562	0.625	0.875	1.250	0.875	3.000	0.656	9.000 ⑥	2.000	
	2.437	12, 14	18,200	DS5215J-2.437 ⑤	6720026	39	SH5215J	0769134	23	5.625	2.812	0.625	0.938	1.812	0.938	3.000	0.656	9.688 ⑥	2.437	
	3.000	12-20	24,800	DS5215J-3.000 ⑤	6720027	46	SH5215J	0769134	23	6.000	3.000	0.750	1.000	1.875	1.000	3.000	0.781	9.875 ⑥	3.000	
	3.437	18-24	31,900	DS5215J-3.437	6720028	50	SH5215J	0769134	23	6.750	3.375	0.750	1.250	2.375	1.500	4.000	0.906	9.125	3.437	

Trough End Seals

Waste Packing

Lip Seal

Packing Gland Seal Kit

Packing Gland Seal (Only)

Std – Included with seal housing
PN 0925058

PN 2911957
Wt. 1 lb

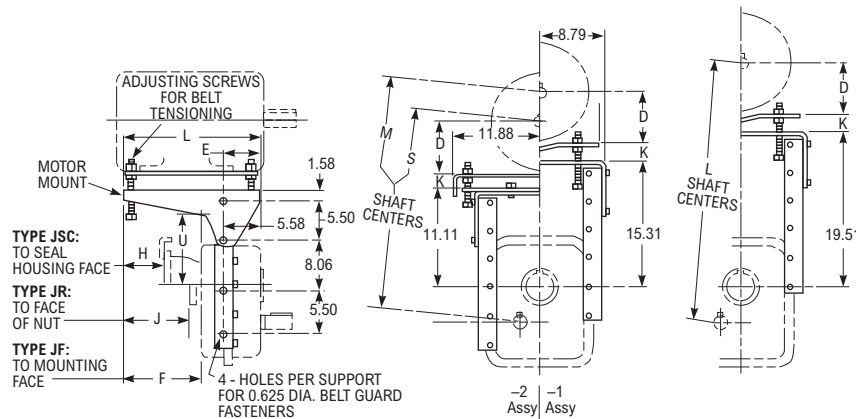
PGSK5215J
PN 0769135
Wt. 1 lb

PG5215J
PN 1231045
Wt. 1 lb

Wt. 1 lb

Motor Mounts

Standard Horizontal Drive Assembly – (6 o'clock) ⑧ (3-9-12 o'clock optional)



Frame ⑨	56	143-145T	182-184T	213-215T
D	3.50	3.50	4.50	5.25
E	2.50	2.00	2.50	3.25
Shaft Centers	Min-Max	Min-Max	Min-Max	Min-Max
(S) Short	21.0 - 24.3	21.0 - 24.3	22.0 - 25.3	22.8 - 26.0
(M) Medium	25.2 - 28.5	25.2 - 28.5	26.2 - 29.5	26.9 - 30.2
(L) Long	29.4 - 32.7	29.4 - 32.7	30.4 - 33.7	31.1 - 34.4
Frame	254-256T	284-286T	324-326T	364-365T
D	6.25	7.00	8.00	9.00
E	3.94	4.44	4.94	5.57
Shaft Centers	Min-Max	Min-Max	Min-Max	Min-Max
(S) Short	24.8 - 28.9	25.5 - 29.6	26.5 - 30.6	27.5 - 31.6
(M) Medium	28.9 - 33.0	29.7 - 33.8	30.7 - 34.8	31.7 - 35.8
(L) Long	33.1 - 37.2	33.9 - 38.0	34.9 - 39.0	35.9 - 40.0 ⑩

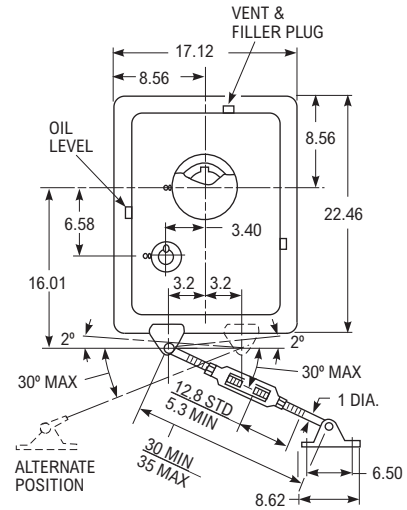
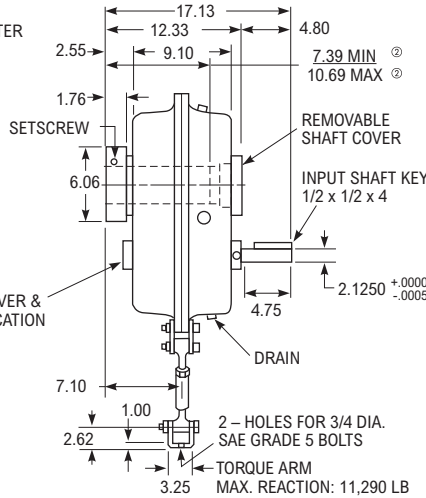
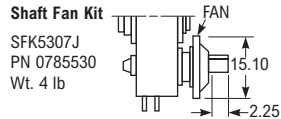
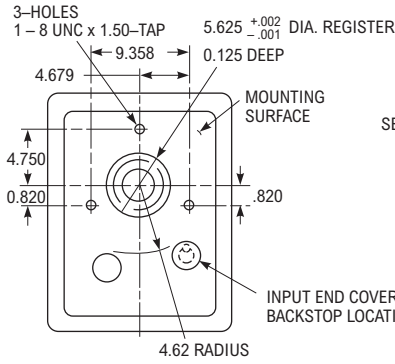
Dimensions (in)

Motor Mount Size ⑥	Part Number	Type T Frame ⑦		F	H	J	K		L	U			Motor Mount Wt (lb)
		Min	Max				Min	Max		Short	Med	Long	
MM5215J-1	0738720	56	215	6.06	1.80	3.66	0.64	3.92	15.00	8.40	12.60	16.80	62
MM5215J-2	0786261	254	365	16.42	12.17	14.00	1.50	5.75	26.00	8.40	12.60	16.80	125

- ① Dimensions are for reference only and are subject to change without notice unless certified.
- ② Hexagon head screws with UNC thread are furnished by Rexnord for mounting the gear drive to the trough end.
- ③ Shaft diameters under 3" are held to limits of +.000", -.002". Shaft diameters 3" and over are held to limits of +.000", -.003".
- ④ See page 41 for optional 316 stainless steel driveshafts – stocked.
- ⑤ Check driveshaft torque & bending capacity and coupling bolt shear & bearing stresses against load to be transmitted. See above drawing for location of third driveshaft-coupling bolt hole if required.
- ⑥ Dimensions are for reference only and are subject to change without notice unless certified. When determining belt length for minimum shaft centers, follow the belt manufacturer's installation allowance recommendations.
- ⑦ Refer to Manual 377-820 for standard vertical assemblies and all Type U frame motor limits.
- ⑧ Refer to Factory for alternate horizontal drive assemblies (high-speed shaft over low-speed).
- ⑨ Shaft-driven fans are not compatible with motor mounts for frames 56 thru 215T.

Size 5307 Shaft-Mounted (JR) & Flange-Mounted (JF) Drive

Dimensions (in) ^①



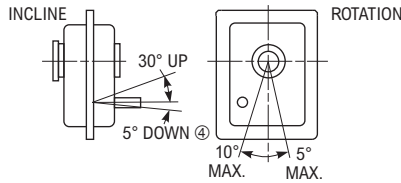
Hollow Shaft Details

See Manual 377-140 for JF drive tapered driven shaft recommendations. See Manual 377-142 for JF drives using tapered bushings.

Angular Limits for Horizontal Mounting

(All Clock Positions)

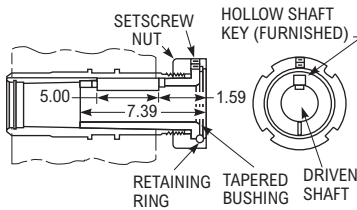
Refer to Factory for lubrication analysis of all inclined drives exceeding the maximum specified below. Also for drives with combined incline down and rotation.



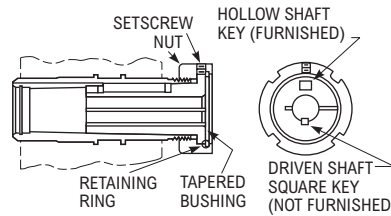
Basic Drive Size ^③	Part Number	Exact Ratio	Max Output RPM	Wt (lb)
5307J05A	0794386	4.857	350	355
5307J09A	0794387	9.131	190	375
5307J14A	0794388	14.03	125	375
5307J25A	0794389	25.26	70	375

TA Taper Bushings

Style No. 1 — Thin-wall bushing



Style No. 2 — Thick-wall bushing

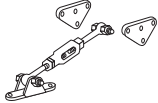


Bushing Size	Part Number ^⑤	Style No.	Driven Shaft Keyway/Min Key Length ^⑥	Wt (lb)
BU5307J-2.000	0769155	2	1/2 x 1/4 x 7	17.8
BU5307J-2.188	0769156	2	1/2 x 1/4 x 7	16.6
BU5307J-2.250	0769157	2	1/2 x 1/4 x 7	16.2
BU5307J-2.438	0769158	2	5/8 x 5/16 x 5-1/2	14.9
BU5307J-2.500	0769159	2	5/8 x 5/16 x 5	14.4
BU5307J-2.688	0769160	1	5/8 x 5/16 x 5	13.0
BU5307J-2.938	0769161	1	3/4 x 3/8 x 5	10.9
BU5307J-3.000	0769162	1	3/4 x 3/8 x 5	10.3
BU5307J-3.188	0769163	1	3/4 x 3/8 x 5	8.6
BU5307J-3.438	0769164	1	7/8 x 7/16 x 5	6.1

Accessories

Torque Arm

TA5307J
PN 0785269
Wt. 25 lb



Backstop ^⑦

BS5307J09/14/25
PN 0785529
Wt. 3 lb



Thrust Plate Kit

TP53075J
PN 0769154
Wt. 3 lb



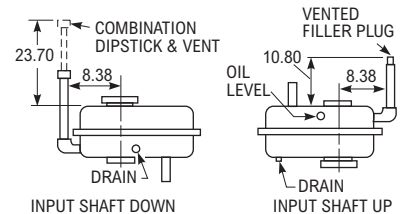
Vertical Breather

VB5307J-HSS Up
PN 0786774
VB5307J-HSS Down
PN 0738470
Wt. 7 lb



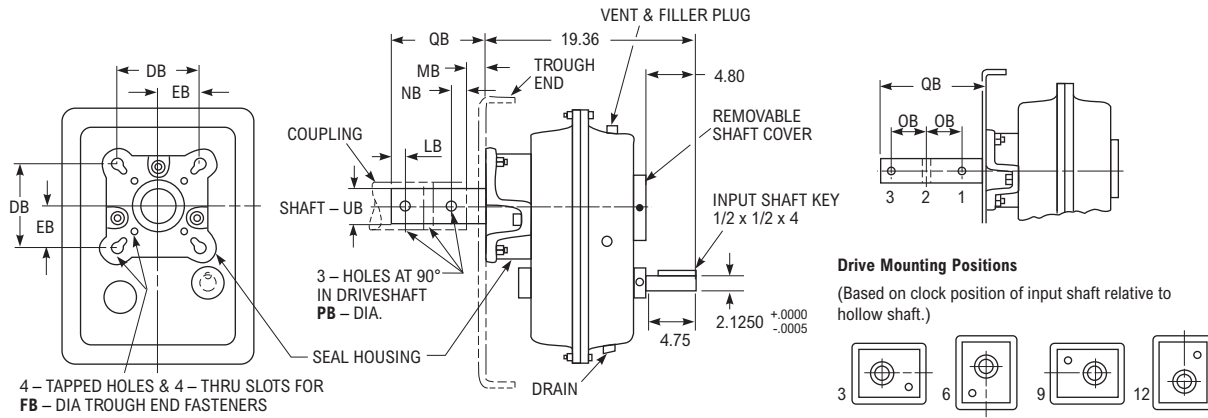
Vertical Drives

Refer to Factory for lubrication analysis of all vertical drives exceeding $\pm 1^\circ$ from true vertical.



- ① Dimensions are for reference only and are subject to change without notice unless certified.
- ② MIN = Minimum required projection of driven shaft. MAX = Maximum projection of driven shaft which allows for use of thrust plate.
- ③ JR = Basic Drive + Bushing + Torque Arm
JF = Basic Drive (Bushing Optional)
JSC = Basic Drive + Seal Housing + Driveshaft
- ④ 0° incline down on drives with backstops in 9 or 12 o'clock mounting.
- ⑤ Consists of bushing, drive key, nut, retaining ring and setscrew.
- ⑥ Check strength of driven shaft and unfurnished key.
- ⑦ Not available in 5:1 ratio.

Size 5307 Screw Conveyor (JSC) Drive



Dimensions (in) ①

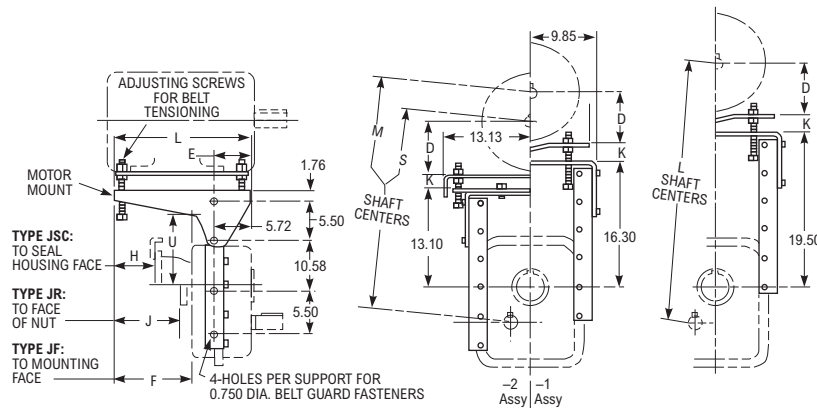
Basic Drive Size ①	Screw Conveyor Components										DB	EB	FB ②	LB	MB	NB	OB	PB	QB	UB ③
	Cplg Dia	Screw Dia	Max Tq (lb-in)	Driveshaft w/Thrust Plane ④	Part No.	Wt (lb)	Seal Housing	Part No.	Wt (lb)											
5307	2.437	12, 14	18,200	DS5307J-2.437 ⑤	6720029	49	SH5307J	0769152	36	5.625	2.812	0.625	0.938	1.812	0.938	3.000	0.656	9.688 ⑥	2.437	
	3.000	12-20	34,300	DS5307J-3.000 ⑤	6720030	56	SH5307J	0769152	36	6.000	3.000	0.750	1.000	1.875	1.000	3.000	0.781	9.875 ⑥	3.000	
	3.437	18-24	51,400	DS5307J-3.437 ⑤	6720031	70	SH5307J	0769152	36	6.750	3.375	0.750	1.250	2.375	1.500	4.000	0.906	13.125 ⑥	3.437	

Trough End Seals

Waste Packing	Lip Seal	Packing Gland Seal Kit	Packing Gland Seal (Only)
Std – Included with seal housing PN 0925058 Wt. 1 lb	PN 0912741 Wt. 1 lb	PGSK5307J PN 0738466 Wt. 1 lb	PG5307J PN 1184315 Wt. 1 lb

Motor Mounts

Standard Horizontal Drive Assembly – (6 o'clock) ⑧ (3-9-12 o'clock optional)



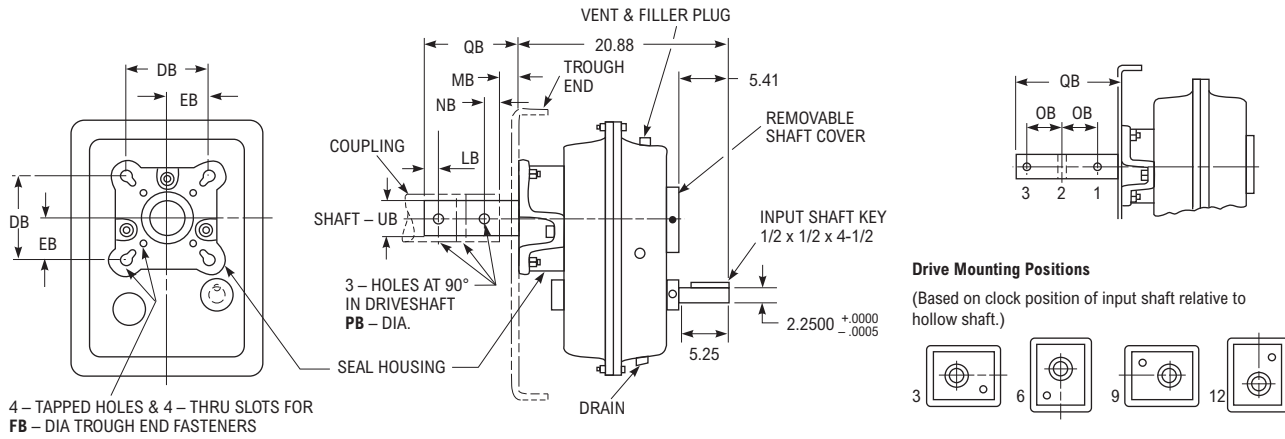
Dimensions (in)

Motor Mount Size ⑧	Part Number	Type T Frame ⑦		F	H	J	K		L	U			Motor Mount Wt (lb)
		Min	Max				Min	Max		Short	Med	Long	
MM5307J-1	0738468	56	215	5.64	0.88	3.09	0.64	3.92	15.00	10.30	13.50	16.70	67
MM5307J-2	0786373	254	404	16.00	11.26	13.46	1.50	5.75	25.50	10.30	13.50	16.70	140

Frame ⑨	56	143-145T	182-184T
D	3.50	3.50	4.50
E	2.50	2.00	2.50
Shaft Centers	Min-Max	Min-Max	Min-Max
(S) Short	24.1 - 27.3	24.1 - 27.3	25.0 - 28.3
(M) Medium	27.2 - 30.5	27.2 - 30.5	28.2 - 31.5
(L) Long	30.4 - 33.7	30.4 - 33.7	31.4 - 34.7
Frame	213-215T	254-256T	284-286T
D	5.25	6.25	7.00
E	3.25	3.43	3.93
Shaft Centers	Min-Max	Min-Max	Min-Max
(S) Short	25.8 - 29.0	27.8 - 31.9	28.5 - 32.6
(M) Medium	29.0 - 32.2	31.0 - 35.0	31.7 - 35.8
(L) Long	32.1 - 35.4	34.1 - 38.2	34.9 - 39.0
Frame	324-326T	364-365T	404T
D	8.00	9.00	10.00
E	4.43	5.06	5.81
Shaft Centers	Min-Max	Min-Max	Min-Max
(S) Short	29.5 - 33.6	30.5 - 34.6	31.5 - 35.6
(M) Medium	32.7 - 36.8	33.7 - 37.8	34.7 - 38.8
(L) Long	35.9 - 40.0	36.9 - 41.0	37.9 - 42.0

- Dimensions are for reference only and are subject to change without notice unless certified.
- Hexagon head screws with UNC thread are furnished by Rexnord for mounting the gear drive to the trough end.
- Shaft diameters under 3" are held to limits of +.000", -.002". Shaft diameters 3" and over are held to limits of +.000", -.003".
- See page 41 for optional 316 stainless steel driveshafts – stocked.
- Check driveshaft torque & bending capacity and coupling bolt shear & bearing stresses against load to be transmitted. See above drawing for location of third driveshaft-coupling bolt hole if required.
- Dimensions are for reference only and are subject to change without notice unless certified. When determining belt length for minimum shaft centers, follow the belt manufacturer's installation allowance recommendations.
- Refer to Manual 377-820 for standard vertical assemblies and all Type U frame motor limits.
- Refer to Factory for alternate horizontal drive assemblies (high-speed shaft over low-speed).
- Shaft-driven fans are not compatible with motor mounts for frames 56 thru 215T.

Size 5315 Screw Conveyor (JSC) Drive



Dimensions (in) ①

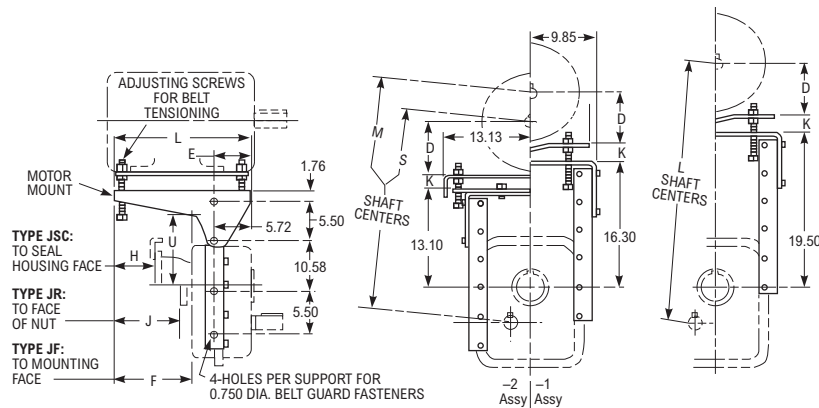
Basic Drive Size ①	Screw Conveyor Components									DB	EB	FB ②	LB	MB	NB	OB	PB	QB	UB ③
	Cplg Dia	Screw Dia	Max Tq (lb-in)	Driveshaft w/Thrust Plane ④	Part No.	Wt (lb)	Seal Housing	Part No.	Wt (lb)										
5315	2.437	12, 14	18,220	DS5315J-2.437 ⑤	6720032	58	SH5315J	0769206	36	5.625	2.812	0.625	0.938	1.812	0.938	3.000	0.656	9.688 ⑤	2.437
	3.000	12-20	34,300	DS5315J-3.000 ⑤	6720033	65	SH5315J	0769206	36	6.000	3.000	0.750	1.000	1.875	1.000	3.000	0.781	9.875 ⑤	3.000
	3.438	18-24	51,400	DS5315J-3.437 ⑤	6720034	80	SH5315J	0769206	36	6.750	3.375	0.750	1.250	2.375	1.500	4.000	0.906	13.125 ⑤	3.437

Trough End Seals

Waste Packing	Lip Seal	Packing Gland Seal Kit	Packing Gland Seal (Only)
Std – Included with seal housing PN 0925058 Wt. 1 lb	PN 0912741 Wt. 1 lb	PGSK5315J PN 0738466 Wt. 1 lb	PG5315J PN 1184315 Wt. 1 lb

Motor Mounts

Standard Horizontal Drive Assembly – (6 o'clock) ⑧ (3-9-12 o'clock optional)



Dimensions (in)

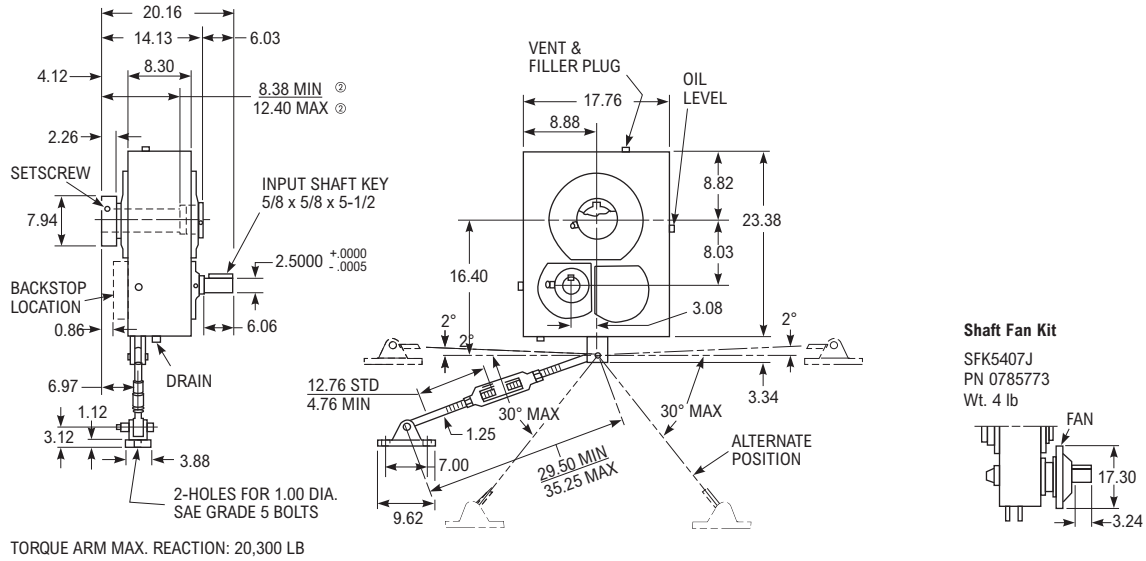
Motor Mount Size ⑥	Part Number	Type T Frame ⑦		F	H	J	K		L	U			Motor Mount Wt (lb)
		Min	Max				Min	Max		Short	Med	Long	
MM5315J-1	0738468	56	215	5.20	0.44	2.62	0.64	3.92	15.00	10.92	14.12	17.32	67
MM5315J-2	0786373	254	405	15.60	10.83	13.00	1.50	5.75	25.50	10.92	14.12	17.32	140

Frame ⑨	56	143-145T	182-184T
D	3.50	3.50	4.50
E	2.50	2.00	2.50
Shaft Centers	Min-Max	Min-Max	Min-Max
(S) Short	24.1 - 27.3	24.1 - 27.3	25.0 - 28.3
(M) Medium	27.2 - 30.5	27.2 - 30.5	28.2 - 31.5
(L) Long	30.4 - 33.7	30.4 - 33.7	31.4 - 34.7
Frame	213-215T	254-256T	284-286T
D	5.25	6.25	7.00
E	3.25	3.43	3.93
Shaft Centers	Min-Max	Min-Max	Min-Max
(S) Short	25.8 - 29.0	27.8 - 31.9	28.5 - 32.6
(M) Medium	29.0 - 32.2	31.0 - 35.0	31.7 - 35.8
(L) Long	32.1 - 35.4	34.1 - 38.2	34.9 - 39.0
Frame	324-326T	364-365T	404T
D	8.00	9.00	10.00
E	4.43	5.06	5.81
Shaft Centers	Min-Max	Min-Max	Min-Max
(S) Short	29.5 - 33.6	30.5 - 34.6	31.5 - 35.6
(M) Medium	32.7 - 36.8	33.7 - 37.8	34.7 - 38.8
(L) Long	35.9 - 40.0	36.9 - 41.0	37.9 - 42.0

- ① Dimensions are for reference only and are subject to change without notice unless certified.
- ② Hexagon head screws with UNC thread are furnished by Rexnord for mounting the gear drive to the trough end.
- ③ Shaft diameters under 3" are held to limits of +.000", -.002". Shaft diameters 3" and over are held to limits of +.000", -.003".
- ④ See page 41 for optional 316 stainless steel driveshafts – stocked.
- ⑤ Check driveshaft torque & bending capacity and coupling bolt shear & bearing stresses against load to be transmitted. See above drawing for location of third driveshaft-coupling bolt hole if required.
- ⑥ Dimensions are for reference only and are subject to change without notice unless certified. When determining belt length for minimum shaft centers, follow the belt manufacturer's installation allowance recommendations.
- ⑦ Refer to Manual 377-820 for standard vertical assemblies and all Type U frame motor limits.
- ⑧ Refer to Factory for alternate horizontal drive assemblies (high-speed shaft over low-speed).
- ⑨ Shaft-driven fans are not compatible with motor mounts for frames 56 thru 215T.

Size 5407 Shaft-Mounted (JR) Drive

Dimensions (in) ^①



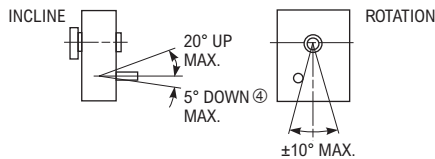
Hollow Shaft Details

See Manual 377-140 for JF drive tapered driven shaft recommendations. See Manual 377-144 for JF drives using tapered bushings.

Angular Limits for Horizontal Mounting

(All Clock Positions)

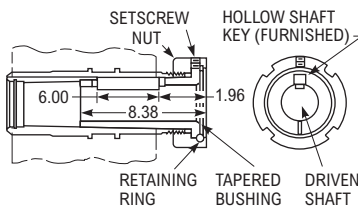
Refer to Factory for lubrication analysis of all inclined drives exceeding the maximum specified below.



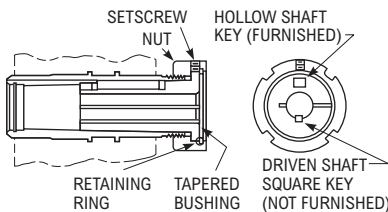
Basic Drive Size ^③	Part Number	Exact Ratio	Max Output RPM	Wt (lb)
5407J05A	0794400	4.938	350	575
5407J14A	0794401	13.89	125	606
5407J25A	0794402	25.04	70	606

TA Taper Bushings

Style No. 1 — Thin-wall bushing



Style No. 2 — Thick-wall bushing



Bushing Size	Part Number ^⑤	Style No.	Driven Shaft Keyway/Min Key Length ^⑥	Wt (lb)
BU5407J-2.938	0786822	2	3/4 x 3/8 x 7-1/2	29.7
BU5407J-3.438	0785774	1	7/8 x 7/16 x 6	24.0
BU5407J-3.938	0785775	1	1 x 1/2 x 6	17.3
BU5407J-4.188	0785776	1	1 x 1/2 x 6	13.6
BU5407J-4.438	0785777	1	1 x 1/2 x 6	11.4

^① Dimensions are for reference only and are subject to change without notice unless certified.

^② MIN = Minimum required projection of driven shaft. MAX = Maximum projection of driven shaft which allows for use of thrust plate.

^③ JR = Basic Drive + Bushing + Torque Arm

JF = Basic Drive (Bushing Optional)

JSC = Basic Drive + Seal Housing + Driveshaft

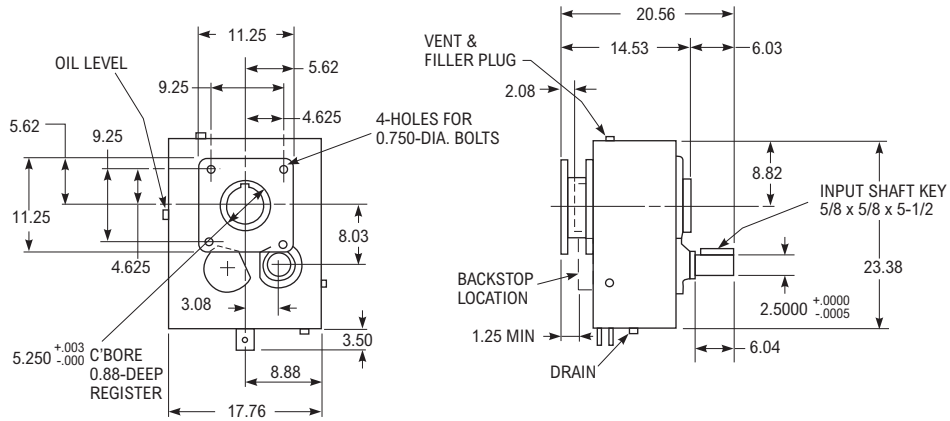
^④ 0° incline down on drives with backstops in 9 or 12 o'clock mounting.

^⑤ Consists of bushing, drive key, nut, retaining ring and setscrew.

^⑥ Check strength of driven shaft and unfurnished key.

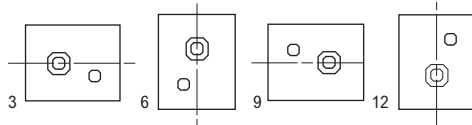
Size 5407 Flange-Mounted (JF) Drive

Dimensions (in) ^①



Drive Mounting Positions

(Based on clock position of input shaft relative to hollow shaft.)



Drive Size ^②	Part Number	Exact Ratio	Max Output RPM	Wt (lb)
5407JF05A	0794394	4.938	350	540
5407JF14A	0794395	13.89	125	610
5407JF25A	0794396	25.04	70	610

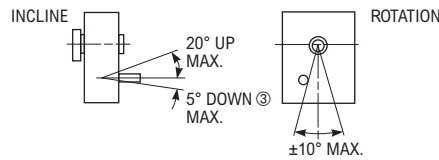
Hollow Shaft Details

See Manual 377-140 for JF drive tapered driven shaft recommendations. See Manual 377-142 for JF drives using tapered bushings.

Angular Limits For Horizontal Mounting

(All Clock Positions)

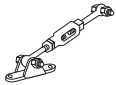
Refer to Factory for lubrication analysis of all inclined drives exceeding the maximum specified below.



Accessories

Torque Arm

TA5407J
PN 0785271
Wt. 35 lb



Backstop ^④

BS5407J09/14/25
PN 0769170
Wt. 23 lb



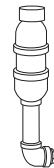
Thrust Plate Kit

TP5407J
PN 0769176
Wt. 5 lb



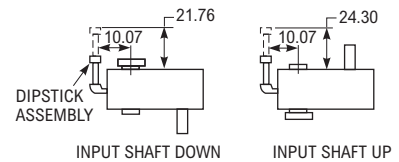
Vertical Breather

VB5407J-HSS Up w/o Fan
PN 0757208
VB5407J-HSS Down w/o Fan
PN 0757209
VB5407J-HSS Up with Fan
PN 0765839
VB5407J-HSS Down with Fan
PN 0765840
Wt. 7 lb



Vertical Drives

Refer to Factory for lubrication analysis of all vertical drives exceeding $\pm 1^\circ$ from true vertical.



^① Dimensions are for reference only and are subject to change without notice unless certified.

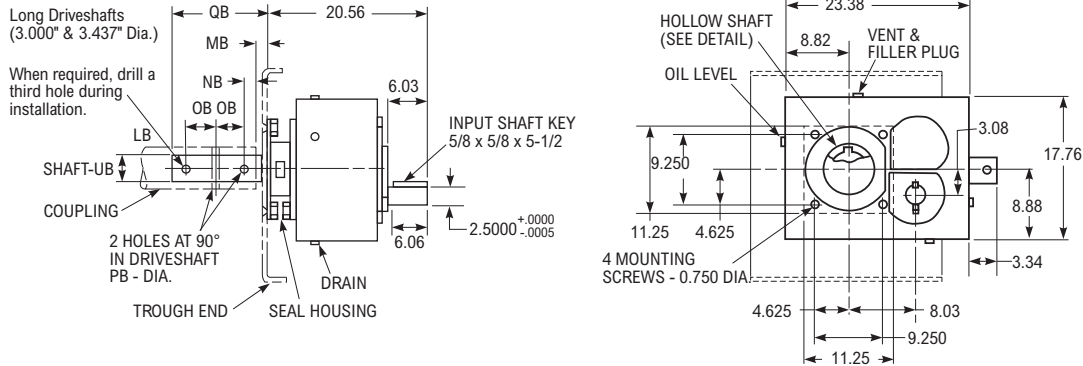
^② JF = Drive (Includes Output Flange) (Bushing Optional).

^③ 0° incline down on drives with backstops in 9 or 12 o'clock mounting.

^④ Not available in 5:1 ratio.

Size 5407 Screw Conveyor (JSC) Drive

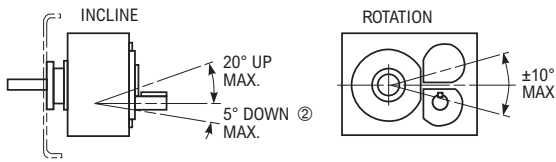
Dimensions (in) ^①



Angular Limits for Horizontal Mounting

(All Clock Positions)

Refer to Factory for lubrication analysis of all inclined drives exceeding the maximum specified below.



Drive Size ^③	Part Number	Exact Ratio	Max Output RPM	Wt (lb)
5407JSC05A	0794394	4.938	350	540
5407JSC14A	0794395	13.89	125	610
5407JSC25A	0794396	25.04	70	610

Dimensions (in)

Drive Size ^①	Screw Conveyor Components										MB	NB	OB	PB	QB	UB ^⑥
	Cplg Dia	Screw Dia	Max Tq (lb-in)	Driveshaft w/Thrust Plane ^④	Part No.	Wt (lb)	Seal Housing Accessory Kit ^⑤	Part No.	Wt (lb)							
5407	3.000	14-20	34,300	DS5407J-3.000 ^⑦	6720035	74	SH5407J	0757205	2.5	1.875	1.000	3.000	0.781	10.00 ^⑦	3.000	
	3.438	16-24	51,400	DS5407J-3.437 ^⑦	6720036	89	SH5407J	0757205	2.5	2.375	1.500	4.000	0.906	13.28 ^⑦	3.437	

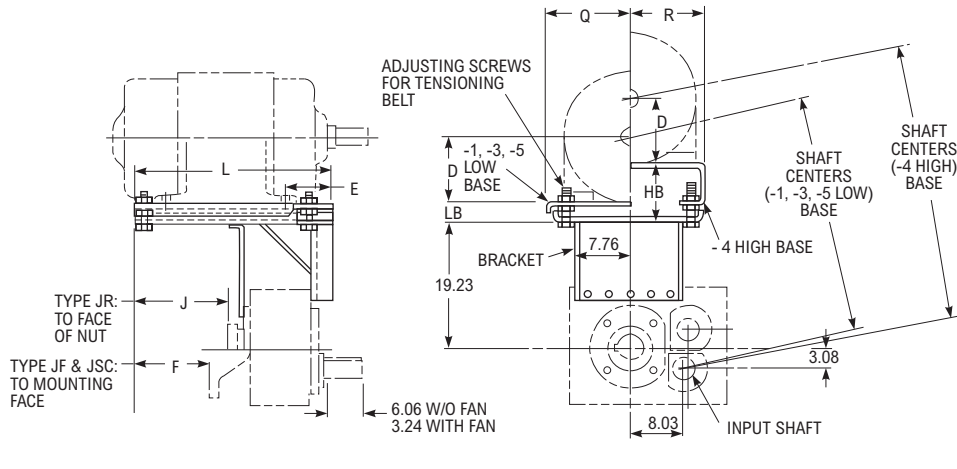
Trough End Seals

Lip Seal	Waste Packing
PN 2913658	Std – Included with seal housing accessory kit.
Wt. 1 lb	PN 0925058
	Wt. 1 lb

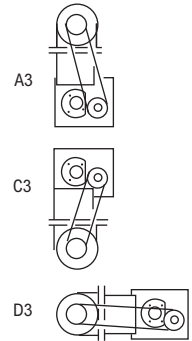
- ① Dimensions are for reference only and are subject to change without notice unless certified.
- ② 0° incline down in drives with backstops in 9 or 12 o'clock mounting.
- ③ JSC = Drive (Includes Seal Housing) + Driveshaft + Seal Housing Accessory Kit.
- ④ See page 41 for optional 316 stainless steel driveshafts – stocked.
- ⑤ Consists of waste packing and trough end gasket.
- ⑥ Shaft diameters under 3" are held to limits of +.000", -.002". Shaft diameters 3" and over are held to limits of +.000", -.003".
- ⑦ Check driveshaft torque & bending capacity and coupling bolt shear & bearing stresses against load to be transmitted. See above drawing for location of third driveshaft-coupling bolt hole if required.

Size 5407 Motor Mounts

Standard Horizontal Drive Assembly – 3 o'clock (A3)



Refer to page 48 for minimum and maximum shaft centers for bottom and side mounting. The assemblies may also be rotated about the hollow shaft in 90° increments to position the input shaft in 3, 6, 9 and 12 o'clock positions, ±10° and mounted vertically.



Frame	56	143-145T	182-184T	213-215T	254-256T	284-286T	324-326	364-365T	404-405	444-449T
D	3.50	3.50	4.50	5.25	6.25	7.00	8.00	9.00	10.00	11.00
E	2.68	2.50	2.50	3.25	4.18	4.69	5.19	5.81	6.56	7.45
Shaft Centers ②	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max
-1 Low Base	28.0 - 31.9	28.0 - 31.9	28.9 - 32.9	29.6 - 33.6	—	—	—	—	—	—
-3 Low Base	—	—	—	—	31.4 - 35.1	32.1 - 35.8	33.0 - 36.8	34.0 - 37.7	35.0 - 38.7	—
-4 High Base	—	—	—	—	35.1 - 38.9	35.8 - 39.6	36.8 - 40.6	37.8 - 41.5	38.8 - 42.5	—
-5 Low Base	—	—	—	—	—	—	—	—	—	37.2 - 40.7

Dimensions (in)

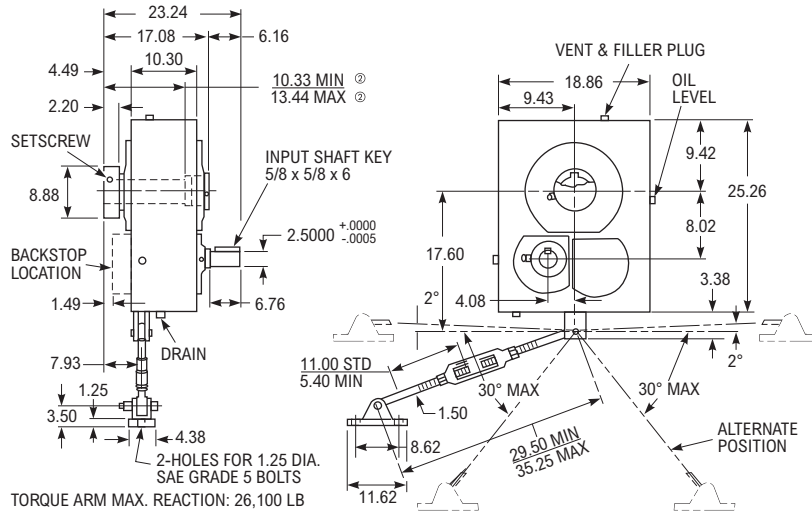
Motor Mount Size ①	Part Number	Type T Frame		F	J	L	Q	R	HB	LB	Motor Mount Wt (lb)
		Min	Max						Min-Max	Min-Max	
MM5407J-1	0757620	56	215	0.18	0.51	15.00	8.16	—	—	1.02-4.84	80
MM5407J-3	0757621	254	405	11.46	11.77	26.26	11.88	—	—	2.12-5.96	193
MM5407J-4	0757622	254	405	11.46	11.77	26.26	—	11.62	6.00-9.84	—	215
MM5407J-5	0786584	444	449	19.20	19.56	34.00	16.00	—	—	3.37-7.00	325

① Dimensions are for reference only and are subject to change without notice unless certified. When determining belt length for minimum shaft centers, follow the belt manufacturer's installation allowance recommendations.

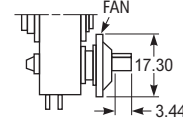
② Shaft centers can be increased up to 1-1/2 inches with shim blocks. See page 49 for shim blocks.

Size 5415 Shaft-Mounted (JR) Drive

Dimensions (in) ^①

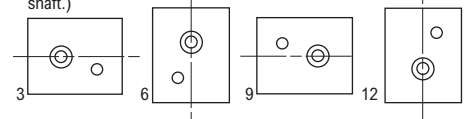


Shaft Fan Kit
SFK5415J
PN 0785881
Wt. 4 lb



Drive Mounting Positions

(Based on clock position of input shaft relative to hollow shaft.)



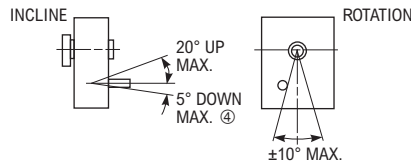
Hollow Shaft Details

See Manual 377-140 for JF drive tapered driven shaft recommendations. See Manual 377-142 for JF drives using tapered bushings.

Angular Limits for Horizontal Mounting

(All Clock Positions)

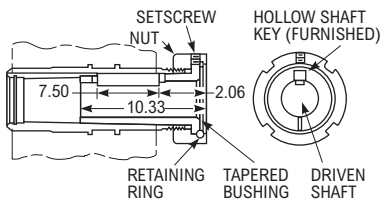
Refer to Factory for lubrication analysis of all inclined drives exceeding the maximum specified below.



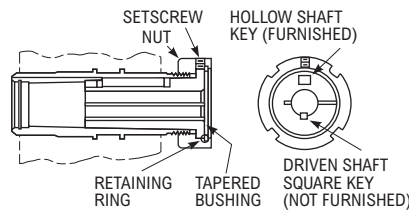
Basic Drive Size ^③	Part Number	Exact Ratio	Max Output RPM	Wt (lb)
5415J05	0794403	5.077	350	765
5415J14A	0794404	13.61	125	795
5415J25A	0794405	26.11	70	795

TA Taper Bushings

Style No. 1 — Thin-wall bushing



Style No. 2 — Thick-wall bushing

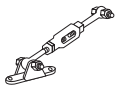


Bushing Size	Part Number ^⑤	Style No.	Driven Shaft Keyway/Min Key Length ^⑥	Wt (lb)
BU5415J-3.438	0769234	2	7/8 x 7/16 x 8	41.5
BU5415J-3.938	0769235	2	1 x 1/2 x 6	33.8
BU5415J-4.188	0769236	1	1 x 1/2 x 7-1/2	29.5
BU5415J-4.438	0769237	1	1 x 1/2 x 7-1/2	24.9
BU5415J-4.938	0769238	1	1-1/4 x 5/8 x 7-1/2	15.1

Accessories

Torque Arm

TA5415J
PN 0785272
Wt. 56 lb



Backstop ^⑦

BS5415J14
PN 0757220
BS5415J25
PN 0757221
Wt. 22 lb



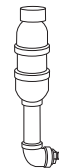
Thrust Plate Kit

TP5415J
PN 0769233
Wt. 8 lb



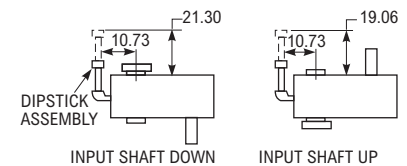
Vertical Breather

VB5415J-HSS Up w/o Fan
PN 0757223
VB5415J-HSS Down w/o Fan
PN 0757224
VB5415J-HSS Up with Fan
PN 0765841
VB5415J-HSS Down with Fan
PN 0765842
Wt. 8 lb



Vertical Drives

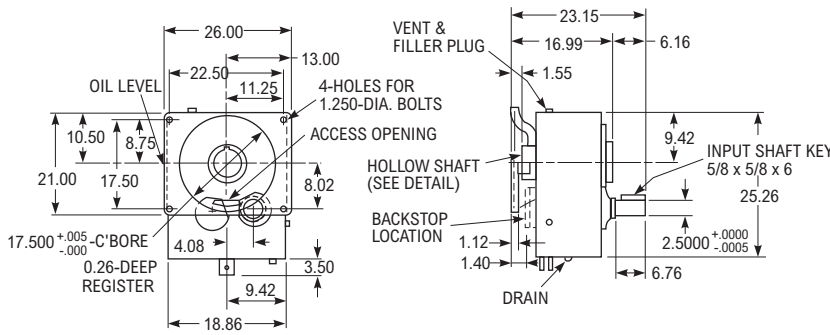
Refer to Factory for lubrication analysis of all vertical drives exceeding $\pm 1^\circ$ from true vertical.



- ① Dimensions are for reference only and are subject to change without notice unless certified.
- ② MIN = Minimum required projection of driven shaft. MAX = Maximum projection of driven shaft which allows for use of thrust plate.
- ③ JR = Basic Drive + Bushing + Torque Arm
JF = Basic Drive (Bushing Optional)
JSC = Basic Drive + Seal Housing + Driveshaft
- ④ 0° incline down on drives with backstops in 9 or 12 o'clock mounting.
- ⑤ Consists of bushing, drive key, nut, retaining ring and setscrew.
- ⑥ Check strength of driven shaft and unfurnished key.
- ⑦ Not available in 5:1 ratio.

Size 5415 Flange-Mounted (JF) Drive

Dimensions (in) ^①

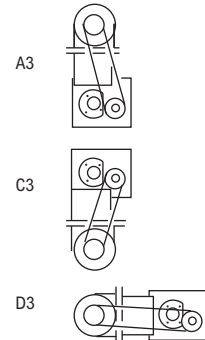
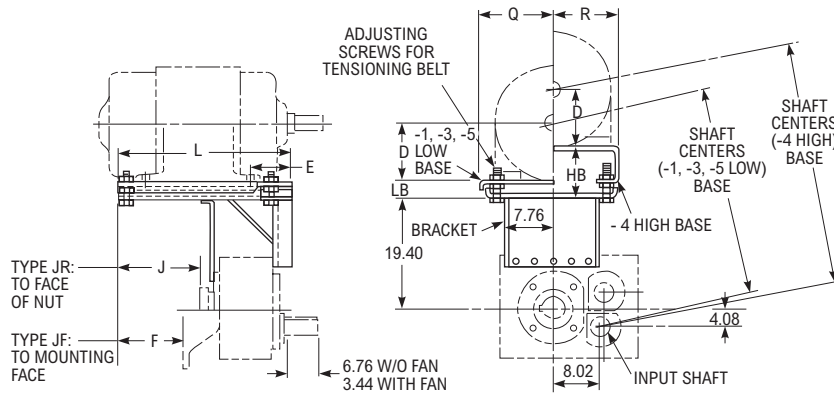


Drive Size ^②	Part Number	Exact Ratio	Max Output RPM	Wt (lb)
5415JF05A	0794397	5.077	350	890
5415JF14A	0794398	13.61	125	920
5415JF25A	0794399	26.11	70	920

Motor Mounts

Standard Horizontal Drive Assembly – 3 o'clock (A3)

Refer to page 48 for minimum and maximum shaft centers for bottom and side mounting positions. The assemblies may also be rotated about the hollow shaft in 90° increments to position the input shaft in 3, 6, 9 and 12 o'clock positions, ±10° and mounted vertically.



Frame	56	143-145T	182-184T	213-215T	254-256T	284-286T	324-326T	364-365T	404-405	444-449T
D	3.50	3.50	4.50	5.25	6.25	7.00	8.00	9.00	10.00	11.00
E	2.68	2.18	2.68	3.44	4.18	4.69	5.19	5.81	6.56	7.45
Shaft Centers ^③	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max
-1 Low Base	29.5 - 33.2	29.5 - 33.2	30.4 - 34.2	31.2 - 34.9	—	—	—	—	—	—
-3 Low Base	—	—	—	—	32.7 - 36.5	33.5 - 37.3	34.4 - 38.3	35.4 - 39.2	36.4 - 40.2	—
-4 High Base	—	—	—	—	36.6 - 40.3	37.6 - 41.1	38.3 - 42.1	39.3 - 43.0	40.3 - 44.0	—
-5 Low Base	—	—	—	—	—	—	—	—	—	38.7 - 42.3

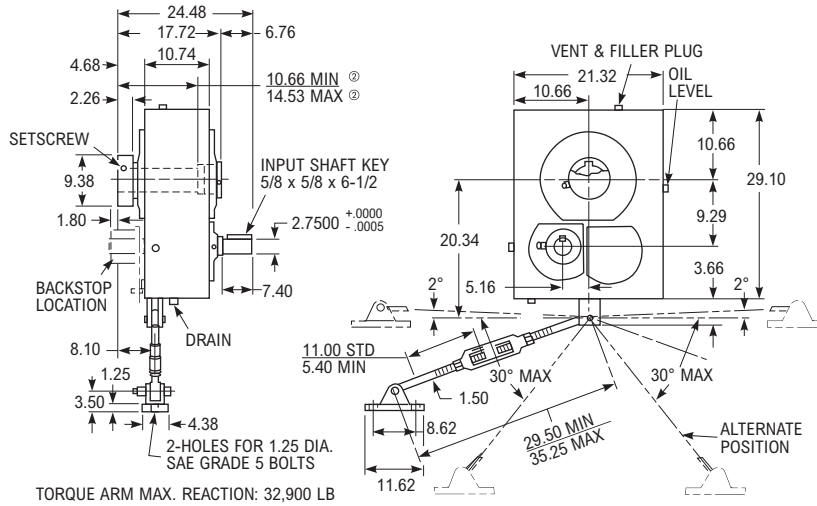
Dimensions (in)

Motor Mount Size ^①	Part Number		Type T Frame		F	J	L	Q	R	HB	LB	Motor Mount Wt (lb)
	JR	JF	Min	Max						Min-Max	Min-Max	
MM5415J-1	0757623	0757624	56	215	1.70 ^④	1.82 ^⑤	15.00	8.16	—	—	1.02-4.84	88
MM5415J-3	0757625	0757627	254	405	9.59	9.47	26.26	11.88	—	—	2.14-5.96	196
MM5415J-4	0757626	0757628	254	405	9.59	9.47	26.26	—	11.62	6.00-9.80	—	218
MM5415J-5	0786638	0786639	444	449	17.33	17.21	34.00	16.00	—	—	3.37-7.00	325

- ① Dimensions are for reference only and are subject to change without notice unless certified. When determining belt length for minimum shaft centers, follow the belt manufacturer's installation allowance recommendations.
- ② JF = Drive (Includes Output Flange) (Bushing Optional).
- ③ Shaft centers can be increased up to 1-1/2 inches with shim blocks. See page 49 for shim blocks.
- ④ The drive mounting surface (or seal housing) extends beyond the motor mount by the value shown.
- ⑤ Protrudes beyond the motor mount.

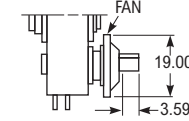
Size 5507 Shaft-Mounted (JR) Drive

Dimensions (in) ^①



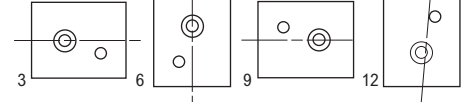
Shaft Fan Kit

SFK5507J
PN 0785893
Wt. 5 lb.



Drive Mounting Positions

(Based on clock position of input shaft relative to hollow shaft.)



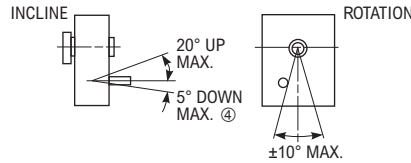
Hollow Shaft Details

See Manual 377-140 for JF drive tapered driven shaft recommendations. See Manual 377-142 for JF drives using tapered bushings.

Angular Limits for Horizontal Mounting

(All Clock Positions)

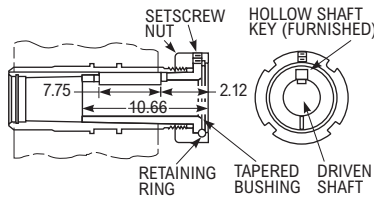
Refer to Factory for lubrication analysis of all inclined drives exceeding the maximum specified below.



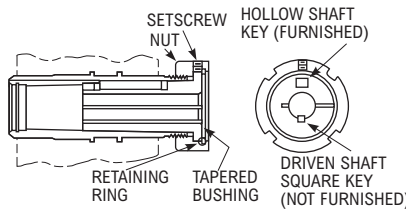
Drive Size ^③	Part Number ^⑤			Exact Ratio	Max Output RPM	Wt (lb)
	W/O Backstop	With Backstop	For Backstop ^⑥			
5507JR05A	0795322	—	—	4.929 ^⑦	350	—
5507JR14A	0795323	0795667	7706317	13.46	125	1065
5507JR25A	0795324	0795668	7706318	24.29	70	1065

TA Taper Bushings

Style No. 1 — Thin-wall bushing



Style No. 2 — Thick-wall bushing

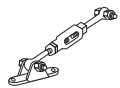


Bushing Size	Part Number ^⑧	Style No.	Driven Shaft Keyway/Min Key Length ^⑨	Wt (lb)
BU5507J-3.438	0786824	2	7/8 x 7/16 x 10	56.8
BU5507J-3.938	0786825	2	1 x 1/2 x 10	48.8
BU5507J-4.438	0786826	2	1 x 1/2 x 10	40.0
BU5507J-4.938	0785894	1	1-1/4 x 5/8 x 7-3/4	40.0
BU5507J-5.438	0785895	1	1-1/4 x 5/8 x 7-3/4	18.2

Accessories

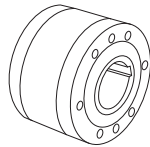
Torque Arm

TA5507J
PN 0785272
Wt. 56 lb



Backstop ^⑦

BS4507J14
#0793687
BS4507J25
#0793688



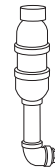
Thrust Plate Kit

TP5507J
PN 0769221
Wt. 9 lb



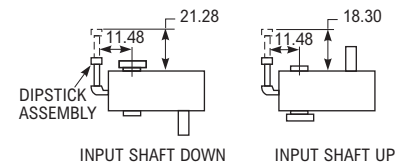
Vertical Breather

VB5507J-HSS Up w/o Fan
PN 0757223
VB5507J-HSS Down w/o Fan
PN 0757224
VB5507J-HSS Up with Fan
PN 0765841
VB5507J-HSS Down with Fan
PN 0765842
Wt. 8 lb



Vertical Drives

Refer to Factory for lubrication analysis of all vertical drives exceeding ±1° from true vertical.

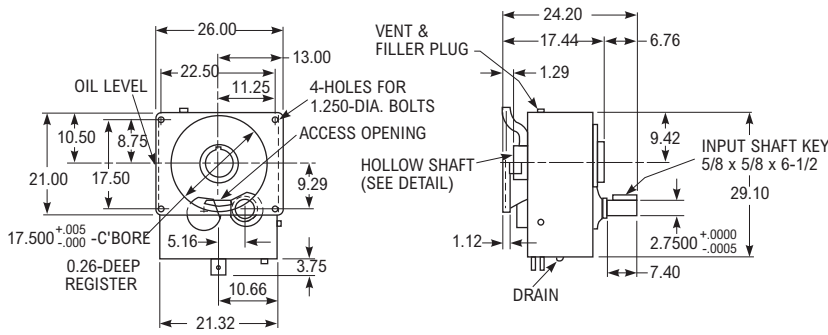


- ① Dimensions are for reference only and are subject to change without notice unless certified.
- ② MIN = Minimum required projection of driven shaft. MAX = Maximum projection of driven shaft which allows for use of thrust plate.
- ③ JR = Drive (Includes Torque Arm).
- ④ 0° incline down on drives with backstops in 9 or 12 o'clock mounting.
- ⑤ These part numbers do not include bushing.
- ⑥ Drive modified to accept backstop, but does not include backstop.
- ⑦ Non-stock, refer to Factory.
- ⑧ Consists of bushing, drive key, nut, retaining ring and setscrew.
- ⑨ Check strength of driven shaft and unfurnished key.

Size 5507 Flange-Mounted (JF) Drive

Dimensions (in) ①

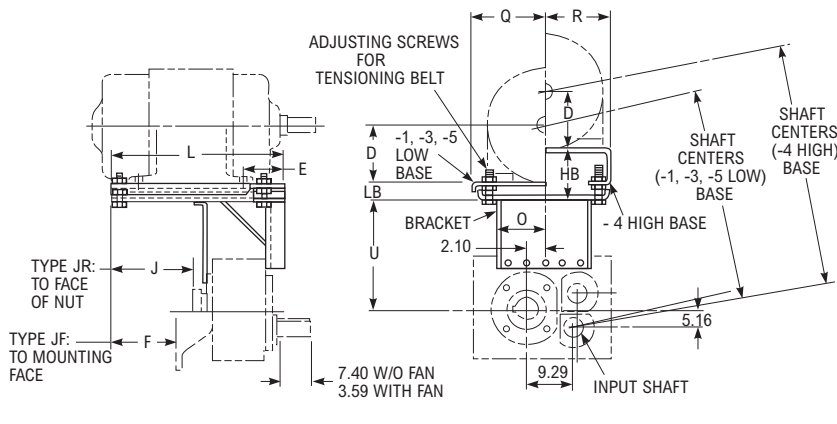
NOTE: Not available with backstop.



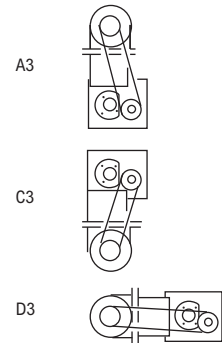
Drive Size ②	Part Number	Exact Ratio	Max Output RPM	Wt (lb)
5507JF05A	0794411	4.929 ③	350	—
5507JF14A	0794412	13.46	125	1200
5507JF25A	0794413	24.29	70	1200

Motor Mounts

Standard Horizontal Drive Assembly – 3 o'clock (A3)



Refer to page 48 for minimum and maximum shaft centers for bottom and side mounting positions. The assemblies may also be rotated about the hollow shaft in 90° increments to position the input shaft in 3, 6, 9 and 12 o'clock positions, ±10° and mounted vertically.



Frame	56	143-145T	182-184T	213-215T	254-256T	284-286T	324-326T	364-365T	404-405T	444-449T
D	3.50	3.50	4.50	5.25	6.25	7.00	8.00	9.00	10.00	11.00
E	2.68	2.18	2.68	3.44	4.18	4.69	5.19	5.81	6.56	7.44
Shaft Centers ④	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max
-1 Low Base	31.5 - 35.5	31.5 - 35.5	32.5 - 36.5	33.2 - 37.2	—	—	—	—	—	—
-3 Low Base	—	—	—	—	34.9 - 38.7	35.7 - 39.4	36.6 - 40.4	37.6 - 41.4	38.6 - 42.4	—
-4 High Base	—	—	—	—	38.7 - 42.5	39.5 - 43.2	40.5 - 44.2	41.4 - 45.2	42.4 - 46.2	—
-5 Low Base	—	—	—	—	—	—	—	—	—	46.1 - 49.8

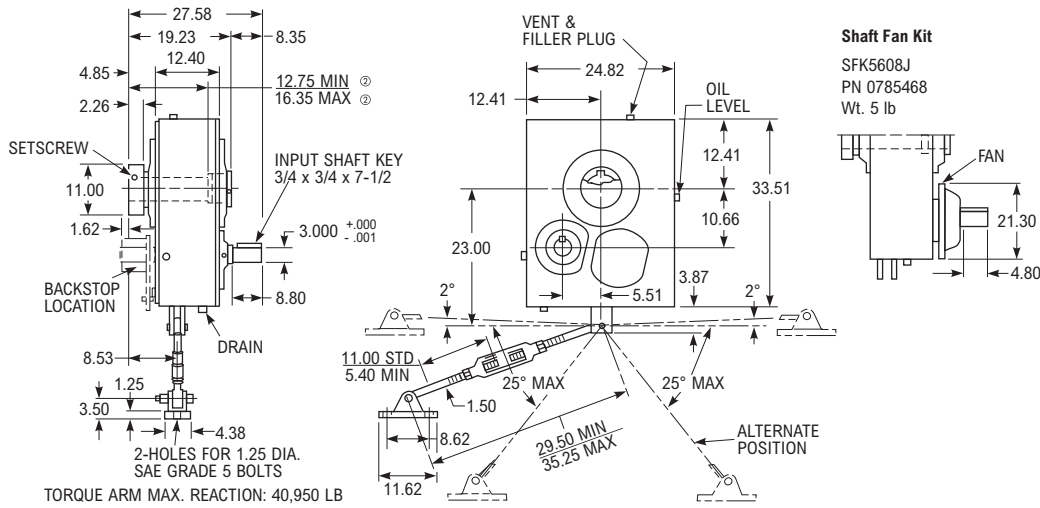
Dimensions (in)

Motor Mount Size ⑤	Part Number		Type T Frame		F	J	L	O	Q	R	U	HB	LB	Motor Mount Wt (lb)
	JR	JF	Min	Max								Min-Max	Min-Max	
MM5507J-1	0757239	0757240	56	215	2.17 ⑥	2.51 ⑦	15.00	7.76	8.16	—	21.03	—	1.02-5.08	111
MM5507J-3	0757241	0757243	254	405	9.12	8.78	26.26	7.76	11.88	—	20.64	—	2.12-5.96	224
MM5507J-4	0757242	0757244	254	405	9.12	8.78	26.26	7.76	—	11.62	20.64	6.00-9.84	—	246
MM5507J-5	0769048	0769049	444	449	16.47	16.15	34.00	11.25	16.00	—	27.41	—	2.00-5.75	438

- ① Dimensions are for reference only and are subject to change without notice unless certified.
- ② JF = Drive (Includes Output Flange) (Bushing Optional).
- ③ Non-stock, refer to Factory.
- ④ Shaft centers can be increased up to 1-1/2 inches with shim blocks. See page 49 for shim blocks.
- ⑤ Dimensions are for reference only and are subject to change without notice unless certified. When determining belt length for minimum shaft centers, follow the belt manufacturer's installation allowance recommendations.
- ⑥ The drive mounting surface (or seal housing) extends beyond the motor mount by the value shown.
- ⑦ Protrudes beyond the motor mount.

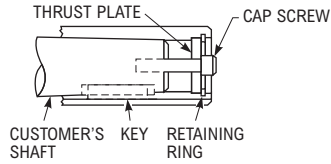
Size 5608 Shaft-Mounted (JR) Drive

Dimensions (in) ^①



Hollow Shaft Details

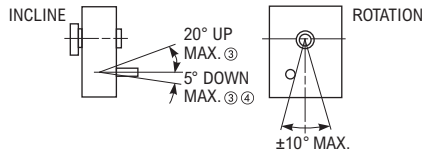
See Manual 377-140 for JF drive tapered driven shaft recommendations. See Manual 377-144 for JF drives using tapered bushings.



Angular Limits for Horizontal Mounting

(All Clock Positions)

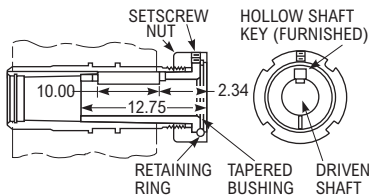
Refer to Factory for lubrication analysis of all inclined drives exceeding the maximum specified below.



Drive Size ^⑤	Part Number ^⑥			Exact Ratio	Max Output RPM	Wt (lb)
	W/O Backstop	With Backstop	For Backstop ^⑦			
5608JR05A	0794701	—	—	5.00 ^⑧	350	—
5608JR14A	0794702	0794704	7706319	13.82	125	1800
5608JR25A	0794703	0794705	7706320	25.33	70	1800

TA Taper Bushings

Style No. 1 — Thin-wall bushing



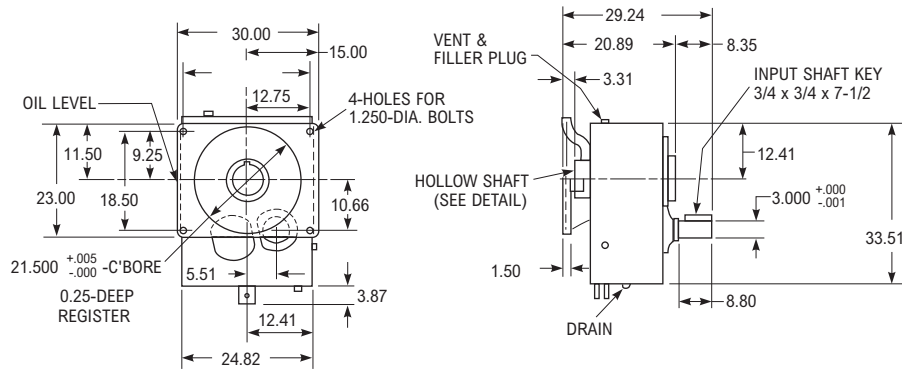
Bushing Size	Part Number ^⑨	Style No.	Driven Shaft Keyway/Min Key Length ^⑩	Wt (lb)
BU5608J-5.437	0769737	1	1-1/4 x 5/8 x 10	64.5
BU5608J-5.937	0769738	1	1-1/2 x 3/4 x 10	49.6
BU5608J-6.437	0765847	1	1-1/2 x 3/4 x 10	30.0
BU5608J-6.500	0769739	1	1-1/2 x 3/4 x 10	31.4

- ① Dimensions are for reference only and are subject to change without notice unless certified.
- ② MIN = Minimum required projection of driven shaft. MAX = Maximum projection of driven shaft which allows for use of thrust plate.
- ③ 5507 & 5608 — 5° incline on drives with backstops in all mounting positions.
- ④ 5407 & 5415 — 0° incline down on drives with backstops in 9 or 12 o'clock mounting positions.
- ⑤ JF = Drive (Includes Torque Arm).
- ⑥ These part numbers do not include bushings.
- ⑦ Drive modified to accept backstop, but does not include backstop.
- ⑧ Non-stock, refer to Factory.
- ⑨ Consists of bushing, drive key, nut, retaining ring and setscrew.
- ⑩ Check strength of driven shaft and unfurnished key.

Size 5608 Flange-Mounted (JF) Drive

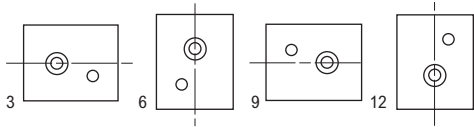
Dimensions (in) ^①

NOTE: Not available with backstop.



Drive Mounting Positions

(Based on clock position of input shaft relative to hollow shaft.)

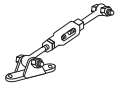


Drive Size ^②	Part Number	Exact Ratio	Max Output RPM	Wt (lb)
5608JF05A	0794414	5.00 ^③	350	—
5608JF14A	0794415	13.82	125	2100
5608JF25A	0794416	25.33	70	2100

Accessories

Torque Arm

TA5608J
PN 0785272
Wt. 56 lb



Backstop ^④

BS4608J14
BS4608J25
PN 0793687

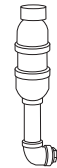
Thrust Plate Kit

TP5608J
PN 0769740
Wt. 10 lb



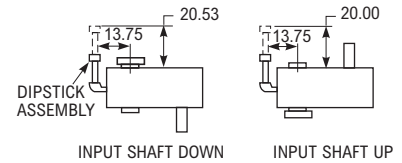
Vertical Breather

VB5608J-HSS Up w/o Fan
PN 0785474
VB5608J-HSS Down w/o Fan
PN 0757224
VB5608J-HSS Up with Fan
PN 0786718
VB5608J-HSS Down with Fan
PN 0765842
Wt. 8 lb



Vertical Drives

Refer to Factory for lubrication analysis of all vertical drives exceeding $\pm 1^\circ$ from true vertical.



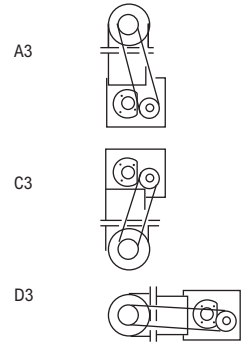
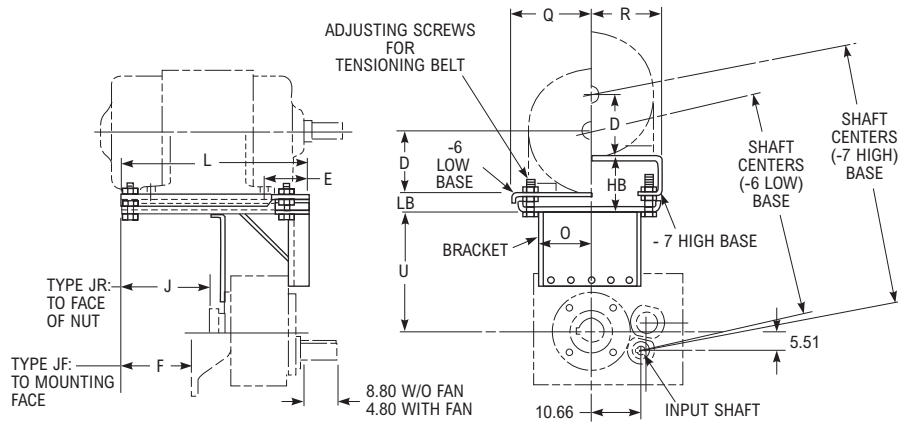
- ① Dimensions are for reference only and are subject to change without notice unless certified.
- ② JF = Drive (Includes Output Flange) (Bushing Optional).
- ③ Non-stock, refer to Factory.
- ④ Not available with 5:1 ratios.

Size 5608 Motor Mounts

Dimensions (in) ①

Standard Horizontal Drive Assembly – 3 o'clock (A3)

Refer to page 48 for minimum and maximum shaft centers for bottom and side mounting positions. The assemblies may also be rotated about the hollow shaft in 90° increments to position the input shaft in 3, 6, 9 and 12 o'clock positions, ±10° and mounted vertically.



Frame	254-256T	284-286T	324-326T	364-365T	404-405T	444-449T
D	6.25	7.00	8.00	9.00	10.00	11.00
E	4.00	4.75	5.25	6.00	6.75	7.50
Shaft Centers ②	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max	Min-Max
-6 Low Base	43.5 - 47.0	44.3 - 47.8	45.2 - 48.8	46.2 - 49.7	47.2 - 50.7	48.1 - 51.7
-7 High Base	47.2 - 50.8	47.9 - 51.6	48.9 - 52.5	49.9 - 53.5	50.8 - 54.5	—

Dimensions (in)

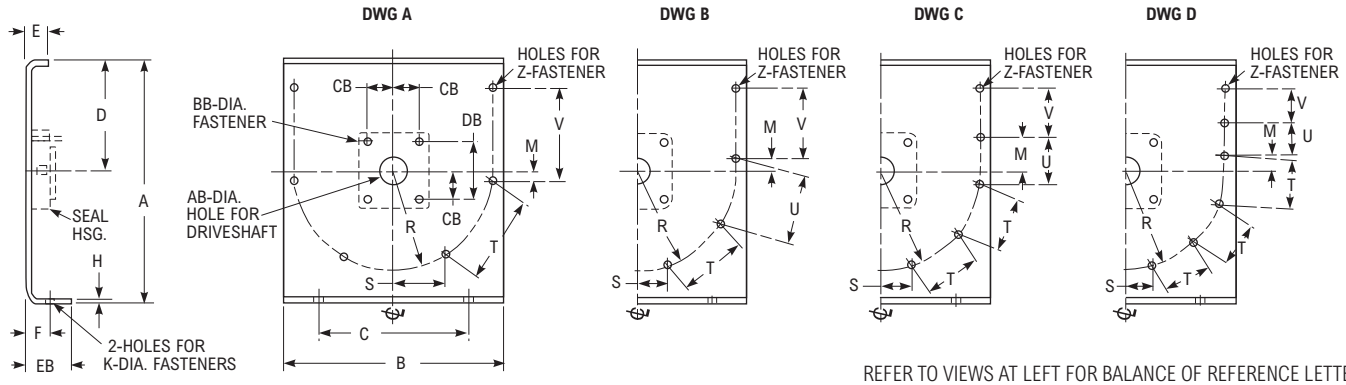
Motor Mount Size ①	Part Number		Type T Frame		F	J	L	O	Q	R	U	HB	LB	Motor Mount Wt (lb)
	JR	JF	Min	Max								Min-Max	Min-Max	
MM5608J-6	0786722	0786723	254	449	12.71	14.38	34.00	13.50	16.00	—	27.06	—	3.38-7.00	450
MM5608J-7	0786720	0786721	254	405	12.71	14.38	34.00	13.50	—	15.12	27.06	7.13-10.87	—	460

① Dimensions are for reference only and are subject to change without notice unless certified. When determining belt length for minimum shaft centers, follow the belt manufacturer's installation allowance recommendations.

② Shaft centers can be increased up to 1-1/2 inches with shim blocks. See page 49 for shim blocks.

Screw Conveyor Options

Trough Ends — Sizes 6 through 24 inches



Dimensions (in) ①

Screw Size	Drive-shaft Dia	Type JSC Size Range	Part Number	Above Dwg	AB	BB ②	CB	DB	EB	A	B	C	D	E	F	H	K	M	R	S	T	U	V	Wt (lb)
6	1.500	5107-5203	0359263	A	2.25	0.500	2.000	4.000	1.8	10.1	10.0	8.125	4.5	1.50	1.000	0.188	0.375	0.638	4.438	2.032	4.062	—	4.125	7
	1.500	5107-5203	0359264	B	2.25	0.500	2.000	4.000	2.6	14.0	13.7	9.375	6.1	1.62	1.500	0.250	0.500	0.821	6.250	2.562	3.750	4.125	4.125	18
9	2.000	5107-5215	0359265	B	2.25	0.625	2.562	5.125	2.6	17.4	17.3	12.250	7.8	2.00	1.625	0.312	0.625	0.938	7.938	3.875	4.062	5.188	5.312	31
	2.000	5107-5215	0359266	B	2.25	0.625	2.562	5.125	2.8	20.1	19.3	16.500	9.3	2.00	1.625	0.312	0.625	1.107	8.938	3.000	5.938	5.938	5.625	39
12	2.438	5107-5315	0359272	B	2.56	0.625	2.812	5.625	2.8	22.6	21.3	14.875	10.6	2.50	2.000	0.312	0.625	1.609	10.000	3.750	6.625	9.625	6.375	51
	3.000	5107-5315	0359273	B	3.12	0.750	3.000	6.000	2.8	25.5	24.3	16.000	12.1	2.50	2.000	0.375	0.625	3.478	11.000	2.938	5.875	5.875	5.938	73
14	2.438	5107-5315	0359274	B	2.56	0.625	2.812	5.625	2.9	28.5	26.3	19.250	13.5	2.50	2.250	0.375	0.750	4.489	12.188	3.344	6.688	6.688	6.250	91
	3.000	5107-5315	0359275	B	3.12	0.750	3.000	6.000	3.3	34.6	30.3	20.000	16.5	2.50	2.500	0.375	0.750	1.011	14.250	3.312	6.625	6.625	6.125	126
16	3.000	5407	0359267	B	4.25	0.750	4.625	9.250	2.6															
	3.000	5107-5315	0359276	B	3.12	0.750	3.000	6.000	3.3															
18	3.000	5407	0359268	B	4.25	0.750	4.625	9.250	2.7															
	3.438	5407	0359268	B	4.25	0.750	4.625	9.250	2.7															
20	3.000	5107-5315	0359277	C	3.12	0.750	3.000	6.000	3.3															
	3.438	5215-5315	0359278	C	3.56	0.750	3.375	6.750	3.3															
24	3.000	5407	0359269	C	4.25	0.750	4.625	9.250	2.7															
	3.438	5407	0359269	C	4.25	0.750	4.625	9.250	2.7															

① Dimensions are for reference only and are subject to change without notice unless certified.
 ② Hex head screws are furnished with Falk driveshafts.

316 Stainless ③ Steel Driveshafts ④

Description	Part No.	Description	Part No.
5107JSC Driveshafts		5215JSC Driveshafts	
DSS5107-1.500	6720054	DSS5215J-2.000	6720071
DSS5107-2.000	6720055	DSS5215J-2.438	6720072
DSS5107-2.438	6720056	DSS5215J-3.000	6720073
DSS5107-3.000	6720057	DSS5215J-3.438	6720074
5115JSC Driveshafts		5307JSC Driveshafts	
DSS5115-1.500	6720058	DSS5307J-2.438	6720075
DSS5115-2.000	6720059	DSS5307J-3.000	6720076
DSS5115-2.438	6720060	DSS5307J-3.438	6720077
DSS5115-3.000	6720061	5315JSC Driveshafts	
5203JSC Driveshafts		DSS5315J-2.438	6720078
DSS5203-1.500	6720062	DSS5315J-3.000	6720079
DSS5203-2.000	6720063	DSS5315J-3.438	6720080
DSS5203-2.438	6720064	5407JSC Driveshafts	
DSS5203-3.000	6720065	DSS5407J-3.000	6720081
5207JSC Driveshafts		DSS5407J-3.438	6720081
DSS5207-1.500	6720066		
DSS5207-2.000	6720067		
DSS4207-2.438	6720068		
DSS5207-3.000	6720069		
DSS5207-3.438	6720070		

Holes for Z-Fasteners

Screw Size	6	9	12	14	16	18	20	24
No.	6	8	8	8	8	10	10	12
Dia	0.375	0.375	0.500	0.500	0.625	0.625	0.625	0.625

Taper Conversion Bushing (TCB) Kits ⑤

Description ⑥	Part No.
TCB5107-1.438	0766041
TCB5115-1.938	0766042
TCB5203-2.188	0766043
TCB5207-2.438	0766044
TCB5215-2.938	0766045
TCB5307-3.438	0766046
TCB5315-3.438	0785785
TCB5407-3.438	0786823

③ Check torque and bending capacity of driven shaft and coupling bolt shear against load. Mechanical properties of stainless steel differ from those of carbon steel.
 ④ Furnished with thrust plate kit and stainless steel trough end-to-seal housing fasteners.
 ⑤ Refer to Manual 377-146 for details.
 ⑥ Kit consists of: Bushing, thrust plate, fastener, key, retaining ring and hardware.

Nominal Sheave Ratios and V-Belts

Sheave Ratios — The table below lists the sheave ratios for nominal gear drive ratios and output speeds when driven by 1750 and 1170 rpm motors. If sheave ratios are required for other motor speeds, or if greater accuracy than ±3% is required for the output speed, calculate the sheave ratio with the following formula, using the exact gear ratios. Check the sheave pitch diameter against the allowable minimums in selection Table 2 and Table 3.

$$\text{Sheaved Ratio} = \frac{\text{Exact Motor Speed}}{\text{Exact Gear Drive Ratio} \times \text{Required Output Speed}}$$

Drive Ratio Substitution — Selections in Table 2 and Table 3 list the most economical choice of drive size and ratio for a given output speed using 1750 or 1170 rpm motors. Standard drive ratios (not drive sizes) can be substituted in recommended drives. Consult Rexnord factory.

V-Belts — Selections can be made from any belt manufacturer's catalog. If a Falk motor mount is used, refer to pages 16-40 for dimensions and shaft centers. When determining belt length and minimum center distance, include belt installation allowance in calculations.

Table 10 — Nominal Sheave Ratios

Drive Output RPM	5:1 Ratio		Drive Output RPM	9:1 Ratio		Drive Output RPM	14:1 Ratio		Drive Output RPM	25:1 Ratio	
	Motor RPM			Motor RPM			Motor RPM			Motor RPM	
	1750	1170		1750	1170		1750	1170		1750	1170
372	1.06 ①	—	230	1.19 ①	—	160	1.28 ①	—	80	1.14 ①	—
362	1.03 ①	—	216	1.10 ①	—	155	1.23 ①	—	76	1.09 ①	—
356	1.02 ①	1.52 ①	204	1.05 ①	—	150	1.20 ①	—	73	1.04 ①	—
350	1.00	1.50 ①	194	1.00	1.51 ①	146	1.16 ①	—	70	1.00	—
338	1.04	1.44 ①	191	1.02	1.47 ①	139	1.11 ①	—	69	1.01	—
330	1.06	1.41 ①	180	1.08	1.39 ①	135	1.08 ①	—	67	1.04	—
323	1.08	1.38 ①	172	1.13	1.33 ①	130	1.04 ①	—	64	1.09	—
314	1.11	1.34 ①	162	1.20	1.25 ①	125	1.00	1.52 ①	62	1.13	—
307	1.14	1.31 ①	153	1.27	1.19 ①	120	1.04	1.45 ①	61	1.15	—
302	1.16	1.29 ①	148	1.31	1.15 ①	118	1.06	1.43 ①	59	1.19	—
290	1.21	1.24 ①	140	1.39	1.09 ①	113	1.11	1.37 ①	58	1.21	—
286	1.22	1.22 ①	135	1.44	1.04 ①	109	1.15	1.32 ①	57	1.23	—
280	1.25	1.20 ①	129	1.50	1.00	106	1.18	1.28 ①	56	1.25	—
276	1.27	1.18 ①	125	1.55	1.03	100	1.25	1.20 ①	55	1.27	—
272	1.29	1.16 ①	115	1.69	1.12	98	1.28	1.18 ①	54	1.30	—
268	1.31	1.15 ①	108	1.80	1.19	95	1.32	1.15 ①	53	1.32	—
259	1.35	1.11 ①	101	1.92	1.28	92	1.36	1.11 ①	52	1.35	—
251	1.39	1.07 ①	95	2.04	1.36	89	1.40	1.07 ①	50	1.40	—
244	1.43	1.04 ①	91	2.13	1.42	86	1.45	1.03 ①	48	1.46	—
241	1.45	1.03 ①	88	2.20	1.47	83	1.51	1.00	46	1.52	1.00
237	1.48	1.01 ①	85	2.28	1.52	79	1.58	1.05	45	1.56	1.03
234	1.50	1.00	84	2.31	1.54	76	1.64	1.09	44	1.59	1.05
228	1.54	1.03	80	2.43	1.61	74	1.69	1.12	43	1.63	1.08
223	1.57	1.05	77	2.52	1.68	70	1.79	1.19	42	1.67	1.10
220	1.59	1.06	74	2.62	1.74	69	1.81	1.20	41	1.71	1.13
216	1.62	1.08	71	2.73	1.82	67	1.87	1.24	40	1.75	1.16
210	1.67	1.11	69	2.81	1.87	64	1.95	1.30	39	1.79	1.19
206	1.70	1.14	67	2.90	1.93	60	2.08	1.38	38	1.84	1.22
204	1.72	1.15	64	3.03	2.02	58	2.16	1.43	37	1.89	1.25
201	1.74	1.16	62	3.13	2.08	56	2.23	1.48	36	1.94	1.29
196	1.79	1.19	61	3.18	2.11	54	2.31	1.54	35	2.00	1.32
192	1.82	1.22	60	3.23	2.15	52	2.40	1.60	34	2.06	1.36
185	1.89	1.26	59	3.29	2.19	50	2.50	1.66	33	2.12	1.40
180	1.94	1.30	58	3.34	2.22	48	2.60	1.73	32	2.19	1.45
174	2.01	1.34	57	3.40	2.26	46	2.72	1.80	31	2.26	1.49
172	2.03	1.36	56	3.46	2.30	45	2.78	1.84	30	2.33	1.54
168	2.08	1.39	55	3.53	2.34	44	2.84	1.89	29	2.41	1.60
164	2.13	1.43	54	3.59	2.39	43	2.91	1.93	28	2.50	1.65
160	2.19	1.46	53	3.66	2.43	42	2.98	1.98	27	2.59	1.71
157	2.23	1.49	52	3.73	2.48	41	3.05	2.02	26	2.69	1.78
151	2.32	1.55	51	3.80	2.53	40	3.13	2.08	25	2.80	1.85
146	2.40	1.60	50	3.88	2.58	39	3.21	2.13	24	2.92	1.93
141	2.48	1.66	49	3.96	2.63	38	3.29	2.18	23	3.04	2.01
133	2.63	1.76	48	4.04	2.69	37	3.38	2.24	22	3.18	2.10
126	2.78	1.86	47	4.13	2.74	36	3.47	2.31	21	3.33	2.20
122	2.87	1.92	46	4.22	2.80	35	3.57	2.37	20	3.50	2.32
118	2.97	1.98	45	4.31	2.87	34	3.68	2.44	19	3.68	2.44
114	3.07	2.05	44	4.41	2.93	33	3.79	2.52	18	3.89	2.57
108	3.24	2.17	43	4.51	3.00	32	3.91	2.59	17	4.12	2.72
103	3.40	2.27	42	4.62	3.07	31	4.03	2.68	16	4.38	2.89
101	3.47	2.32	41	4.73	3.15	30	4.17	2.77	15	4.67	3.09
97	3.61	2.41	40	4.85	3.23	29	4.31	2.86	14	5.00	3.31
94	3.72	2.49	39	4.97	3.31	28	4.46	2.96	13	5.38	3.56
92	3.80	2.54	38	5.11	3.39	27	4.63	3.07	12	5.83	3.86
90	3.89	2.60	37	5.24	3.49	26	4.81	3.19	11	6.36	4.21
			36	5.39	3.58	25	5.00	3.32	10	—	4.63
			35	5.54	3.69	24	5.21	3.46	9	—	5.14
			34	5.71	3.79	23	5.43	3.61	8	—	5.79
			33	5.88	3.91	22	5.68	3.77	7	—	6.62
			32	6.06	4.03	21	5.95	3.95	6	—	7.7
			31	—	4.16	20	6.25	4.15	5	—	9.3
			30	—	4.30	18	—	4.61	4	—	11.6
			29	—	4.45	16	—	5.19			
			28	—	4.61	14	—	5.93			
			27	—	4.78						
			26	—	4.96						
			25	—	5.16						
			24	—	5.38						
			23	—	5.61						

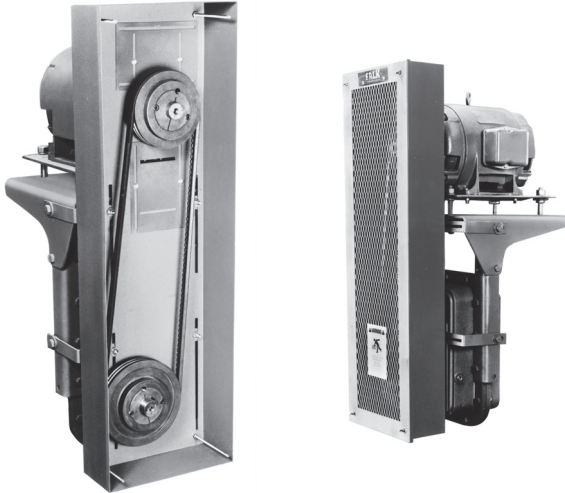
① Sheave Ratios are speed increasing combinations.

V-Belt Guards

Falk V-Belt Guards, Built for Maximum Safety and Serviceability

Falk V-belt guards offer more than just compliance with OSHA requirements. For one thing, they're available at a low initial cost. For another, their practical construction makes them extremely user-friendly. You can quickly install them using easy-to-mount brackets. And since these covers are easy-to-remove and lightweight, they simplify field service of belt drives.

V-belt guards are available in sizes to fit most Quadrive/V-belt combinations, or to be used with other Falk drives. They come in an expanded metal cover, with a safety-orange paint finish. Falk V-Belt Guards — easily installed, easily removed.



Guard/Hardware Selection Procedure

- Using Table 11 and known belt drive information, determine which guards are suitable.

For overall guard dimensions, refer to Table 17.

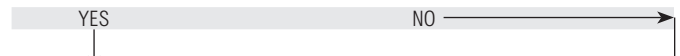
Table 11 — Standard V-Belt Guard Selection (in) ①

Selection Parameter	Guard Size ③							
	14E	15E, 15F	16E, 16F	17E, 17F	18E	19E, 19F	20E, 20F	21E, 21F
Center Distance (Minimum)	21.00	22.00	27.00	29.00	34.00	34.00	32.00	42.50
Center Distance (Maximum)	28.00	29.00	34.00	36.00	42.00	42.00	42.00	56.00
Maximum Driver Shaft Diameter ②	3.50	3.50	3.50	3.50	3.50	3.50	3.50	3.50
Maximum Driven Shaft Diameter	2.00	2.25	2.25	2.25	3.00	3.00	3.00	3.00
Maximum Driver Sheave Diameter	6.50	8.00	8.00	10.00	10.00	12.00	12.00	14.00
Maximum Driven Sheave Diameter	8.00	14.00	14.00	15.00	15.00	20.00	28.00	32.00
Maximum Sheave Width	4.00	5.00	5.00	5.00	8.25	8.25	8.25	8.50

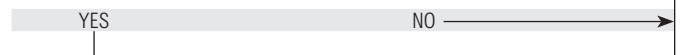
- ① Table allows for 3.5" of belt take-up adjustment.
- ② Maximum driver is a size 449T NEMA frame.
- ③ E = Expanded metal covers (without fans).
F = For drives with shaft-driven fans.

- Determine availability of mounting hardware:

Is guard for use with Falk Quadrive?



Will standard Quadrive motor mount be used?



Are standard mounting brackets available (See Table 12)?

Table 12 — Mounting Bracket Availability

Guard Size	Drive Size										
	5107	5115	5203	5207	5215	5307	5315	5407	5415	5507	5608
14E	OK	OK	OK	OK	OK						
15E	OK	OK	OK	OK	OK						
16E	OK	OK	OK	OK	OK	OK					
17E			OK	OK	OK	OK	OK				
18E								OK	OK	OK	
19E					OK	OK	OK	OK	OK	OK	
20E								OK	OK	OK	OK
21E											OK
15F					OK						
16F					OK	OK	OK				
17F					OK	OK	OK				
19F					OK	OK	OK	OK	OK	OK	
20F								OK	OK	OK	OK
21F											OK



Supply guard complete with guard mounting brackets. See Table 13 for part numbers of drives w/o shaft fan. See Table 14 for part numbers of drives with shaft fan.

Option 1: Supply guard only (Table 15) with loose strapping by Rexnord (Table 16). Rexnord will provide 4 feet of 12 gauge strapping with sheet metal screws. Purchaser must cut, bend, drill and mount.

Option 2: Supply guard only (Table 15). Purchaser is responsible for all mounting.

V-Belt Guards

Guard Part Numbers

Table 13 — Part Numbers for Guards Including Quadrive Mounting Brackets – For Drives without Fan

Drive Size	Motor Mount Position	Expanded Metal Cover							
		14E	15E	16E	17E	18E	19E	20E	21E
5107	A6, B9, C12, D3	0783719	0783721	–	–	–	–	–	–
5115		0783723	0783725	0783727	–	–	–	–	–
5203		0783729	0783731	0783733	0783735	–	–	–	–
5207		0783737	0783739	0783741	0783743	–	–	–	–
5215		0783745	0783747	0783749	0783751	–	0783753	–	–
5307		–	–	0783755	0783755	–	0783759	–	–
5315		–	–	0783761	0783755	–	0783765	–	–
5407	A3, B6, C9, D12 A9, B12, C3, D6	–	–	–	–	0783768	0783772	0783776	–
	A6, B9, C12, D3	–	–	–	–	0783769	0783773	0783777	–
5415	A3, B6, C9, D12 A9, B12, C3, D6	–	–	–	–	0783780	0783784	0783788	–
	A6, B9, C12, D3	–	–	–	–	0783781	0783785	0783789	–
5507	A3, B6, C9, D12	–	–	–	–	0783792	0783796	0783800	–
	A9, B12, C3, D6	–	–	–	–	①	①	①	–
	A6, B9, C12, D3	–	–	–	–	0783793	0783797	0783801	–
5608	A3, B6, C9, D12 A9, B12, C3, D6	–	–	–	–	–	–	0786865	0786867
	A6, B9, C12, D3	–	–	–	–	–	–	0786866	0786868

Table 14 — Part Numbers for Guards Including Quadrive Mounting Brackets – For Drives with Fan

Drive Size	Motor Mount Position ②	Expanded Metal Cover					
		15F	16F	17F	19F	20F	21F
5215	A6, B9, C12, D3	0786869	0786870	0786871	0786872	–	–
5307		–	0786873	0786874	0786875	–	–
5315		–	0786876	0786877	0786878	–	–
5407	A3, B6, C9, D12	–	–	–	0786879	786880	–
	A9, B12, C3, D6						
	A6, B9, C12, D3						
5415	A3, B6, C9, D12	–	–	–	0786881	0786882	–
	A9, B12, C3, D6 A6, B9, C12, D3	–	–	–	0786883	0786884	–
5507	A3, B6, C9, D12	–	–	–	0786885	0786886	–
	A9, B12, C3, D6	–	–	–	①	①	–
	A6, B9, C12, D3	–	–	–	0786887	0786888	–
5608	A3, B6, C9, D12	–	–	–	–	0786889	0786890
	A9, B12, C3, D6						
	A6, B9, C12, D3						

① Quadrive mounting brackets are not available for these assembly positions.

② Refer to Manual 377-820 & 377-822.

V-Belt Guards

Guard Part Numbers

Table 15 — Part Numbers for Guard Only ①

Size	With Expanded Metal Cover
14E	0783803
15E	0783805
16E	0783807
17E	0783809
18E	0783811
19E	0783813
20E	0783815
21E	0786860

① Refer to Table 14 for guards used with fans. Guards for use with fans are not available without mounting brackets.

Table 16 — Options

Option	Part Number
Loose strapping & hardware (Purchaser to cut, bend, drill & mount)	0783816

Guard Dimensions

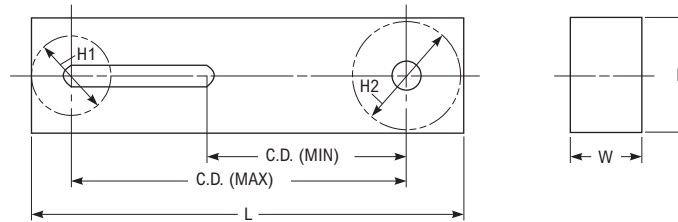


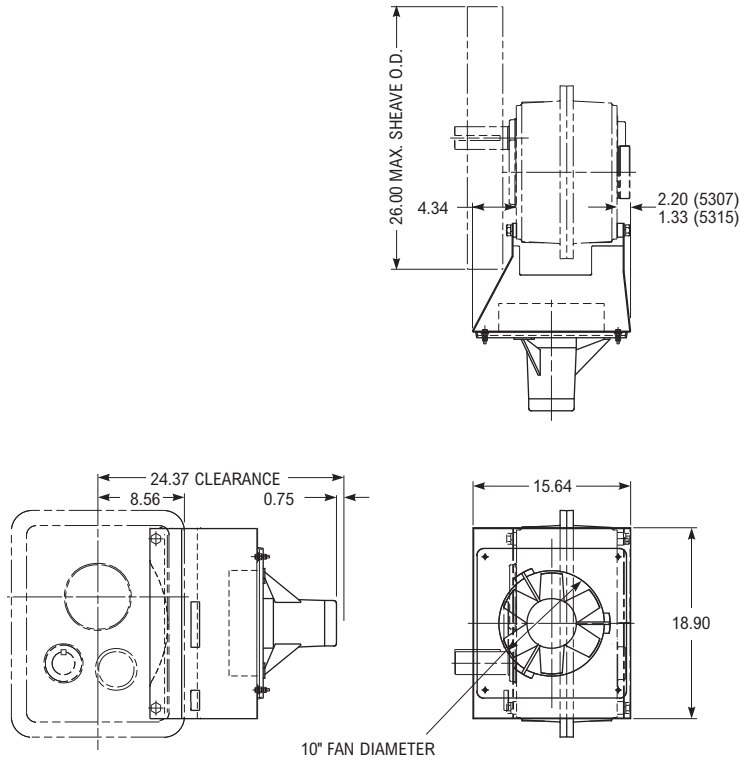
Table 17 — Standard V-Belt Guard Dimensions (in) ①

Dimension	Guard Size							
	14E	15E, 15F	16E, 16F	17E, 17F	18E	19E, 19F	20E, 20F	21E, 21F
CD (Min)	21.00	22.00	27.00	29.00	34.00	34.00	32.00	42.50
CD (Max)	31.50	32.50	37.50	39.50	45.50	45.50	45.50	59.50
Driver Sheave Clearance (H1)	9.00	11.00	11.00	13.00	13.00	15.00	15.00	17.00
Driven Sheave Clearance (H2)	11.00	17.00	17.00	18.00	18.00	23.00	31.00	35.00
Width (W)	5.00	6.00	6.00	6.00	9.25	9.25	9.25	10.00
Height (H)	13.50	19.00	18.50	19.50	18.50	23.50	31.50	36.50
Length (L)	42.50	47.25	52.12	55.62	61.50	65.00	69.00	87.00
Approximate Weight (lb) with Expanded Metal Cover	46	66	71	78	92	116	154	215

① All guards are 14 gauge steel.

Electric Fan Options

Sizes 5307 & 5315



Dimensions (in) ①

Electric Fan Kits	Fan Blades Diameter	Electric Motors Specifications			Part No. ②
		Volts	Phase	Hertz	
EFK5307J	10	110	1	60	0787260
		220	1	60	0787261
		220	1	50	0787262
		220/380	3	50	0787263
EFK5315J	10	110	1	60	0787264
		220	1	60	0787265
		220	1	50	0787266
		220/380	3	50	0787267

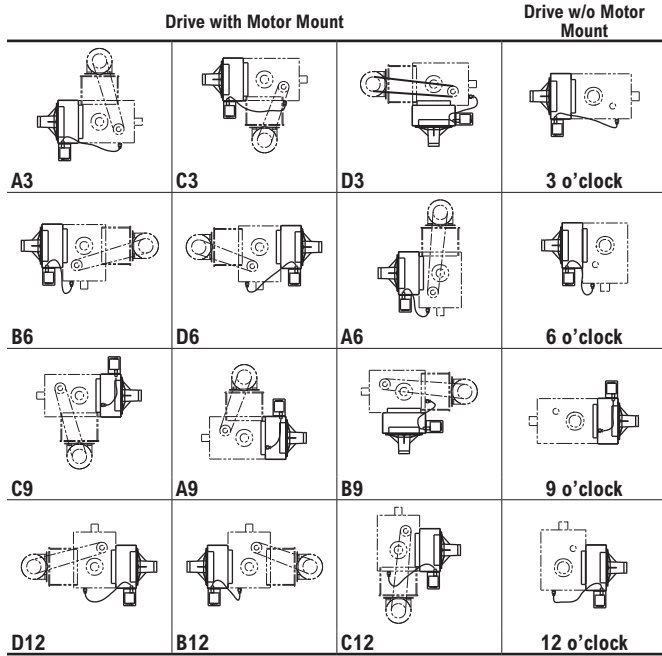
① Dimensions are for reference only and are subject to change without notice unless certified.

② Includes fan, shroud and hardware (temperature switch not available).

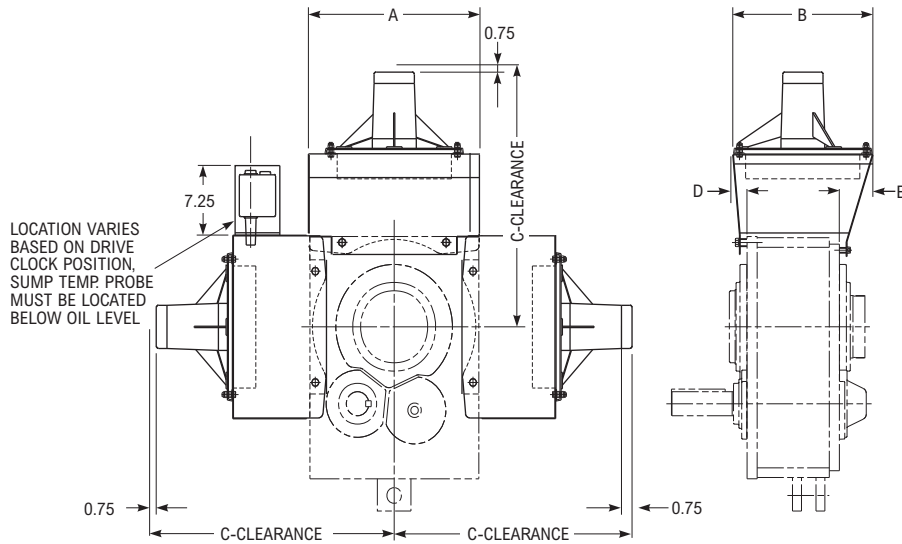
Electric Fan Options

Sizes 5407 & 5608

Electric Fan, Temp. Switch & Bulb-Well Standard Location
(Based on Drive Mounting Position)



Electric Fan Kits	Fan Blades Diameter (in)	Electric Motors Specifications			Part No. ^②
		Volts	Phase	Hertz	
EFK5407J	10	110	1	60	0787268
		220	1	60	0787269
		220	1	50	0787270
		220/380	3	50	0787271
EFK5415J	12	110	1	60	0787272
		220	1	60	0787273
		220/380	3	60	0787274
		265/460	3	60	0787275
EFK5507J	12	220/380	3	50	0787276
		110	1	60	0787277
		220	1	60	0787278
		220/380	3	60	0787279
EFK5608J	12	265/460	3	60	0787280
		220/380	3	50	0787281
		110	1	60	0787282
		220	1	60	0787283
		220/380	3	60	0787284
		265/460	3	60	0787285
		220/380	3	50	0787286



NOTE: The electric fan access can be mounted in any of the positions shown, bottom and side of the drive sump are the preferred locations.

Dimensions (in) ^①

Electric Fan Size	A	B	C	D	E
EF5407	19.20	15.70	30.00	1.60	5.80
EF5415	19.20	15.70	27.40	1.60	3.80
EF5507	22.40	15.70	28.60	1.40	3.60
EF5608	26.20	15.70	29.40	1.40	1.90

^① Dimensions are for reference only and are subject to change without notice unless certified.

^② Includes fan, shroud, temperature switch and hardware.

Motor Mount Shaft Centers & Motor Frame Sizes

Introduction

The following supplements the data published on pages 30-40. If shaft centers exceed the published maximum, refer complete data to Factory for engineering review.

Mounting Positions

The A3 assembly is the most common horizontal mounting position. However, the motor mount and drive may be mounted in any of the positions shown at the right. See Table 18 for center distance.

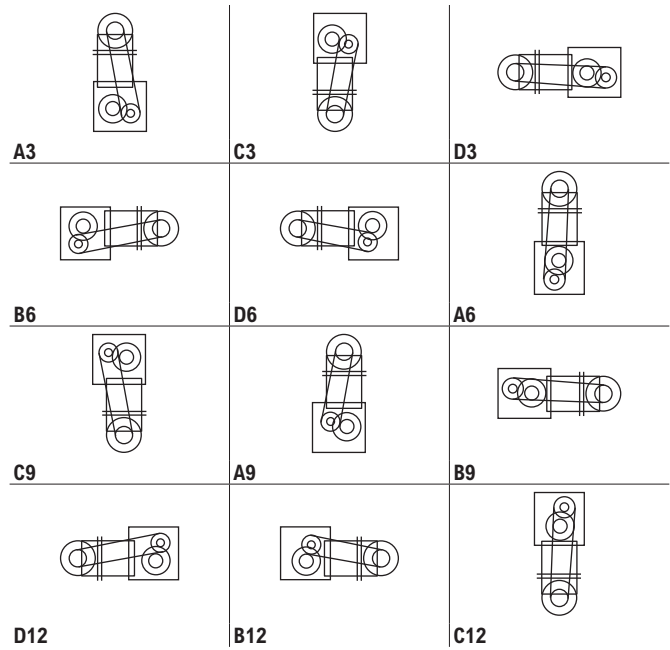


Table 18 — Motor-Driveshaft Centers (in)

Mounting Positions	Motor Frame Sizes	56T, 143T, 145T	182T, 184T	213T, 215T	254T, 256T	284T, 286T	324T, 326T	364T, 365T	404T, 405T	444T, 445T, 447T, 449T
	Motor Mount Size	Shaft Centers Min-Max								
A3 B6 C9 D12	MM5407-1	28.0 - 31.9	28.9 - 32.9	29.6 - 33.6						
	MM5407-3	—	—	—	31.4 - 35.1	32.1 - 35.8	33.0 - 36.8	34.0 - 37.7	35.0 - 38.7	
	MM5407-4	—	—	—	35.1 - 38.9	35.8 - 39.6	36.8 - 40.6	37.8 - 41.5	38.8 - 42.5	
	MM5407-5	—	—	—	—	—	—	—	—	37.2 - 40.7
	MM5415-1	29.5 - 33.2	30.4 - 34.2	31.2 - 34.9						
	MM5415-3	—	—	—	32.7 - 36.5	33.5 - 37.3	34.4 - 38.3	35.4 - 39.2	36.4 - 40.2	
	MM5415-4	—	—	—	36.6 - 40.3	37.6 - 41.1	38.3 - 42.1	39.3 - 43.0	40.3 - 44.0	
	MM5415-5	—	—	—	—	—	—	—	—	38.7 - 42.3
	MM5507-1	31.5 - 35.5	32.5 - 36.5	33.2 - 37.2						
	MM5507-3	—	—	—	34.9 - 38.7	35.7 - 39.4	36.6 - 40.4	37.6 - 41.4	38.6 - 42.4	
	MM5507-4	—	—	—	38.7 - 42.5	39.5 - 43.2	40.5 - 44.2	41.4 - 45.2	42.4 - 46.2	
	MM5507-5	—	—	—	—	—	—	—	—	46.1 - 49.8
MM5608-6	—	—	—	43.5 - 47.0	44.3 - 47.8	45.2 - 48.8	46.2 - 49.7	47.2 - 50.7	48.1 - 51.7	
MM5608-7	—	—	—	47.2 - 50.8	47.9 - 51.6	48.9 - 52.5	49.9 - 53.5	50.8 - 54.5		
C3 D6 A9 B12	MM5407-1	22.1 - 26.0	23.1 - 27.0	23.8 - 27.7						
	MM5407-3	—	—	—	25.4 - 29.1	26.2 - 29.8	27.1 - 30.8	28.1 - 31.8	29.0 - 32.7	
	MM5407-4	—	—	—	29.2 - 32.9	29.9 - 33.6	30.8 - 34.6	31.8 - 35.5	32.8 - 36.5	
	MM5407-5	—	—	—	—	—	—	—	—	31.2 - 34.7
	MM5415-1	21.7 - 25.6	22.7 - 26.5	23.4 - 27.0						
	MM5415-3	—	—	—	24.9 - 28.6	25.6 - 29.3	26.6 - 30.3	27.5 - 31.3	28.5 - 32.2	
	MM5415-4	—	—	—	28.7 - 32.4	29.4 - 33.1	30.4 - 34.1	31.4 - 35.0	32.3 - 36.0	
	MM5415-5	—	—	—	—	—	—	—	—	30.8 - 34.3
	MM5507-1	23.3 - 27.0	24.2 - 27.9	24.9 - 28.6						
	MM5507-3	—	—	—	26.4 - 29.9	27.1 - 30.6	28.0 - 31.6	28.9 - 32.5	29.9 - 33.4	
	MM5507-4	—	—	—	30.0 - 33.6	30.7 - 34.3	31.6 - 35.2	32.5 - 36.2	33.4 - 37.1	
	MM5507-5	—	—	—	—	—	—	—	—	37.1 - 40.7
MM5608-6	—	—	—	33.0 - 36.4	33.7 - 37.1	34.6 - 38.1	35.6 - 39.0	36.5 - 40.0	37.5 - 41.0	
MM5608-7	—	—	—	36.5 - 40.1	37.2 - 40.9	38.2 - 41.8	39.2 - 42.8	40.1 - 43.8		
D3 A6 B9 C12	MM5407-1	31.8 - 35.9	32.8 - 36.9	33.6 - 37.7						
	MM5407-3	—	—	—	35.3 - 39.2	36.1 - 39.9	37.1 - 40.9	38.1 - 41.9	39.1 - 42.9	
	MM5407-4	—	—	—	39.2 - 43.0	40.0 - 43.8	41.0 - 44.8	41.9 - 45.8	42.9 - 46.7	
	MM5407-5	—	—	—	—	—	—	—	—	41.4 - 45.0
	MM5415-1	32.6 - 36.6	33.6 - 37.6	34.3 - 38.3						
	MM5415-3	—	—	—	35.9 - 39.8	36.7 - 40.5	37.6 - 41.5	38.6 - 42.5	39.6 - 43.5	
	MM5415-4	—	—	—	39.9 - 43.7	40.6 - 44.4	41.6 - 45.4	42.6 - 46.4	43.6 - 47.4	
	MM5415-5	—	—	—	—	—	—	—	—	42.0 - 45.6
	MM5507-1	35.6 - 39.6	36.5 - 40.5	37.3 - 41.3						
	MM5507-3	—	—	—	39.0 - 42.8	39.7 - 43.5	40.7 - 44.5	41.7 - 45.5	42.7 - 46.5	
	MM5507-4	—	—	—	42.8 - 46.6	43.5 - 47.3	44.5 - 48.3	45.5 - 49.3	46.5 - 50.3	
	MM5507-5	—	—	—	—	—	—	—	—	50.3 - 53.9
MM5608-6	—	—	—	47.7 - 51.3	48.4 - 52.0	49.4 - 53.0	50.4 - 54.0	51.4 - 55.0	52.4 - 56.0	
MM5608-7	—	—	—	51.4 - 55.1	52.1 - 55.9	53.1 - 56.9	54.1 - 57.9	55.1 - 58.9		

Accessories/Options

Shim Blocks (in)

Shim Block		Part Number		
No.	Thickness	56-215T	254-365T	404-449T
X 1/2	0.5	0711640	0711645	0759948
X 1	1.0	0711643	0745025	0759949
X 1-1/2	1.5	0709360	0709361	0709363

Shim Blocks – All Sizes — Shim blocks are available (at no extra charge when ordered with the motor mount) to increase the shaft centers up to 1-1/2" as shown. Specify thickness required when ordering motor mount. These may be used with either the short center low bases or the long center high bases to assist in matching the shaft centers to the available V-belt centers. Please specify size shim block required; X 1/2, X 1 or X 1-1/2.

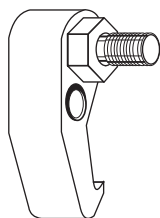
Thrust Plate Kits for JF Drives Utilizing TA Taper Bushing ①

Drive Size	Description ②	Part No.
5107	TP5107JF	0778773
5115	TP5115JF	0778774
5203	TP5203JF	0778775
5207	TP5207JF	0778776
5215	TP5215JF	0778777
5307	TP5307JF	0778778
5315	TP5315JF	0778779
5407	TP5407JF	0778780
5415	TP5415JF	0778781
5507	TP5507JF	0778782
5608	TP5608JF	0778783

① Refer to Manual 377-142 (5107JF thru 5315JF) or 377-144 (5407JF thru 5608JF).

② Kit consists of: Thrust plate, thrust plate fastener, hollow shaft retaining ring and driveshaft retaining ring.

TA Removal Tool



RT5107-5315J PN 0769406 Wt. 8 lb
(Tool with 5 adapters and case)

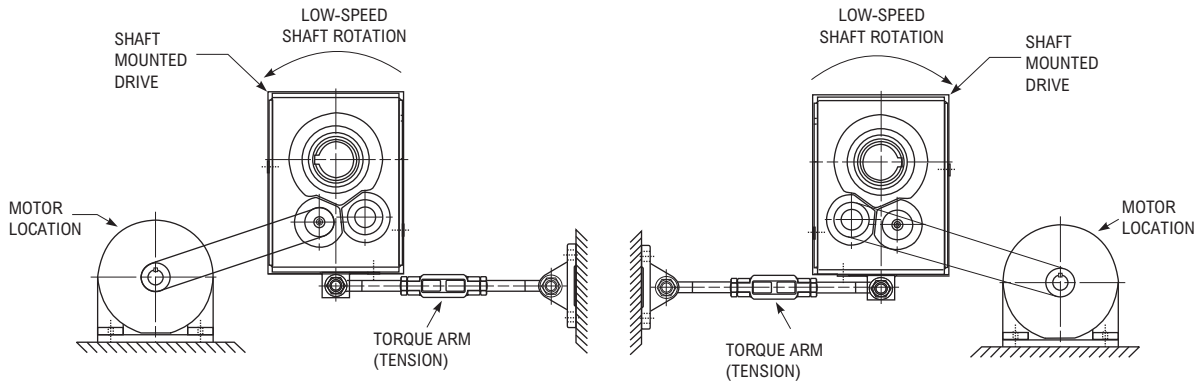
RT5407-5608J PN 0769407 Wt. 10 lb
(Tool with 2 adapters and case)

AGMA Size Comparison

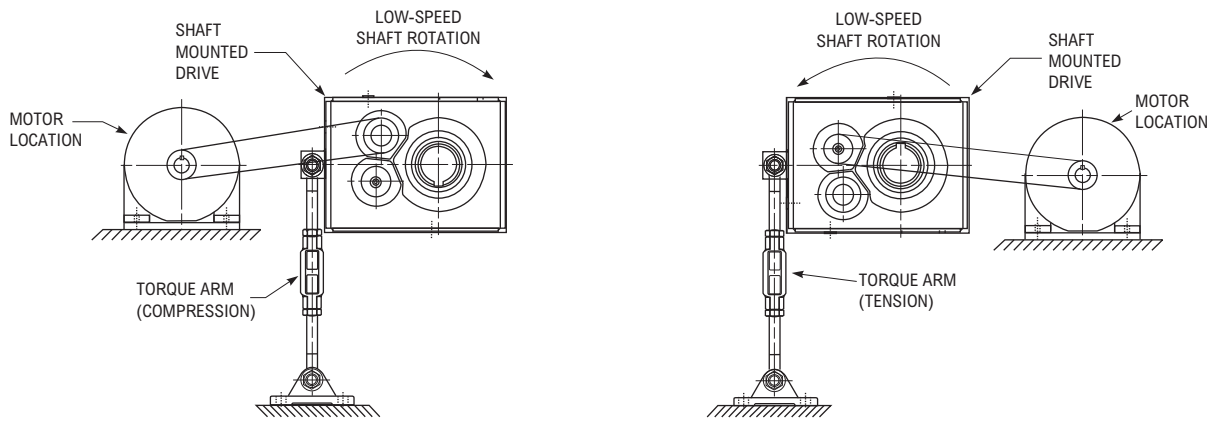
Max Bore (in)	AGMA	Falk™		Browning	Dodge		Sumitomo/Fenner	Link Belt	Dorris
		4000J	5000J		TXT	TAII			
1-7/16	107	4107J	5107J	107SMT	TXT1	TA0107	107 C	107FX	107TR
1-15/16	115	4115J	5115J	115SMT	TXT2	TA2115	115 D	115FX	115TR
2-3/16	203	4203J	5203J	203SMT	TXT3	TA3203	203 E	203FX	203TR
2-7/16	207	4207J	5207J	207SMT	TXT4	TA4207	207 F	207FX	207TR
2-15/16	215	4215J	5215J	215SMT	TXT5	TA5215	215 G	215FX	215TR
3-7/16	307	4307J	5307J	307SMT	TXT6	TA6307	307 H	307FX	307TR
3-15/16	315	4315J	5315J	315SMT	TXT7	TA7315	315 J	315FX	315TR
4-7/16	407	4407J	5407J	407SMT	TXT8	TA8407	407 S	407FX	407TR
4-15/16	415	4415J	5415J	415SMT	TXT9	TA9415	415 K	415FX	415TR
5-7/16	507	4507J	5507J	507SMT	TXT10	TA10507	507 L	507D	507TR
6-1/2	608	4608J	5608J	608SMT	TXT12	TA12608	608 M	608D	608TR

For a competitive interchange, contact your Rexnord District Office or local authorized Rexnord distributor.

Suggested Drive Arrangement When Falk Motor Mount Is Not Used



PREFERRED



ALTERNATE



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